www.gys.fr

V3 Tools

GYS French manufacturer since 1964

Welding & Cutting

Soudage & Coupage

Schweißtechnik Katalog

Saldatura & Taglio

Catálogo de Soldadura

2020

MMA/SMAW

TIG/GTAW

MIG-MAG/GMAW-FCAW

PLASMA CUTTING

INDUCTION

SPOT

ARC PULL

PROTECTIONS

CONSUMABLES

ACCESSORIES

www.gys.fr

GYS FRANCE
Laval

1964
× 530

INVEST IN THE FUTURE

Created in 1964, GYS is a French industrial group with 700 employees around the world. Built around continuous investment in Research & Development and in the acquisition of knowledge, the company is now a major player in the design and manufacture of welding machines, battery chargers and car body repair equipment.

Nicolas & Bruno Bouygues

\\ The market realities are constantly changing and the size of our family business requires us to quickly adapt to new contexts and new challenges.

We are convinced that our future is closely linked to the future of our partners. This is why we do everything in our power to understand what distributors and users expect from us and what challenges they face every day. To support them in facing these challenges, we wish to become and remain their privileged partner on the path we will travel together. \\

Bruno Bouygues,
C.E.O.

A worldwide coverage

125 countries

GYS GERMANY
Aachen

2006
× 60

GYS U.K.
Rugby

2008
× 30

GYS CHINA
Shanghaï

2004
× 110

GYS ITALIA
Venezia

2015
× 10

740 people

55 000 m²
590 000 sqf
2 factories

FR

Créé en 1964, GYS est un groupe industriel français regroupant plus de 700 collaborateurs dans le monde. Fort d'un centre de recherche de premier plan, GYS est un acteur majeur dans la conception et la fabrication d'équipements de soudage, de chargeurs de batteries et de systèmes de réparation carrosserie.

Les nouvelles réalités du marché sont en perpétuel changement et la taille de notre entreprise familiale nous impose une adaptation rapide aux nouveaux contextes et à leurs enjeux.

Nous sommes convaincus que notre avenir est étroitement lié à celui de nos clients. Pour cela, nous mettons tout en oeuvre pour comprendre ce que les distributeurs et les utilisateurs attendent de nous, savoir à quels défis ils font face et voir dans quelle mesure nous pouvons leur permettre de les relever afin de devenir et rester leur partenaire privilégié pour le chemin que nous avons à parcourir ensemble.

DE

GYS wurde 1964 gegründet und ist ein französisches Familienunternehmen mit mehr als 700 Mitarbeitern auf der ganzen Welt. Dank einem erstklassigen Forschungszentrum ist GYS ein wichtiger Akteur in der Entwicklung und Herstellung von Schweißgeräten, Batterieladegeräten und Karosseriereparatursystemen.

Neue Marktbedingungen sind in fortwährender Veränderung und die Größe unseres Familienunternehmens veranlasst eine rasche Anpassung an neue Umstände und an ihre Herausforderungen.

Wir sind überzeugt, dass unsere Zukunft eng mit der unserer Kunden verbunden ist. Dafür setzen wir all unser Können ein, um zu verstehen, was die Händler und Anwender von uns erwarten, welchen Herausforderungen sie gegenüberstehen und um zu schauen, in welchem Maße wir sie unterstützen können, damit wir ihr bevorzugter Partner werden und bleiben auf dem Weg, den wir gemeinsam beschreiten.

ES

Creado en 1964, GYS es un grupo industrial francés con más de 700 empleados en todo el mundo. Con un centro de investigación líder, GYS es un actor importante en el diseño y fabricación de equipos de soldadura, cargadores de baterías y sistemas de reparación de carrocerías.

Las nuevas realidades del mercado cambian constantemente y el tamaño de nuestra empresa familiar nos obliga a adaptarnos rápidamente a los nuevos contextos y a sus retos.

Estamos convencidos de que nuestro futuro está estrechamente ligado al de nuestros clientes. Para ello, hacemos todo lo que está en nuestras manos para comprender lo que los distribuidores y usuarios esperan de nosotros, los retos a los que se enfrentan y ver hasta qué punto podemos permitirles que los cumplan para convertirnos y seguir siendo su socio preferido en el camino que tenemos que recorrer juntos.

Partners

RENAULT · DACIA · NISSAN · LAND ROVER · JAGUAR · MERCEDES · smart · VOLVO · Ford · EvoBus · DODGE · VOLKSWAGEN GROUP · TESLA · LANCIA · FIAT · ABARTH · Jeep · TATA · EICHER

GYS ACADEMY

Training centre dedicated to professionals

Centre de formation agréé

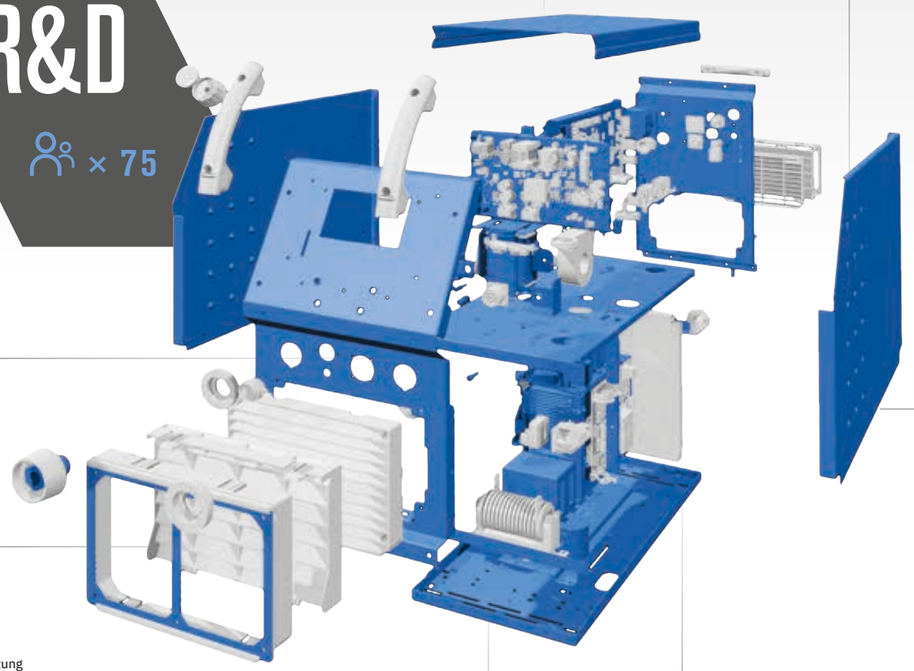
Trainingcenter für Profis

Centre di formazione dedicato ai professionisti

Ref. 52 53 0068153

Advanced R&D

× 75



Metal work
Tôlerie
Blechbearbeitung

Painting & marking
Peinture & marquage
Lackierstraße

Assembly
Montage/tests
Montage

Electronics
Électronique
Elektronik

Mechanical
Mécanique
CNC-Bearbeitung

Transformers
Transformateurs
Transformatoren

Cable work
Filerie
Kabelkonfektionierung

100% in house production

3 catalogues

2 400+ references

Welding & Cutting

Car body Welding Systems

Chargers, Boosters & Starters

MMA

Traditional

EXPERT MASTER p.6

Inverter

GYSARC p.7

NEW DESIGN

GYSMI p.8

NEW

PROGYS p.10

EXAGON p.13

Complete packs p.14

Accessories & consumables p.15

TIG

DC

NEW

PROTIG DC p.18

TITAN p.20

EXATIG ORBITIG p.21

AC/DC

NEW

TIG AC/DC p.22

TITANIUM p.26

Complete packs p.28

Accessories & consumables p.30

MIG/MAG

Traditional

SMARTMIG p.32

MONOGYS TRIMIG p.34

PROMIG p.36

MAGYS p.38

Traditional complete packs p.40

Inverter

EASYMIG p.42

MULTIPEARL p.44

MULTIWELD p.46

EXAGON p.48

NEW

NEOPULSE p.50

Inverter complete packs p.54

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METROLOGY

CALIWELD Accessories p.60

PLASMA

1~ p.62

NEW

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INDUCTION

NEW

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SPOT WELD

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DRAWN ARC

NEW

ARCPULL p.73

+ MORE

Trolleys Cooling units p.70

Protections Helmets p.74

Cable Clamps Accessories p.85

Electric soldering & gas welding p.88

Working lights p.90

Marketing p.91

www.gys.fr

SMAW MMA
TRADITIONAL

PROFESSIONAL AC

EXPERT 110
230 V • 1 ~
100 A Ø 1.6→2.5 mm

062375 **113,30** €HT

EXPERT 130
230 V • 1 ~
130 A Ø 2→3.2 mm

015029 **133,90** €HT

EXPERT 220 DV
230V 1~ • 400V 2~
220 A Ø 2→4 mm

connection 1~/2~
015128 **191,60** €HT

INDUSTRIAL DC

MASTER 250
400 V • 3 ~
220A Ø 2.5→4 mm
no accessories, :
014930 **906,10** €HT

MASTER 350
400 V • 3 ~
320A Ø 3.2→6 mm
no accessories,
014954 **1 132,60** €HT

MASTER 450
400 V • 3 ~
400A Ø 3.2→8 mm
no accessories,
014916 **1 338,50** €HT

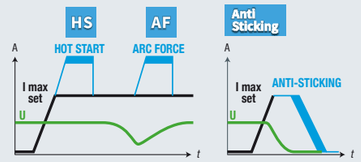
OPTIONS MASTER

MMA KITS

kit	A	L m	model	L m	model	mm²	mm²	Ref.
5	300	4	HELIX T300.50	4	CROCO T400.70	35	35/50	047341 107,70 €HT
6	300	4	SHARK X400.70	4	CROCO T400.70	35	35/50	038295 103,00 €HT
7	500	5	SHARK X500.95	4	TYREX 600.95	50	35/50	047419 152,40 €HT

EN60974-1	MADE IN P.R.C	50 / 60 Hz	A	A	EN60974-1 (40°C) I (60%)	X% (I2 max)	100%	Uo V	cm / kg	Protected & compatible power generator (+/-15 %) kW	kVA	cm / kg
EXPERT 110		230V 1 ~	8	75 → 100 AC	—	—	—	48	47 × 24 × 32 / 13	6.5 kW	11 kVA	28 × 17 × 26 / 13
EXPERT 130		230V 1 ~	10	55 → 130 AC	53 A	10 %	—	48	47 × 24 × 36 / 18	6.8 kW	11.3 kVA	39 × 19 × 32 / 18
EXPERT 220 DV		230V 1 ~	25	65 → 220 AC	90 A	10 %	—	48	51 × 38 × 30 / 23	12 kW	20 kVA	42 × 37 × 25 / 23
		400V 2 ~	13									
MASTER 250		400V 3 ~ (50 Hz)	15	80 → 220 DC	167 A	35 %	126 A	40-68	65 × 75 × 44 / 86	9.9 kW	14.1 kVA	64 × 75 × 42 / 86
MASTER 350		400V 3 ~ (50 Hz)	32	140 → 320 DC	243 A	35 %	149 A	60-80	68 × 75 × 58 / 132	16.4 kW	23.4 kVA	68 × 75 × 58 / 132
MASTER 450		400V 3 ~ (50 Hz)	32	140 → 400 DC	306 A	35 %	234 A	60-85	57 × 85 × 65 / 136	22.5 kW	32.1 kVA	57 × 85 × 65 / 136

SMAW MMA
INVERTER



INDUSTRIAL

GYSARC 100
230 V • 1 ~
100 A Ø 1.6→2.5 mm
HS AF Anti Sticking

1.6 m, 10 mm² + 1.6 m, 10 mm²
013698 **175,10** €HT

GYSARC 120
230 V • 1 ~
120 A Ø 1.6→3.2 mm
HS AF Anti Sticking

1.6 m, 10 mm² + 1.6 m, 10 mm²
013704 **193,60** €HT

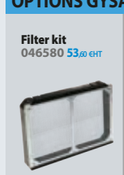
GYSARC 160
230 V • 1 ~
160 A Ø 1.6→4 mm
HS AF Anti Sticking

1.6 m, 16 mm² + 1.6 m, 16 mm²
014664 **214,20** €HT

GYSARC 400
400 V • 3 ~
400 A Ø 1.6→6.3 mm
Heavy Duty
VRD inside | HS | AF | Anti Sticking | CEL cellulosic | TIG LIFT | GOUGING | IP 23
no accessories :
013551 **1 451,80** €HT

OPTIONS GYSARC 400

Filter kit
046580 **53,60** €HT



Hand remote control RC-HA1
8 m
045675 **138,00** €HT

JOBSITE XL
600 x 1150 x 584 mm
039568 **292,30** €HT

MMA KIT 7 500 A
047419 **152,40** €HT

L m	model	L m	model	mm²	mm²
5	SHARK X500.95	4	TYREX 600.95	50	35/50

Adaptateur gougeage
- Gouging clamp adaptor
- Fugenhobeladapter
70 mm² - 5 m
040670 **123,60** €HT

Pince de gougeage
- Gouging Torch
- Fugenhobelbrenner
1 000 A
041516 **278,00** €HT

Électrodes de gougeage - Gouging
- Electrodes - Fugenhobelelektrode
- Electrodos de carbono
Ø 6.4 mm (x50) | 086081 **19,80** €HT

EN60974-1	MADE IN GYS CHINA	~	50 / 60 Hz	A	A	VRD	HS	AF	Anti sticking	CEL	TIG Lift	IP 23	for normal use	I (60%)	X% (I2 max)	100%	Uo	cm / kg	Protected & compatible power generator (+/-15 %)	
GYSARC 100		1	230V	16	10 → 100	—	■	■	■	—	—	—	40% @ 100 A	70 A	20%	55 A	63 V	15 × 23 × 10 / 2.7	—	—
GYSARC 120		1	230V	16	10 → 120	—	■	■	■	—	—	—	40% @ 120 A	70 A	20%	55 A	63 V	15 × 23 × 10 / 2.7	—	—
GYSARC 160		1	230V	16	10 → 160	—	■	■	■	—	—	—	20% @ 160 A	85 A	10%	70 A	63 V	15 × 23 × 10 / 2.9	—	—
GYSARC 400 TRI		3	400V	32	20 → 400	■	■	■	■	■	■	■	100% @ 400 A	400 A	60%	350 A	84 V	58 × 52 × 30 / 38	30 kW	36 kVA

SMAW MMA INVERTER • 1~

NEW DESIGN

P400 PROTEC 400

Tested on 400 V in production
Testé en production à 400 V

PATENTS REGISTERED NUMBERS 001789298-0001 EUROPEAN TRADEMARK & DESIGN

TIG LIFT — Touch / Lift

ADS — AUTO DOWN SLOPE

PFC — POWER FACTOR CORRECTION 185 V – 265 V, 100 m

FV — FLEXIBLE VOLTAGE 85 V – 265 V, 100 m

POTENTIOMETER

GYSMI 80P
230 V • 1 ~
80 A Ø 1.6 → 2.5 mm
P400 HS AF Anti Sticking

1.6 m, 10 mm² 1.6 m, 10 mm²
029958 179,20 €HT

1.6m, 10mm² 1.6m, 10mm²
029941 191,60 €HT

GYSMI 130P
230 V • 1 ~
130 A Ø 1.6 → 3.2 mm
P400 HS AF Anti Sticking

2 m, 16 mm² 1.6 m, 16 mm²
029972 236,90 €HT
030121

2 m, 16 mm² 1.6 m, 16 mm² Flip-Flap
014732 245,10 €HT

2 m, 16 mm² 1.6 m, 16 mm² LCD Techno 11
031449 257,40 €HT

GYSMI 160P
230 V • 1 ~
160 A Ø 1.6 → 4 mm
P400 HS AF Anti Sticking

2 m, 16 mm² 1.6 m, 16 mm²
030077 257,40 €HT

2 m, 16 mm² 1.6 m, 16 mm² LCD Techno 11
030435 271,90 €HT

2 m, 16 mm² 1.6 m, 16 mm² LCD Techno 9/13
031555 292,50 €HT

GYSMI 200P
230 V • 1 ~
200 A Ø 1.6 → 5 mm
P400 HS AF Anti Sticking

2 m, 16 mm² 1.6 m, 16 mm²
030794 346,00 €HT

2 m, 16 mm² 1.6 m, 16 mm² LCD Techno 11
029965 362,50 €HT

2 m, 16 mm² 1.6 m, 16 mm² LCD Techno 9/13
031579 372,80 €HT

DIGITAL

GYSMI E163
230 V • 1 ~
160 A Ø 1.6 → 4 mm
P400 HS AF Anti Sticking MMA PULSE TIG LIFT ADS

2 m, 16 mm² 1.6 m, 16 mm²
036635 296,60 €HT

2 m, 16 mm² 1.6 m, 16 mm² LCD Techno 11
013711 313,00 €HT

2 m, 16 mm² 1.6 m, 16 mm² LCD Techno 9/13
013728 329,50 €HT

GYSMI E200 FV
110 → 230 V • 1 ~
200 A Ø 1.6 → 5 mm
P400 PFC FV HS AF Anti Sticking TIG LIFT ADS

2 m, 16 mm² 1.6 m, 16 mm²
031210 444,80 €HT

2 m, 16 mm² 1.6 m, 16 mm² LCD Hermes 9/13
031531 486,00 €HT

OPTIONS

TIG torch kit SR17 V (valve)

4 m, 10 / 25 mm²
for GYSMI :
✓ 130P
✓ 160P
✓ 200P
✓ E163
✓ E200FV

044425 94,80 €HT

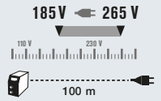
2 m, 16 mm² 1.6 m, 16 mm² LCD Techno 11
Ø 2 mm, × 50
013360 300,70 €HT

CE NORM. EN60974-1	MADE IN FRANCE	50/60 Hz	A	(MMA) A	(TIG) A	Ø mm	Ø1.6	Ø2	Ø2.5	Ø3.2	Ø4	Ø5	P400	PFC	FV	HS	AF	Anti sticking	MMA PULSE	TIG Lift	ADS	X% GYS (20°C) for normal use	EN60974-1 (40°C) I (60%)	X% (I2 max)	Uo	cm / kg	cm / kg	Protected & compatible power generator (+/-15%)	
				I2		⌀ / # electrode / h							INTEGRATED TECHNOLOGY																
GYSMI 80 P		230V	10	10→80	—	1.6→2.5	62	50	20	—	—	—	■	—	—	■	■	■	—	—	—	45% @ 80 A	31 A	5%	85 V	23 x 14 x 10 / 2.2	41 x 33 x 13 / 4.7	3.5 kW	3.7 kVA
GYSMI 130 P		230V	13	10→130	—	1.6→3.2	62	50	47	24	—	—	■	—	—	■	■	■	—	—	—	55% @ 115 A	45 A	5%	72 V	25 x 17 x 10 / 2.9	41 x 34 x 14 / 5.8	4.5 kW	5.0 kVA
GYSMI 160 P		230V	16	10→160	—	1.6→4	62	50	47	45	22	—	■	—	—	■	■	■	—	—	—	60% @ 160 A	85 A	14%	72 V	27 x 17 x 11 / 4.2	42 x 35 x 14 / 6.7	6.5 kW	7.5 kVA
GYSMI 200 P		230V	32	10→200	—	1.6→5	62	50	47	45	30	21	■	—	—	■	■	■	—	—	—	58% @ 200 A	120 A	16%	72 V	27 x 18 x 14 / 5	43 x 37 x 17 / 8	7.5 kW	10 kVA
GYSMI E163		230V	16	10→160	10→160	1.6→4.0	62	50	47	45	22	—	■	—	—	✪	■	■	✪	■	✪	60% @ 160 A	85 A	14%	72 V	25 x 19 x 13.4 / 4.2	42 x 36 x 17 / 6.6	6.5 kW	7.5 kVA
GYSMI E 200 FV		230V	16	10→200	10→200	1.6→5.0	62	50	47	45	35	24	■	■	■	✪	■	■	—	■	■	64% @ 200 A	120 A	22%	96 V	27 x 21 x 14 / 5.5	42 x 37 x 17 / 8.8	7.5 kW	10 kVA
		110V	20	10→130	10→130																		95 A	39%					

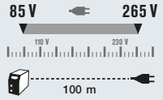
SMAW MMA

INVERTER • 1 ~

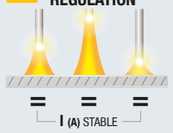
PFC POWER FACTOR CORRECTION



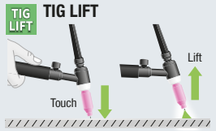
FV FLEXIBLE VOLTAGE



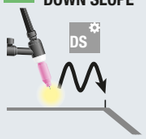
SR SECONDARY REGULATION



TIG LIFT TIG LIFT



ADS AUTO DOWN SLOPE



VT VOLTAGE TEST

AD ANTI-DUST VENTILATION CORRIDOR

IP 23 INDOOR /OUTDOOR

PROGYS 180A

230 V • 1 ~

180 A | Ø 1.6 → 4 mm

P400

031425 **352,20** €HT

013742 **399,50** €HT

PROGYS 183 E

230 V • 1 ~

180 A | Ø 1.6 → 4 mm

P400 | HS | MMA PULSE | TIG LIFT | ADS

013803 **368,60** €HT

PROGYS 200A PFC

230 V • 1 ~ — Light Industry

200 A | Ø 1.6 → 5 mm

P400 | PFC | HS | TIG LIFT | ADS

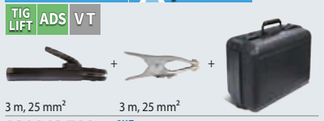
031432 **475,70** €HT

PROGYS 200E FV CEL

110 → 230 V • 1 ~ — Light Industry

200 A | Ø 1.6 → 5 mm

P400 | PFC | FV | SR | HS | AF | CEL cellulosic | ALU aluminium | Dynamic arc system >100V | TIG LIFT | ADS | VT



030862 **700,20** €HT

no accessories :
031852 **634,30** €HT

PROGYS 220E FV CEL

110 → 230 V • 1 ~ — Light Industry

220 A | Ø 1.6 → 5 mm

P400 | PFC | FV | SR | VRD inside | HS | AF | CEL cellulosic | ALU aluminium | Dynamic arc system >100V | MMA PULSE | TIG LIFT | ADS | TIG PULSE | VT | AD | IP 23

no accessories :
014657 **1 101,70** €HT

VRD inside

Voltage Reduction Device

	Uo (EN60974-1)	U (Voltmeter)
VRD ON	26 V	29 V
VRD OFF	95 V	90 V

OPTIONS

MMA KITS

	kit 3	kit 4	kit 5
I (A)	**200 A**	**200 A**	**300 A**
mm²	25	25	35
mm²	10 / 25	35 / 50	35 / 50
L (m)	3	3	4

TIG torch kit SR17 V (valve)

4 m

for 10 / 25 mm², Ø9 :
- ✓ 180A
- ✓ 183 E
- ✓ 200A PFC

044425 **94,80** €HT

for 35 / 50 mm², Ø13 :
- ✓ 200E FV CEL
- ✓ 220E FV CEL
- ✓ 250TRI
- ✓ CEL 250TRI
- ✓ FLEX 280CEL
- ✓ EXAGON 400

044401 **94,80** €HT

Valise de chantier - Heavy-duty case - Hartschalenkoffer

21 x 43 x 57 cm
3.9 kg

for PROGYS :
- ✓ 180A
- ✓ 183 E
- ✓ 200A PFC
- ✓ 200E FV CEL

060432 **123,60** €HT

REMOTE CONTROL

Foot pedal RC-FA1
4 m
045682
292,50 €HT

045699
18,60 €HT

Hand remote control RC-HA1
8 m
045675
138,00 €HT

EN60974-1	MADE IN FRANCE	~	50 / 60 Hz	A	A	P400	PFC	FV	SR	VRD	HS	AF	CEL	ALU	Dynamic arc	MMA pulse	TIG Lift	ADS	TIG pulse	VT	AD	IP23	X% GYS (20°C) for normal use	EN60974-1 (40°C) I (60%)	X% (I2 max)	100%	Uo	cm / kg	Protected & compatible power generator (+/-15 %)	
PROGYS 180A		1	230 V	16	10 → 180	■	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	78% @ 160 A	120 A	21%	85 A	72 V	14 × 18 × 27 / 5	7 kW	10 kVA
PROGYS 183 E		1	230 V	16	10 → 180	■	—	—	—	—	✿	—	—	—	—	■	■	■	—	—	—	—	78% @ 160 A	120 A	18%	85 A	73 V	19 × 28 × 14 / 5	7 kW	10 kVA
PROGYS 200A PFC		1	230 V	16	10 → 200	■	■	—	—	—	✿	—	—	—	—	—	■	■	—	—	—	—	64% @ 200 A	120 A	22%	90 A	96 V	21 × 27 × 14 / 9.3	7 kW	10 kVA
PROGYS 200E FV CEL		1	230 V	16	5 → 200	■	■	■	■	—	✿	✿	■	■	■	—	■	■	—	■	—	—	80% @ 200 A	135 A	25%	115 A	108 V	44 × 37 × 27 / 9.3	7 kW	10 kVA
			110 V	32	5 → 140																			90 A	40%					
PROGYS 220E FV CEL		1	230 V	16	5 → 220	■	■	■	■	■	✿	✿	■	■	■	■	■	■	■	■	■	■	80% @ 220 A	145 A	22%	120 A	95 V	46 × 34 × 22 / 12	8.5 kW	12.5 kVA
			230 V	20	5 → 220																			160 A	25%	130 A				
			110 V	32	5 → 140																			100 A	40%	130 A				

SMAW MMA

INVERTER • 3~

PFC POWER FACTOR CORRECTION
185 V ⇄ 265 V
110 V 230 V
100 m

FV FLEXIBLE VOLTAGE
85 V ⇄ 265 V
110 V 230 V
100 m

FLEX
110V 480V
1~ 3~

IP 23
INDOOR /OUTDOOR

POWER FACTOR CORRECTION PFC EN 61000-3-12 FV FLEXIBLE VOLTAGE

PROGYS 250 TRI

Light Industry

400 V • 3 ~

250 A ⇄ Ø 1.6 → 5 mm

SR
HS AF
TIG LIFT ADS AD

no accessories :
010147 **786,70** €HT

PROGYS CEL 250 TRI

Heavy Duty

400 V • 3 ~

250 A ⇄ Ø 1.6 → 5 mm

SR
HS AF CEL cellulosic ALU aluminium
Dynamic arc system >100V MMA PULSE
TIG LIFT ADS VT AD IP 23

no accessories :
010215 **1 451,80** €HT

PROGYS FLEX 280 CEL

Heavy Duty Petrol Offshore

110 → 480 V • 1 → 3 ~

280 A ⇄ Ø 1.6 → 5 mm

PFC FV FLEX SR
HS AF CEL cellulosic ALU aluminium
Dynamic arc system >100V MMA PULSE
TIG LIFT ADS VT AD IP 23

no accessories :
013544 **1 729,80** €HT

7 in 1

MULTIPROCESS INVERTER

EASY USB UPDATE
DIRECT COMPUTER

MEMORY : 50 MMA JOBS + 50 TIG JOBS

VRD inside
Voltage Reduction Device
Software & Hardware protection

	Uo (EN60974-1)	U (Voltmeter)
VRD ON	26 V	29 V
VRD OFF	84 V	80 V
ON → OFF sensibility		< 200 Ω
OFF → ON delay		< 0.3 s

IP 23
INDOOR / OUTDOOR

1. **MMA**
2. **MMA • PULSE**
   MMA kits p. 15
3. **TIG DC LIFT**
   Torches & consumables p. 31
4. **GOUGING**
   Accessories p. 15
5. **MIG • Portable feeder**
   NOMADFEED p. 55
6. **MIG • Wire feeder**
   EXAFEED p. 48
7. **TIG HF • Exatig**

EXAGON 400 CC/CV

Heavy Duty Pipe Petrol Offshore

400 V • 3 ~

400 A ⇄ Ø 1.6 → 6.3 mm

SR VRD inside
HS AF CEL cellulosic ALU aluminium
MMA PULSE
TIG LIFT GOUGING AD IP 23

no accessories/no trolley :
010925 **2 944,70** €HT

EXATIG

013780 **1 215,00** €HT

UNIVERSAL
DC POWER SOURCE → EXATIG → TIG WELDING

details p.21

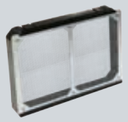
OPTIONS

Foot pedal RC-FA1
4 m
045682 **292,50** €HT

045699
18,00 €HT

Hand remote control RC-HA1
8 m
045675 **138,00** €HT

Filter kit
(CEL250 TRI - FLEX 280 CEL - EXAGON)
046580 **53,00** €HT



TIG torch kit SR17V (valve)
4 m
35 / 50 mm²
Ø13

- ✓ 200E FV CEL
- ✓ 220E FV CEL
- ✓ 250TRI
- ✓ CEL 250TRI
- ✓ FLEX 280CEL
- ✓ EXAGON 400

044401 **94,80** €HT

EN60974-1	MADE IN FRANCE	~	50 / 60 Hz	A	MMA	TIG	MIG	PFC	FV	FLEX	SR	VRD	HS	AF	CEL	ALU	MMA PULSE	TIG Lift	ADS	VT	AD	IP23	for normal use	I (60%)	X% (I2 max)	100%	Uo	cm / kg	Protected & compatible power generator (+/-15%)	
					I_2			INTEGRATED TECHNOLOGY															X% GYS (20°C)	EN60974-1 (40°C)						
PROGYS 250 TRI	3	400V	16	5 → 250	5 → 250	—	—	—	—	■	—	✿	✿	—	—	—	■	■	—	■	—	50% @ 200 A	120 A	15%	95 A	66 V	20 × 42 × 32 / 11.3	10 kW	12.5 kVA
PROGYS CEL 250 TRI	3	400V	16	5 → 250	5 → 250	—	—	—	—	■	—	✿	✿	■	■	■	■	■	■	■	■	100% @ 200 A	180 A	25%	160 A	100 V	61 × 46 × 34 / 22	10 kW	12.5 kVA
PROGYS FLEX 280 CEL	1/3	110 → 180 V	32	5 → 140	5 → 140	—	■	■	■	■	—	✿	✿	■	■	■	■	■	■	■	■	100% @ 230 A	220 A	40%	190 A	100 V	59 × 47 × 34 / 22	10 kW	12.5 kVA
		180 → 300 V	25	5 → 200	5 → 200																								
		300 → 480 V	16	5 → 280	5 → 280																								
EXAGON 400 CC/CV	3	400 V	32A	5 → 400	5 → 400	15 → 400	—	—	—	■	■	✿	✿	■	■	■	■	—	—	■	■	100% @ 350 A	400 A	60%	350 A	84 V	69 × 60 × 40 / 36	30 kW	36 kVA

EXAGON 400 CC/CV

pack EXAGON MMA 1 012387 **3 097,10** €HT	5 m, 50 mm²	4 m, 50 mm²			
	MMA kit 7 047419				
pack EXAGON MMA 2 012394 **3 389,50** €HT	5 m, 50 mm²	4 m, 50 mm²			**Jobsite XL** 039568
	MMA kit 7 047419				
pack EXAGON MMA 3 012400 **3 791,00** €HT	5 m, 50 mm²	4 m, 50 mm²	Gouging torch, 1000 A 041516	Adaptor 043794	**Jobsite XL** 039568
	MMA kit 7 047419				

pack EXAGON TIG 1 062597 **5 183,10** €HT	EXATIG 013780	**SR26 L**, 8 m 046184		4 m, 50 mm² 047853	Command cable, 11 m 036925	10 m, ø 95 mm² 032446 (x2)	
pack EXAGON TIG 2 062603 **5 475,50** €HT	EXATIG 013780	**SR26 L**, 8 m 046184		4 m, 50 mm² 047853	Command cable, 11 m 036925	10 m, ø 95 mm² 032446 (x2)	**Jobsite XL** 039568
pack EXAGON TIG 3 062948 **5 178,90** €HT	EXATIG 013780		**SR26 DB**, 8 m 046177	4 m, 50 mm² 047853	Command cable, 11 m 036925	10 m, ø 95 mm² 032446 (x2)	

PROGYS FLEX 280 CEL

pack PROGYS 280 TIG 1 062573 **3 574,80** €HT	EXATIG 013780	**SR26 L**, 8 m 046184		4 m, 50 mm² 047853	5 m, ø 95 mm² 032439 (x2)	
pack PROGYS 280 TIG 2 062580 **3 867,20** €HT	EXATIG 013780	**SR26 L**, 8 m 046184		4 m, 50 mm² 047853	5 m, ø 95 mm² 032439 (x2)	**Jobsite XL** 039568
pack PROGYS 280 TIG 3 062955 **3 570,70** €HT	EXATIG 013780		**SR26 DB**, 8 m 046177	4 m, 50 mm² 047853	5 m, ø 95 mm² 032439 (x2)	

pack PROGYS 280 MAG 1 062559 **4 003,10** €HT	NOMADFEED 425-4 036291	Fe/CrNi , 350 A, 4 m, AIR 040946	TYPE C, Ø 1/1.2 (Original Equipment)	4 m, 50 mm² 047853	5 m, ø 95 mm² 032439	
pack PROGYS 280 MAG 2 062566 **4 295,50** €HT	NOMADFEED 425-4 036291	Fe/CrNi , 350 A, 4 m, AIR 040946	TYPE C, Ø 1/1.2 (Original Equipment)	4 m, 50 mm² 047853	5 m, ø 95 mm² 032439	**Jobsite XL** 039568

SUPPORT PORTE-ÉLECTRODES MAGNÉTIQUE

- Electrode holder stand with magnetic base
- magnetischer Elektrodenhalter

038028 8,30 €HT

GUIDE CÂBLE DE SOUDAGE

- Welding cable hitch
- Schweißkabelführung

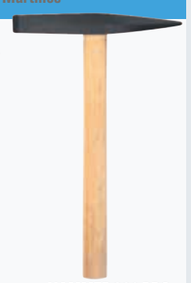
044234
7,70 €HT

MARTEAUX À PIQUER - Chipping Hammers - Schlaghammer - Martillos

HAMMER 260
260 mm, 240 g (x1)
044159 4,60 €HT

HAMMER 285
285 mm, 425 g (x1)
044128 5,40 €HT

HAMMER 290 PRO
Premium
290 mm, 465 g (x1)
044135 6,20 €HT



HAMMER 320 PRO
Premium
320 mm, 425 g (x1)
044142 20,80 €HT

BROSSES - Wire brushes - Bürsten - Brosses - Cepillos

			Acier - Steel - Stahl - Acero - Staal - Aço		Inox - Stainless - Edelstahl	
A	4	—	(x1)	044241 2,30 €HT	(x1)	044258 3,10 €HT
			(x24)	044265 41,20 €HT	(x24)	044272 65,50 €HT
B	3	—	(x1)	044227 1,90 €HT	(x1)	044289 2,30 €HT
C	2	•	(x1)	044166 2,60 €HT	—	
D		—	(x1) Laiton - Brass	038073 2,50 €HT	—	
			(x1) Zinc	038080 3,60 €HT		

PORTE-ÉLECTRODES - Electrode holders - Elektrodenhalter - Portaelectrodos - Elektrodenhouder - Porta electrodos

HELIX, VESTALE & PYTHON

Spécial soudage en position - knieformig

MADE IN FRANCE STUBBY

MADE IN FRANCE MASTER

MADE IN FRANCE VESTALE

	HELIX T200.25	HELIX T300.50	HELIX T400.70	PYTHON T400.70	HELIX PRO T400.70	HELIX PRO T500.95	VESTALE T500.95
A	200 A	300 A	400 A	400 A	400 A	500 A	500 A
max	25 mm²	50 mm²	70 mm²	70 mm²	70 mm²	95 mm²	95 mm²
A (X%)	200A (35%) 150A (60%)	300A (35%) 250A (60%)	400A (35%) 300A (60%)	400A (35%) 300A (60%)	400A (35%) 300A (60%)	500A (35%) 400A (60%)	500A (35%) 400A (60%)
max	3.2 mm	4 mm	6.3 mm	6.3 mm	6.3 mm	8 mm	8 mm
x1 (vrac)	043497 9,50 €HT	038288 11,20 €HT	043732 17,80 €HT	038011 15,50 €HT	039919 40,80 €HT	039902 49,50 €HT	038097 43,10 €HT

SHARK

MADE IN FRANCE STUBBY

Thermoset
matériau isolant thermique
- thermal insulating material
- thermoisoliertes Material

	SHARK X200.35	SHARK PRO C300.35	SHARK X300.50	SHARK X400.70	SHARK C400.95	SHARK X500.95	SHARK C600.120
A	200 A	300 A	300 A	400 A	400 A	500 A	600 A
max	35 mm²	35 mm²	50 mm²	70 mm²	95 mm²	95 mm²	120 mm²
A (X%)	200A (35%) 150A (60%)	300A (35%) 250A (60%)	300A (35%) 250A (60%)	400A (35%) 300A (60%)	400A (35%) 300A (60%)	500A (35%) 400A (60%)	600A (35%) 500A (60%)
max	4 mm	4 mm	5 mm	6.3 mm	6.3 mm	8 mm	10 mm
x1 (vrac)	043503 5,80 €HT	039926 41,20 €HT	043510 12,20 €HT	038004 14,50 €HT	043725 15,30 €HT	043718 13,80 €HT	046542 23,10 €HT
x1 (blister)	043602 6,80 €HT		043701 12,20 €HT				
	x 50 043558 278,00 €HT		x 25 043565 265,70 €HT				

PORTE-ÉLECTRODES ASSEMBLÉS

- Electrode holder kits
- Montierter Elektrodenhalter

A		L m	mm²	mm²		Ø	ref.
150 / 200	SHARK X200.35	4	16	10 / 25	x1	9	043848 30,10 €HT
200	SHARK X200.35	4	25	35 / 50	x1	13	043855 40,20 €HT
300	SHARK X300.50	4	35	35 / 50	x1	13	043862 54,60 €HT
500	SHARK X500.95	4	50	35 / 50	x1	13	043879 72,10 €HT
600	SHARK C600.120	5	70	35 / 50	x1	13	047006 146,30 €HT

KIT POUR POSTES MMA (CÂBLES + PINCES + CONNECTEURS)

- « MMA kits » (Electrode holder + earth clamp + cable/connectors)
- Kit MMA (cables + pinzas + conectadores)
- MMA-Sets (Elektrodenhalter + Masseklemme montiert)

	A	L (m)	model	L (m)	model	mm²	mm²	Ø		Ref.
kit 1	150/200 A	1.6	SHARK X200.35	2	CROCO A200.35	16	10 / 25	9	x1	047372 41,20 €HT
kit 2	200 A	1.6	SHARK X200.35	2	CROCO A200.35	25	10 / 25	9	x1	047389 51,50 €HT
kit 3	200 A	3	SHARK X300.50	3	CROCO T400.70	25	10 / 25	9	x1	047396 69,00 €HT
kit 4	200 A	3	SHARK X300.50	3	CROCO T400.70	25	35 / 50	13	x1	047402 72,10 €HT
kit 5	300 A	4	HELIX T300.50	4	CROCO T400.70	35	35 / 50	13	x1	047341 107,70 €HT
kit 6	300 A	4	SHARK X400.70	4	CROCO T400.70	35	35 / 50	13	x1	038295 103,00 €HT
kit 7	500 A	5	SHARK X500.95	4	TYREX 600.95	50	35 / 50	13	x1	047419 152,40 €HT
kit 8	600 A	5	SHARK C600.120	4	TYREX 600.95	70	35 / 50	13	x1	047426 220,40 €HT

GOUGEAGE - Gouging - Fugenhobeln

Pince de gougeage - Gouging Torch
- Fugenhobelzange, 1 000 A
041516 278,00 €HT

Adaptateur gougeage
- Gouging clamp adaptor
- Adapter für Fugenhobeln

70 mm² - 5 m
040670 123,60 €HT

Électrodes de gougeage - Gouging - Electrodes
- Fugenhobelelektrode - Electrodos de carbono

Ø 6.4 mm	(x50)	086081 19,80 €HT
Ø 8 mm	(x50)	086098 28,90 €HT

OPTION TIG LIFT - TIG torch with valve - WIG-Schlauchpacket

TIG torch kit SR17 V (valve)
4 m

for 10 / 25 mm², Ø9 :
✓ GYSMI 130P / 160P / 200P / E160 / E163 / E200 FV
✓ PROGYS 180A / 183E / 200A PFC
044425 94,80 €HT

for 35 / 50 mm², Ø13 :
✓ 200E FV CEL / 220E FV CEL / 250 TRI / CEL 250 TRI / FLEX 280 CEL / EXAGON 400
044401 94,80 €HT

ACIER/STEEL

6013 - Rutile - Rutile- Rutilos - Rutielen - Rútilos

Normes - Norms - Normen - Norma
AWS A 5.1 : E 6013
EN ISO 2560-A : E 420 RC 11
DB - Zulassung-Nr : 10.064.02

Position
Polarity (-)

Mechanic
Re : 440 Mpa
Rm : 540 Mpa
A 5 d : 24%
Impact energy : 0°C 50j

			x ...			kg
A	Ø 1.6	300	210	■		085114 23,30 €HT	1.65
A	Ø 2.0	350	155	■		085121 14,40 €HT	2.08
A	Ø 2.5	350	110	■		085138 12,70 €HT	2.11
A	Ø 3.2	350	70	■		085145 12,30 €HT	2.09
A	Ø 4.0	350	47	■		085152 12,90 €HT	2.21
B	Ø 2.0	350	355		■	085022 30,50 €HT	4.82
B	Ø 2.5	350	230		■	085039 24,90 €HT	4.46
B	Ø 3.2	350	165		■	085046 26,00 €HT	4.85
B	Ø 4.0	350	110		■	085053 27,80 €HT	5.39

	x ...	
Ø 1.6	17	084315 3,20 €HT
	50	084414 6,70 €HT
Ø 2.0	13	084322 2,70 €HT
	50	084421 6,00 €HT
Ø 2.5	11	084339 2,70 €HT
	50	084438 6,90 €HT
Ø 3.2	9	084346 2,90 €HT
	50	084445 9,20 €HT
Ø 4.0	8	084353 3,40 €HT
	50	084452 13,70 €HT

		x ...		kg
Ø 2.5	350	75	081598	1.4
		252	086005 32,40 €HT	4.6
Ø 3.2	350	54	081604	1.6
		172	086012 34,20 €HT	5
Ø 4.0	350	117	086029 36,30 €HT	5

7018 (low hydrogen) - Basic - Basisch - Baísicos - Basis

Normes - Norms - Normen - Norma
AWS A 5.1 : E 7018-1
ISO 2560-A : E 42 4B 42 H5
CE EN 13479 : 06 0036 INEDoP209

Position
Polarity (+/-)

Mechanic
Re : 470 Mpa
Rm : 560 Mpa
A 5d : 26%
Impact energy : -40°C 60j
H2-H5 (5 ml/100 g)

		x ...	BOX	(2 kg) AIR SEALED
Ø 2.5	350	210	081918 35,50 €HT	
		84		081970 16,50 €HT
Ø 3.2	350	130	081925 34,60 €HT	
		54		081987 16,30 €HT
Ø 4.0	350	96	081932 37,10 €HT	
		38		081994 16,30 €HT

ALU - Aluminium - Aluminio

4043

Normes - Norms - Normen - Norma
AWS A 5.3 : E 4043
ISO 18273 : Al 4043 A
DIN 1732 : EL-AlSi5

Position
Polarity (+)

Mechanic
Re : 100 Mpa
Rm : 200 Mpa
A 5 d : 5%
Impact energy : -20°C 20j

	x ...		kg
Ø 3.2	5	084803 5,90 €HT	–
Ø 3.2	147	081949 100,50 €HT	2

ACIER INOXYDABLE - Stainless Steel - Edelstahl

312R

Position
Polarity (+)

Normes - Norms - Normen - Norma
AWS 5.4 / E312-16
EN ISO 3581-A / E 29 9 R

Mechanic
Re : 450 MPa
Rm : 680 MPa
A 5 d : 25%
Impact energy : -20°C 60j

Dissimilar Electrodes - Maintenance & Repair

	x ...	
Ø 2.5	54	081475 44,70 €HT
Ø 3.2	28	081468 42,30 €HT

308L

Position
Polarity (+)

Normes - Norms - Normen - Norma
AWS A 5.4 : E 308 L-17
EN ISO 3581-A : E 19 9L R32

Mechanic
Re : 380 MPa
Rm : 600 MPa
A 5 d : 38%
Impact energy : -20°C 60j

	x ...	
Ø 2.5	10	082328 7,30 €HT

316L

Position
Polarity (+)

Normes - Norms - Normen - Norma
AWS A 5.1 : E 316 L-16
EN ISO 3581-A : E 19 12 3L R31
DIN 8556 : E 19 12 3 NCR23

Mechanic
Re : 350 MPa
Rm : 490 MPa
A 5 d : 30%
Impact energy : -20°C 60j

	x ...	
Ø 2.0	12	082359 6,00 €HT
Ø 2.5	10	082335 6,20 €HT
Ø 2.5	30	081499 16,20 €HT
Ø 3.2	8	082342 8,40 €HT
Ø 3.2	25	081482 23,50 €HT
Ø 3.2	600 (20 kg)	081963 566,30 €HT

FONTE - Cast Iron- Gusselektroden - Hierro Colado - Gietijzer - Ferro Fundido

Normes - Norms - Normen - Norma
AWS A 5.15 : E Ni Fe CI
EN ISO 1071 : EC NiFe-CI1
DIN 8573 : E Ni Fe BG 13

Position
Polarity (+)

Mechanic
Re : 390 MPa
Rm : 550 MPa

	x ...	
Ø 2.5	12	083332 19,60 €HT
Ø 3.2	9	083349 23,10 €HT
Ø 3.2	156	081956 315,10 €HT

RECHARGEMENT - Hardfacing - Auftragschweißen - Recargue - Herladen - Enchimento

Normes - Norms - Normen - Norma
EN 14700 : E Fe 2
DIN 8555 : E2-UM-60

Position
Polarity (-)

Mechanic
55/60 HRC
580-610 HB

		x ...		kg
Ø 3.2	450	141	081529 128,30 €HT	6.6
Ø 4.0	450	93	081512 124,20 €HT	6.8

Ø 2.5	350	46	081543 26,80 €HT	1
Ø 3.2	450	22	081574 22,70 €HT	1
Ø 4.0	450	14	081581 22,10 €HT	1

CARQUOIS ISOTHERMIQUE POUR ÉLECTRODES - Electrode canister - Thermo-Isolierbox für Schweißelektroden

45 cm
Capacité - Capacity - Kapazität - Capacidad : 7 kg

060258 18,60 €HT

ÉTUVES ÉLECTRODES - Electrodes oven - Elektrodenofen

DRY 5. 150
Capacité - Capacity- Kapazität - Capacidad : 5 kg - 150°C
060685 55,60 €HT

DRY 5. 200R
Capacité - Capacity- Kapazität - Capacidad : 5 kg - 50>200°C
060692 119,50 €HT

DRY10. 350R
Capacité - Capacity- Kapazität - Capacidad : 10 kg - 50>400°C
060708 265,70 €HT

GTAW TIG DC

✓ EN 1090

PATENTS REGISTERED NUMBERS
EUROPEAN TRADEMARK & DESIGN

PFC POWER FACTOR CORRECTION
185 V ⟵ 265 V
110 V 230 V
100 m

FV FLEXIBLE VOLTAGE
85 V ⟵ 265 V
110 V 230 V
100 m

SR SECONDARY REGULATION
I (A) STABLE

IP 23 INDOOR /OUTDOOR

AD ANTI-DUST VENTILATION CORRIDOR

10/25 mm² Ø 9 mm

35/50 mm² Ø 13 mm

POWER FACTOR CORRECTION PFC EN 61000-3-12 FV FLEXIBLE VOLTAGE

35/50 mm² Ø 13 mm

NEW

35/50 mm² Ø 13 mm

POWER FACTOR CORRECTION PFC EN 61000-3-12 FV FLEXIBLE VOLTAGE

35/50 mm² Ø 13 mm

OPTION
Cooling unit **WCU 0.5kW A**
500 W, 1.5 L, 8 kg
liquid not included
039490 628,30 €HT

35/50 mm² Ø 13 mm

OPTION
Cooling unit **WCU 1kW B**
1000 W, 3 L, 15 kg
liquid not included
032217 1 060,50 €HT

TIG 160 DC LIFT

160 A 230 V • 1 ~

P400 | L/DB

2m, 16mm² 1.6m, 16mm² SR17DB, 4m

011106 **514,80** €HT

TIG 168 DC HF

160 A 230 V • 1 ~

P400 | AID | TIG PULSE | L/DB

no accessories :

011427 **648,70** €HT

2m, 25mm² 2 m, 25mm² SR17DB, 4m

011410 **782,50** €HT

TIG 200 DC HF FV

200 A 110 → 230 V • 1 ~

P400 | PFC | FV | SR | AID | TIG PULSE | L/DB/P

no accessories :

011533 **947,30** €HT

2m, 25mm² 2m, 25mm² SR17DB, 4m

011540 **1 091,40** €HT

PROTIG 200 DC HF

200 A 230 V • 1 ~

P400 | AID | TIG PULSE | L/DB

2m, 25mm² 2m, 25mm² SR26DB, 4m

062009

TIG 220 DC HF FV

220 A 110 → 230 V • 1 ~

P400 | PFC | FV | SR | AID | TIG PULSE | L/DB/P | MMA PULSE

no accessories :

012431 **1 070,80** €HT

TIG 300 DC HF

300 A 400 V • 3 ~

SR | AID | TIG PULSE | CONNECT 5 | L/DB/P | CEL cellulosic | MMA PULSE | AD | IP 23

no accessories :

012318 **2 182,80** €HT

OPTIONS

Valise de chantier- Heavyduty case - Gerätekoffer
21 x 43 x 57 cm
3.9 kg

✓ 160 DC-LIFT
✓ 168 DC HF
✓ 200 DC HF FV

060432 123,60 €HT

Foot pedal RC-FA1
4 m
045682 292,50 €HT

045699
18,00 €HT

Hand remote control RC-HA1
8 m
045675 138,00 €HT

EN60974-1		50 / 60 Hz	AM A	I2 TIG A	I2 MMA A	P400	PFC	FV	SR	AID	TIG PULSE	MMA PULSE	CEL	AD	IP23	TIG EN60974-1 (40°C) IA (60%)	TIG X% (I2 max)	TIG 100%	MMA EN60974-1 (40°C) IA (60%)	MMA X% (I2 max)	Uo	cm	kg	Protected & compatible power generator (+/-15%)	
MADE IN FRANCE	TIG 160 DC Lift	230 V 1~	16	20 → 160	20 → 160	■	—	—	—	—	—	—	—	—	—	95 A	22 %	—	80 A	17 %	72 V	36 × 35 × 24	9	6 kW	7.5 kVA
	TIG 168 DC HF	230 V 1~	16	10 → 160	10 → 160	■	—	—	—	■	0.2 → 20 Hz	—	—	—	—	100 A	21 %	90 A	80 A	15 %	82 V	52 × 37 × 30	9	6 kW	7.5 kVA
	TIG 200 DC HF FV	110 V 1~	32	5 → 180	10 → 120	■	■	■	■	■	0.2 → 20 Hz	—	—	—	—	115 A	26 %	125 A	90 A	30 %	76 V	52 × 36 × 30	12	7 kW	
		230 V 1~	13	5 → 200	10 → 200											140 A	30 %		125 A	20 %					
MADE IN GYS CHINA	PROTIG 200 DC HF	230 V 1~	16	5 → 200	10 → 160	■	—	—	—	■	0.1 → 900 Hz	—	—	—	—	115 A	20%	90 A	160 A	20 %	65 V	43 × 33 × 21	9	7 kW	
MADE IN FRANCE	TIG 220 DC HF FV	110 V 1~	32	5 → 180	10 → 140	■	■	■	■	■	0.1 → 900 Hz	■	—	—	—	125 A	40 %	140 A	120 A	30 %	76 V	52 × 45 × 32	14	8.5 kW	
		230 V 1~	13	5 → 220	10 → 200											165 A	35 %		135 A	25 %					
	TIG 300 DC HF	400 V 3~	16	5 → 300	10 → 250	—	—	—	■	■	0.1 → 900 Hz	■	■	■	■	255 A	35 %	240 A	220 A	30 %	90 V	52 × 40 × 25	23	10 kW	12.5 kVA

TITAN

GTAW TIG DC

SOFTWARE UPDATE

EN 1090

OPTION
Cooling unit **WCU 1kW C**
1000 W, 5.5 L, 15 kg
liquid not included
013537 1 070,00 €HT

TIG

STANDARD DC	LIFT
PULSE	SPOT
FAST PULSE 10 › 20 kHz	TACK

WAVE FORMS
Pulse
16 combinations
Square
Trapeze
Sinus
Triangle

E TIG
CONSTANT ENERGY

MMA

STANDARD	PULSE

PRODUCTIVITY

QUICK LOAD
JOB list
1 → 2 → 3 ...

MULTIJOB
JOB sequence

AUTOMATION

CONNECT 5
for Automation (5 programs)

SAM
Automation module compatibility
SAM-1N TIG/GTAW (details p.55)
AUTOMATE / ROBOT

TITAN 400 DC HF

400 A 400 V • 3 ~
SR | L|DB|P | IP 23

no accessories :
013520 5 292,20 €HT

OPTIONS

Foot pedal RC-FA1
4 m
045682
292,50 €HT
045699
18,00 €HT

Hand remote control RC-HA1
8 m
045675
138,00 €HT

Remote control RC-HD2
062122
details p.52

NEW

Filter kit
046580
53,00 €HT

USB key
16 Go/GB included
062344
20,00 €HT

CE NORM. EN60974-1	MADE IN FRANCE	50 / 60 Hz	A	A	A	INTEGRATED TECHNOLOGY							TIG EN60974-1 (40°C)			MMA EN60974-1 (40°C)					Protected & compatible power generator (+/-15 %)
			AM	I2 TIG	I2 MMA	SR	TIG PULSE	E TIG	WAVE FORMS	MMA PULSE	CEL	IP23	I (60%)	X% (I2 max)	100%	IA (60%)	X% (I2 max)	Uo	cm	kg	
TITAN 400 DC		400 V 3 ~	16	3 → 400	5 → 400	■	0.1 → 20 000 Hz	■	■	■	■	■	400 A	60 %	360 A	400 A	60 %	82 V	68 × 30 × 54	40	30 kW

EXATIG

HF IGNITION CONTROL UNIT

✓ 2T ✓ 4T
✓ HF 9kV

UNIVERSAL
DC POWER SOURCE → EXATIG → TIG WELDING

INDOOR /OUTDOOR

L|DB|P
EXATIG
no accessories :
013780 1 215,00 €HT

FULL CONTROL
SPECIAL EXAGON 400 CC/CV

OPTIONS EXATIG

x2
045712
9,50 €HT

Tuyau caoutchouc- Rubber hose, Ø 6.0 X 12 (DIN 73379)
4 m 046269 23,70 €HT
x m 046276 9,50 €HT

Power cable (x2)
10 m
032446 280,10 €HT

EXATIG / EXAGON connection

Command cable
1.8 m 063907
5 m 063914
11 m 036925 154,50 €HT

Connection kit
036918
51,50 €HT

Fixing kit for trolley T/M 400A
037779
37,10 €HT

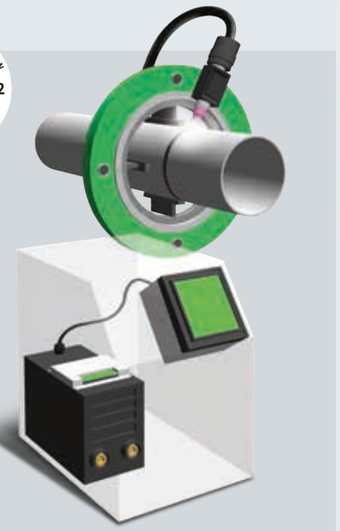
CE NORM. EN60974-1	MADE IN FRANCE	I2 TIG	U1 min	U1 max	X% GYS (20°C) for normal use	EN60974-1 (40°C) I (60%)	X% (I2 max)	100%	cm	kg
EXATIG		40 → 400	10 V	100 V	100%@220 A	270 A	25%	220 A	34 × 26 × 16	6.5

ORBITIG

POWER SUPPLY FOR ORBITAL TIG DC

CAN OPEN PROTOCOL
REAL TIME TRACKING
✓ HF ✓ LIFT

POWER FACTOR CORRECTION PFC EN 61000-3-12 FV FLEXIBLE VOLTAGE

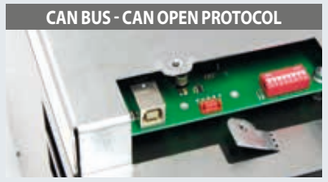


ORBITIG 200A

220 A 110 → 230 V • 1 ~
PFC | FV | SR

no accessories :

CAN BUS - CAN OPEN PROTOCOL



CE NORM. EN60974-1	MADE IN FRANCE	50 / 60 Hz	A	A	EN60974-1 (40°C) X% (I2 max)	I2 (60%)	I2 (100%)	mm²	cm	kg
ORBITIG 200A		110 V 1 ~	32	5 → 180	40%	125A	110A	35/70	39 × 29 × 16	9
		230 V 1 ~	16	5 → 220	35%	165A	140 A			

GTAW TIG AC/DC

PFC POWER FACTOR CORRECTION

185 V ⟷ 265 V (110 V – 230 V)

100 m

FV FLEXIBLE VOLTAGE

85 V ⟷ 265 V (110 V – 230 V)

100 m

PATENTS REGISTERED NUMBERS EUROPEAN TRADEMARK & DESIGN

35/50 mm²
Ø 13 mm

OPTION
Cooling unit
WCU 0.4kW A
<200 A, 400 W
230 V, 1.25 L, 8.2 kg
liquid not included
041271 566,30 €HT

1.25 L, -25°C/-13°F
liquide non fourni
/ liquid not supplied

35/50 mm²
Ø 13 mm

VRD inside Voltage Reduction Device

Software & Hardware protection

	Uo (EN60974-1)	U (Voltmeter)
VRD ON	26 V	29 V
VRD OFF	84 V	80 V
ON → OFF sensibility	< 200 Ω	
OFF → ON delay	< 0.3 s	

NEW 03\2020

35/50 mm²
Ø 13 mm

NEW 03\2020

PFC EN 61000-3-12 POWER FACTOR CORRECTION

35/50 mm²
Ø 13 mm

TIG 200 AC/DC HF FV

200 A 110 → 230 V • 1 ~

P400 | PFC | FV | SR | TIG PULSE | L/DB/P | AD

no accessories :
011625 **1 575,30** €HT

2m, 25mm² | 2m, 25mm² | SR26DB, 4m

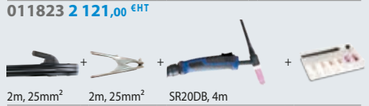
011618 **1 760,70** €HT

TIG 200L AC/DC HF

200 A 230 V • 1 ~

P400 | PFC | SR | TIG PULSE | L/DB/P | AD

no accessories :
011823 **2 121,00** €HT



2m, 25mm² | 2m, 25mm² | SR20DB, 4m

011816 **2 285,80** €HT

PROTIG 201 AC/DC HF FV

200 A 110 → 230 V • 1 ~

P400 | PFC | FV | SR | VRD inside | TIG PULSE | L/DB/P | AD

no accessories :
061828

2m, 25mm² | 2m, 25mm² | SR26DB, 4m

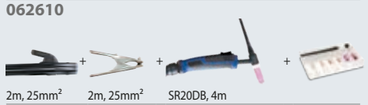
063945

PROTIG 201L AC/DC HF

200 A 230 V • 1 ~

P400 | PFC | SR | VRD inside | TIG PULSE | L/DB/P | AD

no accessories :
062610



2m, 25mm² | 2m, 25mm² | SR20DB, 4m

063952

OPTIONS

Foot pedal RC-FA1
4 m
045682 292,50 €HT

045699
18,60 €HT

Hand remote control RC-HA1
8 m
045675 138,00 €HT

Cooling liquid (not included)

5 L
062511
41,20 €HT

10 L
052246
71,10 €HT

CE NORM. EN60974-1 / MADE IN FRANCE	50/60Hz	A	I2 TIG A AC	I2 TIG A DC	P400	PFC	FV	SR	VRD	TIG PULSE	AD	TIG EN60974-1 (40°C) I (60%)	TIG EN60974-1 (40°C) X% (I2 max)		MMA EN60974-1 (40°C) I (60%)	MMA EN60974-1 (40°C) X% (I2 max)	Freq. AC Hz	Uo	mm²	cm	kg	Protected & compatible power generator (+/-15 %)
TIG 200 AC/DC-HF FV	110V•1~	20	10→160	5→160	■	■	■	■	—	0.2→20Hz (DC) 0.2→2Hz (AC)	■	AC/DC : 90 A	AC/DC : 20%		90 A	30%	20 → 200	70 V	Ø 13, 35/50	52 × 47 × 32	18.5	7.5 kW
	230V•1~	13	10→200	5→160								AC/DC : 95 A	AC 13%	DC 21%	95 A	21%						
TIG 200L AC/DC-HF	230V•1~	16	10→200	5→160	■	■	—	■	—	0.2→20 Hz (DC) 0.2→2Hz (AC)	■	AC/DC : 95 A	AC 13%	DC 21%	95 A	21%		70 V	Ø 13, 35/50	53 × 61 × 35	24	7.5 kW
PROTIG 201 AC/DC-HF FV	110V•1~	20	10→160	5→160	■	■	■	■	■	0.1→900Hz (DC)	■	AC/DC : 90 A	AC/DC : 20%		90 A	30%	20 → 200	70 V	Ø 13, 35/50	52 × 47 × 32	18.5	7.5 kW
	230V•1~	13	10→200	5→160								AC/DC : 95 A	AC 13%	DC 21%	95 A	21%						
PROTIG 201L AC/DC-HF	230V•1~	16	10→200	5→160	■	■	—	■	■	0.1→900Hz (DC)	■	AC/DC : 95 A	AC 13%	DC 21%	95 A	21%		70 V	Ø 13, 35/50	53 × 61 × 35	24	7.5 kW

GTAW TIG AC/DC

ACCESSIBILITY

ERGONOMIC & EASY
Large 5 inch LCD colour screen

8 languages

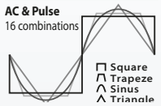
- French
- English
- German
- Italian
- Spanish
- Portugese
- Dutch
- Russian

TIG

STANDARD AC/DC	SPOT
PULSE	TACK
LIFT	AC MIX

WAVE FORMS

AC & Pulse
16 combinations



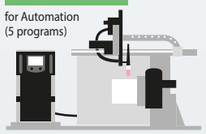
MMA

- STANDARD
- PULSE
- MMA AC

AUTOMATION

CONNECT 5

for Automation
(5 programs)



PFC **POWER FACTOR CORRECTION**

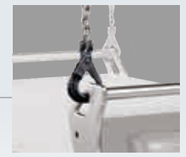
185 V ⟷ 265 V
110 V 230 V
100 m

FV **FLEXIBLE VOLTAGE**

85 V ⟷ 265 V
110 V 230 V
100 m

IP 23 **INDOOR / OUTDOOR**

ALU
SHOCK RESISTANT

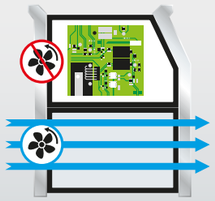


OPTION
Cooling unit
WCU 1kW A
1000 W, 3 L, 14kg
liquid not included
039773 1 029,80 €HT

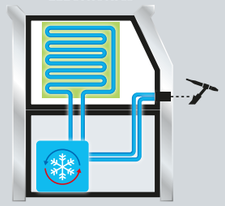
FAN LESS

★★★ UNIQUE ★★★
TECHNOLOGY
by GYS

100 % DUST PROOF



LIQUID COOLED ELECTRONICS



TIG 220 AC/DC HF FV

220 A | 110 → 230 V • 1 ~

P400 | PFC | FV | SR | AID | TIG PULSE | WAVE FORMS | CONNECT 5 | L/DB/P | MMA PULSE | IP 23

no accessories :
011908 **3 027,10** €HT

TIG 250 AC/DC HF

250 A | 400 V • 3 ~ | **250A 60 % TIG**

SR | AID | TIG PULSE | CONNECT 5 | L/DB/P | IP 23 | FAN LESS

no accessories :
012004 **5 251,00** €HT

OPTION TROLLEYS

Diable 10m³
IG 220 AC/DC
550 x 1115 x 525 mm
max 10 m³(50 l)
039704 288,30 €HT

for TIG 250 AC/DC
max 10 m³(50 l)
040960 129,80 €HT

OPTIONS

Foot pedal RC-FA1
4 m
045682 292,50 €HT

045699
18,60 €HT

Hand remote control RC-HA1
8 m
045675 138,00 €HT

Cooling liquid (not included)

5 L
062511 41,20 €HT

10 L
052246 71,10 €HT

Screen protections
(x5)
044043 12,80 €HT

CE NORM. EN60974-1	MADE IN FRANCE		FAN	I_2 TIG A		INTEGRATED TECHNOLOGY								TIG EN60974-1 (40°C)			MMA EN60974-1 (40°C)		Freq. AC					Protected & compatible power generator (+/-15 %)
		50/60Hz	A	AC	DC	P400	PFC	FV	SR	AID	TIG PULSE	WAVE FORMS	IP23	FAN LESS	I (60%)	X% (I2 max)	100%	I (60%)	X% (I2 max)	Hz	Uo	mm²	cm	kg	
TIG 220 AC/DC-HF FV		110V•1~	32	10→140	5→140	■	■	■	■	■	0.1 → 2500Hz (DC) 0.1 → 2 Hz (AC)	■	■	—	AC/DC : 140 A	AC/DC : 100%	170 A	140 A	75%	20 → 200	75 V	Ø13, 35/50	62 × 46 × 35	22	8.5 kW
		230V•1~	16	10→220	5→220										AC 185 A / DC 175 A	AC 45% / DC 35%		160 A	25%						
TIG 250 AC/DC-HF		400V•3~	16	10→250	5→250	—	—	—	■	■	0.1 → 2500Hz (DC) 0.1 → 2Hz (AC)	—	■	■	AC/DC : 250 A	AC/DC : 60%	200 A	230 A	40%	20 → 200	85 V	Ø13, 35/50	48 × 80 × 75	58	10 kW/12.5 kVA

GTAW TIG AC/DC

ACCESSIBILITY

3 interface levels
- EASY
- ADVANCED
- EXPERT

10 languages
- French
- English
- German
- Italian
- Spanish
- Czech
- Dutch
- Russian
- Chinese
- Japanese

TIG AC Pulse

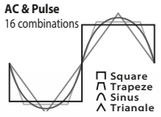
TIG DC Synergic

TIG DC Tack

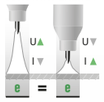
TIG

STANDARD AC/DC	LIFT
PULSE	SPOT / MULTISPOT
FAST PULSE 10 › 20 kHz	TACK / MULTITACK
	AC MIX

WAVE FORMS
AC & Pulse
16 combinations



E TIG
CONSTANT ENERGY



HF REG

MMA

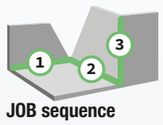
STANDARD	PULSE	15 › 150 kHZ
MMA AC	WAVE FORMS	

GOUGING

PRODUCTIVITY

QUICK LOAD

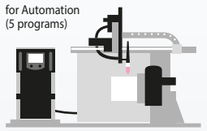
MULTIJOB



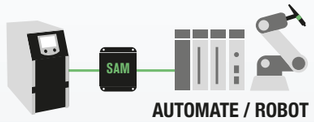
JOB sequence

AUTOMATION

CONNECT 5
for Automation
(5 programs)



SAM ✓ Automation module compatibility SAM-1N TIG/GTAW **(details p.55)**

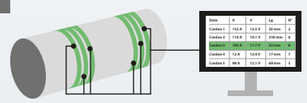


AUTOMATE / ROBOT

CONNECTIVITY

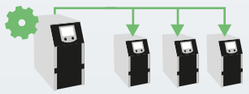
TRACEABILITY
History data export

✓ QMOS - WPQR
✓ DMOS - WPS



ENERGY CONTROL : 20 kHz, kJ or kJ/cm

PORTABILITY
Share configuration & jobs



SOFTWARE UPDATE
Titanium evolutions

IP 23 INDOOR / OUTDOOR

TITANIUM 400 AC/DC HF

400 A 400 V • 3 ~

400A 60 %
TIG

SR | L DB P | IP 23

no accessories :
013568 **6 671,90** €HT

70/95 mm²
Ø 13 mm

NEW

Remote control RC-HD2
062122

details p.52

OPTIONS

T/M 400 A 10m²
037328 679,80 €HT

OPTION
Cooling unit **WCU 1kW C**
1000 W, 5.5 l, 15 kg
liquid not included
013537 **1 070,80** €HT

Foot pedal RC-FA1
4 m
045682 **292,50** €HT

045699
18,60 €HT

Hand remote control RC-HA1
8 m
045675 **138,00** €HT

Cooling liquid
(not included)

5 L
062511 **41,20** €HT

10 L
052246 **71,10** €HT

Filter kit
046580 **53,60** €HT

Mini USB Keyboard
AZERTY
027725 **24,80** €HT

QWERTY
027770 **30,90** €HT

USB key
16 Go/GB
included
062344
20,60 €HT

CE NORM. EN60974-1	MADE IN FRANCE	50/60 Hz	A	A	SR	TIG PULSE	E TIG	WAVE FORMS	MMA PULSE	CEL	AD	IP23	I (60%)	X% (I2 max)	100%	I (60%)	X% (I2 max)	Hz	Uo	mm²	cm	kg	Protected & compatible power generator (+/-15 %)
			AM	I2 TIG	INTEGRATED TECHNOLOGY								EN60974-1(40°C) TIG			EN60974-1 (40°C) MMA		Freq. AC					
TITANIUM 400 AC/DC-HF		400 V 3~	16	5 → 400 (AC) 3 → 400 (DC)	■	0.1 → 20 000 Hz (DC) 0.1 → 200 Hz (AC)	■	■	■	■	■	■	400 A	60%	360 A	400 A	60%	20 → 300	85	Ø13 70/95	68 × 80 × 54	43	30 kW

168 DC

					500 x 1060 x 450 mm	
pack TIG 168 DC L 011953 1 044,90 €HT	**SR9 L**, 8 m 044326		4 m, 25 mm² 043794		**Diable 4m³** (max 4 m³) 015678	
pack TIG 168 DC DB 011960 976,10 €HT		**SR17 DB**, 4 m 046030	2m, 25mm²	2m, 25mm² (original equipment)	**Diable 4m³** (max 4 m³) 015678	

200 DC

					500 x 1060 x 450 mm	666 x 1032 x 484 mm
pack TIG 200 DC L1 011977 1 347,60 €HT	**SR17 L**, 8 m 044340		4 m, 25 mm² 043794		**Diable 4m³** (max 4 m³) 015678	
pack TIG 200 DC L2 011984 1 442,30 €HT	**SR17 L**, 8 m 044340		4m, 25mm² 043794			**10m³-XL/TM1** (max 10 m³) 041257
pack TIG 200 DC DB 011991 1 285,00 €HT		**SR17 DB**, 4 m 046030	2m, 25mm² (original equipment)	2m, 25mm² (original equipment)	**Diable 4m³** (max 4 m³) 015678	

220 DC

				cooling unit 3l, liquid not included	550 x 1115 x 525 mm	
pack TIG 220 DC AL1 012516 1 345,50 €HT	**SR26 L**, 8 m 046184		4 m, 25 mm² 043794			
pack TIG 220 DC ADB1 012561 1 341,90 €HT		**SR26 DB**, 8 m 046177	4 m, 25 mm² 043794			
pack TIG 220 DC WL1 012523 2 286,60 €HT	**SR20 L**, 8 m 046153		4 m, 25 mm² 043794	**WCU 0.5kW A** 500W 039490	**Diable 10m³** (max 10 m³) 039704	
pack TIG 220 DC WDB1 012578 2 352,50 €HT		**SR20 DB**, 8 m 046146	4 m, 25 mm² 043794	**WCU 0.5kW A** 500W 039490	**Diable 10m³** (max 10 m³) 039704	

300 DC

				cooling unit 3l, liquid not included	550 x 1115 x 525 mm	
pack TIG 300 DC AL1 012325 2 457,50 €HT	**SR26 L**, 8 m 046184		4m, 25 mm² 043794			
pack TIG 300 DC AL2 012332 2 745,90 €HT	**SR26 L**, 8 m 046184		4m, 25 mm² 043794		**Diable 10m³** (max 10 m³) 039704	
pack TIG 300 DC ADB1 012349 2 453,40 €HT		**SR26 DB**, 8 m 046177	4m, 25 mm² 043794			
pack TIG 300 DC ADB2 012356 2 741,70 €HT		**SR26 DB**, 8 m 046177	4m, 25 mm² 043794		**Diable 10m³** (max 10 m³) 039704	
pack TIG 300 DC WL 012363 3 542,70 €HT	**SR20 L**, 8 m 046153		4m, 25 mm² 043794	**WCU 1kW B** 1000W 032217		
pack TIG 300 DC WDB1 012370 3 896,90 €HT		**SR20 DB**, 8 m 046146	4m, 25 mm² 043794	**WCU 1kW B** 1000W 032217	**Diable 10m³** (max 10 m³) 039704	
pack TIG 300 DC WDB2 012509 3 763,00 €HT		**SR20 DB**, 4 m 038202	4m, 25 mm² 043794	**WCU 1kW B** 1000W 032217	**Diable 10m³** (max 10 m³) 039704	

TITAN 400 DC TRI

					1150 x 1200 x 515mm	
pack TITAN 400 DC WL 013766 7 647,50 €HT	**450W L**, 8 m 037359		4 m, 70 mm² 043831	**WCU 1kW C** 1000W 013537	**T/M 400 A** (10 m³) 037328	
pack TITAN 400 DC WDB 013773 7 699,40 €HT		**450W DB**, 8 m 037366	4 m, 70 mm² 043831	**WCU 1kW C** 1000W 013537	**Trolley TIG 400** (10 m³) 037328	

200 AC/DC

				500 x 1060 x 450 mm	
pack TIG 200 AC/DC DB 012059 1 954,20 €HT	**SR26 DB**, 4 m 046054	2 m, 25 mm² (original equipment)	2m, 25mm² (original equipment)	**Diable 4m³** (max 4 m³) 015678	

200L AC/DC

				666 x 1032 x 484 mm	
pack TIG 200L AC/DC DB 012066 2 574,00 €HT	**SR20 DB**, 4 m 046061	2 m, 25 mm² (original equipment)	2m, 25mm² (original equipment)	**10m³-XL/TM1** (max 10 m³) 041257	

Cooling liquid (not included)

5 L
062511
41,20 €HT

10 L
052246
71,10 €HT

Pressure-regulators (not included)

p. 85

220 AC/DC

				cooling unit 3l, liquid not included	912 x 910 x 507 mm	550 x 1115 x 525 mm
pack TIG 220 AC/DC AL1 012073 3 301,80 €HT	**SR26 L**, 8 m 046184		4 m, 25 mm² 043794			
pack TIG 220 AC/DC AL2 012080 3 713,60 €HT	**SR26 L**, 8 m 046184		4 m, 25 mm² 043794		**10m³-XL/TM2** (max 10 m³) 039711	
pack TIG 220 AC/DC AL3 012097 3 590,10 €HT	**SR26 L**, 8 m 046184		4 m, 25 mm² 043794			**Diable 10m³** (max 10 m³) 039704
pack TIG 220 AC/DC ADB1 035751 3 297,70 €HT		**SR26 DB**, 8 m 046177	4 m, 25 mm² 043794			
pack TIG 220 AC/DC ADB2 012103 3 709,50 €HT		**SR26 DB**, 8 m 046177	4 m, 25 mm² 043794		**10m³-XL/TM2** (max 10 m³) 039711	
pack TIG 220 AC/DC ADB3 012127 3 585,90 €HT		**SR26 DB**, 8 m 046177	4 m, 25 mm² 043794			**Diable 10m³** (max 10 m³) 039704
pack TIG 220 AC/DC WL1 012134 4 356,10 €HT	**SR20 L**, 8 m 046153		4 m, 25 mm² 043794	**WCU 1kW A** 1000W 039773		
pack TIG 220 AC/DC WL2 012141 4 767,90 €HT	**SR20 L**, 8 m 046153		4 m, 25 mm² 043794	**WCU 1kW A** 1000W 039773	**10m³-XL/TM2** (max 10 m³) 039711	
pack TIG 220 AC/DC WL3 012271 4 644,40 €HT	**SR20 L**, 8 m 046153		4 m, 25 mm² 043794	**WCU 1kW A** 1000W 039773		**Diable 10m³** (max 10 m³) 039704
pack TIG 220 AC/DC WDB1 035768 4 422,00 €HT		**SR20 DB**, 8 m 046146	4 m, 25 mm² 043794	**WCU 1kW A** 1000W 039773		
pack TIG 220 AC/DC WDB2 012288 4 833,60 €HT		**SR20 DB**, 8 m 046146	4 m, 25 mm² 043794	**WCU 1kW A** 1000W 039773	**10m³-XL/TM2** (max 10 m³) 039711	
pack TIG 220 AC/DC WDB3 012295 4 710,30 €HT		**SR20 DB**, 8 m 046146	4 m, 25 mm² 043794	**WCU 1kW A** 1000W 039773		**Diable 10m³** (max 10 m³) 039704

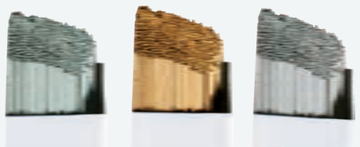
250 AC/DC

pack TIG 250 AC/DC L 035430 5 661,60 €HT	**SR18 L**, 8 m 045378		Chariots/Trolley max 10 m³ 040960	4 m, 25 mm² 043794
pack TIG 250 AC/DC DB 012301 5 647,20 €HT		**SR18 DB**, 8 m 046092	Chariots/Trolley max 10 m³ 040960	4 m, 25 mm² 043794

TITANIUM 400 AC/DC-HF

					1150 x 1200 x 515mm
pack TIG 400 AC/DC-HF WL 014763 9 027,60 €HT	**450W L**, 8 m 037359		4 m, 70 mm² 043831	**WCU 1kW C** 1000W 013537	**Trolley TIG 400** (10 m³) 037328
pack TIG 400 AC/DC-HF WDB 062047 9 079,10 €HT		**450W DB**, 8 m 037366	4 m, 70 mm² 043831	**WCU 1kW C** 1000W 013537	**Trolley TIG 400** (10 m³) 037328

MÉTAUX D'APPORT TIG - TIG filler rods - WIG-Schweißstäbe



0.33 kg (L = 330 mm)		x...	
Acier - Steel - Stahl (SG2) **Normes - Norms - Normen - Norma** AWS A 5.18 : ER70S-6 / EN ISO 636A : W46 4 W3Si1	Ø 1.6	60	087224 6,70 €HT
	Ø 2.0	40	087231 6,70 €HT
Inox - Stainless - Edelstahl (308L) **Normes - Norms - Normen - Norma** AWS A 5.9 : ER 308L / EN ISO 14343A : W199L	Ø 1.6	60	087248 9,30 €HT
	Ø 2.0	40	087255 9,30 €HT
Inox - Stainless - Edelstahl (316L) **Normes - Norms - Normen - Norma** AWS A 5.9 : ER 316L / EN ISO 14343A : W19 12 3L	Ø 1.6	60	087262 10,30 €HT
	Ø 2.0	40	087279 10,30 €HT
Alu - Aluminium - Aluminio (AlMg5) **Normes - Norms - Normen - Norma** AWS A 5.10 : ER 5356 EN ISO 18273 : 5 Al 5356	Ø 2.0	40	087286 9,90 €HT

5 kg (L = 1 m)		x...	
Acier - Steel - Stahl (SG2) **Normes - Norms - Normen - Norma** AWS A 5.18 : ER70S-6 EN ISO 636A : W46 4 W3Si1	Ø 1.6	319	087019 33,00 €HT
	Ø 2.0	204	087217 32,40 €HT
	Ø 2.4	142	087033 31,30 €HT
Inox - Stainless - Edelstahl (308L) **Normes - Norms - Normen - Norma** AWS A 5.9 : ER 308L EN ISO 14343A : W199L	Ø 1.2	560	087118 82,40 €HT
	Ø 1.6	315	087156 75,20 €HT
	Ø 2.0	205	087163 74,20 €HT
Inox - Stainless - Edelstahl (316L) **Normes - Norms - Normen - Norma** AWS A 5.9 : ER 316L EN ISO 14343A : W19 12 3L	Ø 1.6	315	087125 94,80 €HT
	Ø 2.0	205	087200 92,70 €HT
	Ø 2.4	140	087149 103,00 €HT
Alu - Aluminium - Aluminio (AlMg5) **Normes - Norms - Normen - Norma** AWS A 5.10 : ER 5356 EN ISO 18273 : 5 Al 5356	Ø 1.6	920	087170 96,80 €HT
	Ø 2.0	590	087187 94,80 €HT
	Ø 2.4	410	087194 90,70 €HT

CONNEXIONS TORCHE -TORCH Connections

DIN (5 pts) x1
045729 10,60 €HT

Amphenol (7 pts, male) x1
046238 12,40 €HT

Amphenol (7 pts, female) x1
064379

ADAPTATEUR/ADAPTOR Femelle/Female > Mâle/Male
DIN 5 pts > **Amphenol** 7 pts (x1) 038486 103,00 €HT
Amphenol 7 pts > **DIN** 5 pts (x1) 038493 144,20 €HT

GAZ - GAS
Ø 5 mm
x2
045705 8,30 €HT

ÉLECTRODES TUNGSTÈNE - Tungsten electrodes - Wolfram Elektroden

AC & DC

	WL15 LANTHANE 1.5% Gold	WL20 LANTHANE 2% Blue	WC CERIUM 2% Grey	E3® Lila	WR2 RARE EARTHS 2% Turquoise
Quality	★★★	★★★	★★★	★★	★
Economic	●	● ●	● ●	● ● ●	●
Fe/CrNi	■■■	■■■■	■■■■	■■■■	■■
Al	■■■■	■■	■■	■■	■
⎓	■■■	■■■	■■■	■■■	■■
~	■■■■	■■■	■■■	■■	■
	Ø 1.6 x10 045330 17,30 €HT	Ø 1.6 x10 037137 23,10 €HT	Ø 1.6 x10 063174	Ø 1.6 x10 046733 20,90 €HT	Ø 1.6 x10 044586 20,60 €HT
	Ø 2.0 x10 045347 26,00 €HT	Ø 2.0 x10 037120 32,60 €HT	Ø 2.4 x10 063181	Ø 2.0 x10 046764 32,20 €HT	Ø 2.0 x10 044593 31,10 €HT
	Ø 2.4 x10 045354 36,50 €HT	Ø 2.4 x10 037144 45,60 €HT	Ø 3.2 x10 063198	Ø 2.4 x10 046771 39,60 €HT	Ø 2.4 x10 044609 42,90 €HT
	Ø 3.2 x10 045361 66,20 €HT	Ø 3.0 x10 037151 72,10 €HT		Ø 3.2 x10 046788 66,60 €HT	Ø 3.2 x10 044616 76,70 €HT
		Ø 3.2 x10 037168 78,30 €HT		Ø 4.0 x10 046795 111,70 €HT	
		Ø 4.0 x10 037175 129,80 €HT		Ø 4.8 x10 063167 155,30 €HT	

AC

	WP PUR Green
Quality	★★
Economic	●
Fe/CrNi	
Al	■■■
⎓	
~	■■■
	Ø 1.6 x10 044555 20,00 €HT
	Ø 2.0 x10 046719 30,90 €HT
	Ø 2.4 x10 044579 38,10 €HT
	Ø 3.2 x10 046726 61,80 €HT

WAG 40 / AFFUTEUR ÉLECTRODES TUNGSTÈNE - Tungsten electrode grinder - Wolframelektroden-Anschleifgerät

BEST FROM GERMANY

with accessories :
045415 1 173,80 €HT

INCLUDED

Adaptateurs électrode
- Electrode adaptor
- Spannzange Ø 1.6 - Ø 2.4 - Ø 3.2 mm

Filtre poussière - Dust filter - Filterkassette
045422 42,30 €HT

Disque diamanté Ø 40/ Diamond blade cutting disc Ø 40 / Diamantschleifscheibe Ø 40
045439 131,80 €HT

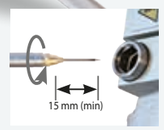
Adaptateurs électrode - Electrode adaptor - Spannzange

Ø 1 045446 30,90 €HT
Ø 2 045453 30,90 €HT
Ø 4 045460 30,90 €HT

1~ 230V

Réglage angulaire continu :
15 > 180 °
- Continuous angular adjustment : 15 > 180 °
- Stufenlose Einstellung des Anschleifwinkels zwischen 15 > 180°

Filtre à particules de meulage intégré
- Integrated and exchangeable filter
- Integrierte Absaugung mit auswechselbarer Filterkassette



Ajustement précis du «Stick out» (0.3mm)
- Precise adjustment of the «Stick out» (0.3mm)
- Tiefenlehre zum Einstellen der Elektrodenlänge (0.3mm)

COMMANDES DÉPORTÉES - Remote control - Fernregler

Foot pedal RC- FA1
4 m
045682 292,50 €HT

Remote control RC-HA1
8 m
045675
138,00 €HT

Connector 7 pt
045699 18,60 €HT

SUPPORT TORCHE TIG MAGNÉTIQUE

- TIG torch stand with magnetic base
- WIG-Brennerhalter mit Magnetfuß

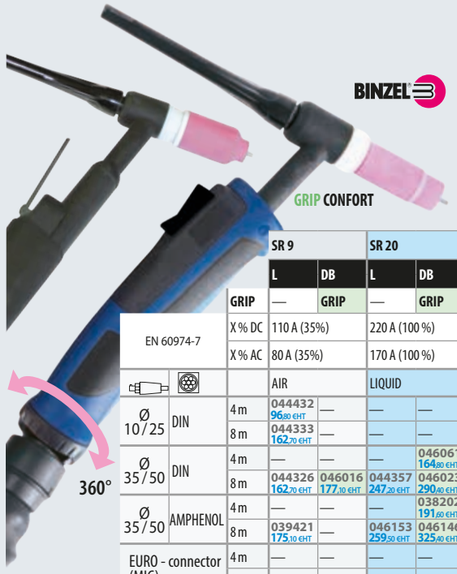
045002 9,30 €HT

Tuyau caoutchouc
Gas hose
Ø 6.0 X 12 (DIN 73379)

4 m 046269 23,70 €HT
✂ x m 046276 9,90 €HT

MIG / MAG / TIG
Débimètre bout de torche
Torch Gas Flow Meter
Durchflussmessrohr

053939
25,80 €HT



= original equipment			SR 9	SR 17	SR 26	SR 20	SR 18	260 W	450 W
TIG 160 DC	Ø 10 / 25	DIN	L	DB					
TIG 168 DC	Ø 35 / 50	DIN	L DB	L DB	L DB				
TIG 200 DC FV	Ø 35 / 50	DIN		L DB	L DB P				
TIG 220 DC FV	Ø 35 / 50	AMPHENOL			L DB P	L DB P		L	
TIG 300 DC	Ø 35 / 50	AMPHENOL			L DB P	L DB P		L	L DB
TITAN 400 DC	Ø 35 / 50	AMPHENOL							L DB
TIG 200/PROTIG 201 AC/DC FV	Ø 35 / 50	DIN			L DB P				
TIG 200L/PROTIG 201 AC/DC	Ø 35 / 50	DIN			L DB P	L DB P			
TIG 220 AC/DC	Ø 35 / 50	AMPHENOL			L DB P	L DB P	L DB	L	
TIG 250 AC/DC	Ø 35 / 50	AMPHENOL					L DB	L	L DB
TITANIUM 400 AC/ DC	Ø 35 / 50	AMPHENOL							L DB
EXATIG	Ø 35 / 50	AMPHENOL			L DB P				L DB

			SR 9		SR 20			SR 17				SR 18		SR 26			260 W	450 W		
			L	DB	L	DB	P	V	BASIC	L STANDARD	DB	L	DB	L	DB	P	L	L	DB	P
		GRIP	—	GRIP	—	GRIP	GRIP	—	—		GRIP	—	GRIP	—	GRIP	GRIP	GRIP	GRIP	GRIP	GRIP
EN 60974-7		X % DC	110 A (35%)		220 A (100 %)			140 A (35%)				320 A (100 %)		180 A (35%)			260 A (100 %)	400 A (100 %)		
		X % AC	80 A (35%)		170 A (100 %)			100 A (35%)				230 A (100 %)		130 A (35%)			185 A (100 %)	280 A (100 %)		
			AIR		LIQUID			AIR				LIQUID		AIR			LIQUID			
Ø 10/25	DIN	4 m	044432 96,80 €HT	—	—	—	—	044425 94,80 €HT	—	—	046009 111,20 €HT	—	—	—	—	—	—	—	—	—
		8 m	044333 162,70 €HT	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
Ø 35/50	DIN	4 m	—	—	—	046061 164,80 €HT	—	044401 94,80 €HT	044449 107,10 €HT	061583 197,70 €HT	046030 113,30 €HT	—	—	044463 152,40 €HT	046054 162,70 €HT	046115 253,30 €HT	—	—	—	—
		8 m	044326 162,70 €HT	046016 177,10 €HT	044357 247,20 €HT	046023 290,40 €HT	046139 391,30 €HT	—	044340 166,80 €HT	061590 265,70 €HT	046047 177,10 €HT	—	—	044371 197,70 €HT	046078 206,00 €HT	046122 308,90 €HT	—	—	—	—
Ø 35/50	AMPHENOL	4 m	—	—	—	038202 191,60 €HT	—	—	—	—	—	—	046085 177,10 €HT	—	038271 195,70 €HT	—	039346 473,70 €HT	—	—	—
		8 m	039421 175,10 €HT	—	046153 259,50 €HT	046146 325,40 €HT	047860 401,60 €HT	—	—	—	—	045378 241,00 €HT	046092 226,60 €HT	046184 234,80 €HT	046177 230,70 €HT	047877 346,00 €HT	039353 566,30 €HT	037359 484,00 €HT	037366 535,40 €HT	060760 751,70 €HT
EURO - connector (MIG)		4 m	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		8 m	—	—	—	—	—	—	—	—	—	—	—	063747	—	—	—	—	—	—

Included with torches

* Inclus (à l'unité) dans le coffret.
Included in the box (1 of each).

SR 9	SR 20	SR 17 - SR 18 - SR 26	260 W
DC 044654 11,60 €HT Back cap (short+long) Tungsten electrode Ø 1.6 + collet Gas nozzle N4	AC / DC 044685 16,10 €HT Back cap (short+long) Tungsten electrode Ø 1.6 & Ø 2.4 + collets Gas nozzle N4 - N6	AC / DC 044678 15,50 €HT Back cap (short+long) Tungsten electrode Ø 1.6 & Ø 2.4 + collets Gas nozzle N5 - N7	AC / DC 039414 65,50 €HT Back cap (short+long) Tungsten electrode Ø 1.6 & Ø 2.4 + collets Gas nozzle N2 - N3

V

Á valve
- With valve
- Mit Drehventil
- Con valvula
- Com valvula

STANDARD

		SR 9 - SR 20	SR 17 - SR 18 - SR 26	260 W	450 W
Buse - Ceramic Gas nozzle	N 2 - Ø 8.0			(x5) 039438 14,30 €HT	—
	N 3 - Ø 10			(x5) 039391 14,30 €HT	(x5) 037427 13,20 €HT
	N 4 - Ø 6.5	* (x3) 044876 3,10 €HT	(x3) 038394 4,40 €HT	—	—
	N 5 - Ø 8.0	(x3) 038356 3,10 €HT	* (x3) 045026 4,40 €HT	—	—
	N 6 - Ø 9.5	* (x3) 044883 3,10 €HT	(x3) 038400 4,40 €HT	—	—
	N 7 - Ø 11	(x3) 038363 3,10 €HT	* (x3) 045033 4,40 €HT	—	—
	N 8 - Ø 12.5	(x3) 045170 3,10 €HT	(x3) 045286 4,40 €HT	—	—
	Ø 13	—	—	—	(x5) 037434 13,20 €HT
	Ø 15	—	—	—	(x5) 037441 13,20 €HT
	N 10 - Ø 16	(x3) 038370 3,10 €HT	(x3) 045293 4,40 €HT	—	—
	N 12 - Ø 19	—	(x3) 045309 4,40 €HT	—	—
Support collet - Collet body	Ø 1.6	* (x3) 044838 8,90 €HT	* (x3) 044968 10,90 €HT	—	—
	Ø 2.0	(x3) 045149 8,90 €HT	(x3) 044975 10,90 €HT	—	—
	Ø 2.4	* (x3) 044845 8,90 €HT	(x3) 044975 10,90 €HT	—	—
	Ø 3.2	(x3) 045248 8,90 €HT	(x3) 045118 10,90 €HT	—	—
	Ø 4	—	(x3) 047648 10,90 €HT	—	—
Bague isolante standard - Insulating ring adaptor		(x1) 044890 3,30 €HT	* (x1) 045040 3,30 €HT	—	—
Pince étau - Collet	Ø 1.6	* (x3) 044852 4,40 €HT	* (x3) 044982 4,40 €HT	(x3) 039360 29,90 €HT	—
	Ø 2.0	(x3) 045132 4,40 €HT	(x3) 044999 4,80 €HT	(x3) 039377 29,90 €HT	—
	Ø 2.4	* (x3) 044869 4,40 €HT	* (x3) 045019 4,80 €HT	(x3) 039384 29,90 €HT	(x3) 037397 36,10 €HT
	Ø 3.2	(x3) 045255 4,40 €HT	(x3) 045125 4,80 €HT	—	(x3) 037403 36,10 €HT
	Ø 4	—	(x3) 047655 4,80 €HT	—	(x3) 037410 36,10 €HT
	Ø 4.8	—	—	—	(x3) 063396 36,10 €HT
Coiffe - Back cap	Longue - Long	(x1) 044821 3,80 €HT	* (x1) 044951 3,30 €HT	(x1) 044746 9,30 €HT	(x1) 037380 17,80 €HT
	Courte - Short	(x1) 044814 3,30 €HT	* (x1) 044944 2,50 €HT	(x1) 039407 11,20 €HT	(x1) 037373 9,90 €HT

L

Gâchette à lamelle
- With trigger
- Lamellentaster
- Con pulsador
- Com segurança

DB

Double bouton
- Double button
- Doppeldrucktaster
- Doble botón
- Duplo Botão

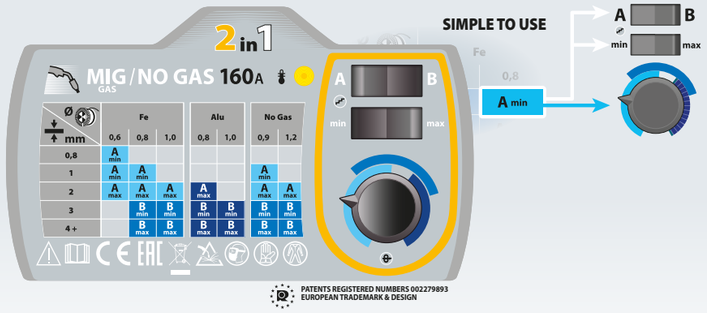
P

Double bouton et potentiomètre
- Double button with potentiometer
- Doppeldrucktaster mit Potentiometer
- Doble botón con potenciómetro
- Duplo Botão com potenciómetro

PRO

		SR 9 - SR 20	SR 17 - SR 18 - SR 26	260 W	450 W
Buse diffuseur - Gas nozzle ceramic for gas lens	N4 - Ø 6.5	(x3) 044920 3,30 €HT	—	—	—
	N 5 - Ø 8.0	—	(x3) 045071 4,40 €HT	—	—
	N 6 - Ø 9.5	(x3) 044937 3,30 €HT	—	—	—
	N 7 - Ø 11	(x3) 045262 3,30 €HT	(x3) 045088 4,40 €HT	—	—
Support collet diffuseur - Nozzle body with gas lens	Ø 1.6	(x2) 044906 11,80 €HT	(x2) 045057 15,90 €HT	—	—
	Ø 2.0	(x2) 045156 11,80 €HT	(x2) 045064 15,90 €HT	—	—
	Ø 2.4	(x2) 044913 11,00 €HT	(x2) 045064 15,90 €HT	—	—
	Ø 3.2	(x2) 045279 11,80 €HT	—	—	—
Bague isolante diffuseur - Insulating ring adaptor		—	(x1) 045095 4,80 €HT	—	—
Bague isolante standard - Insulating ring		—	(x1) 045040 3,30 €HT	—	—

GMAW/FCAW
MIG/MAG
TRADITIONAL



230 V • 1~

SMARTMIG 110
110 A | Ø 100/200
NO GAS

2 m — 1.65 m, 6 mm²
033993 **290,40** €HT

SMARTMIG 142
140 A | Ø 100/200
GAS | NO GAS

2 m — 1.65 m, 10 mm²
033153 **479,80** €HT

SMARTMIG 152
140 A | Ø 100/200
GAS | NO GAS

2 m — 1.65 m, 10 mm²
032859 **519,00** €HT
031937

SMARTMIG 162
160 A | Ø 100/200
GAS | NO GAS
160 A on 13 A fuse

2 m — 1.65 m, 16 mm²
033160 **607,50** €HT
034297

SMARTMIG 3P
170 A | Ø 100/200
GAS | NO GAS | MMA

2 m — 1.65 m, 16 mm² — 1.7 m
033177 **751,70** €HT

SMARTMIG 182
180 A | Ø 200/300
GAS | NO GAS

3 m — 3 m, 16 mm²
033184 **854,60** €HT

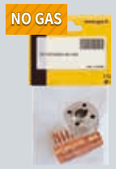
400 V • 3~

SMARTMIG 183
200 A | Ø 200/300
GAS | NO GAS

3 m — 3 m, 16 mm²
033412 **994,60** €HT

OPTIONS

NO GAS



Kit soudage NO GAZ
- No Gas Welding Kit
- Schweißset Fülldraht

Ø 0.9 1.0 / 1.2

041240 **22,90** €HT

NO GAS Fil fourré / Flux cored wire / Fülldrahtelektrode
INFO

A Inverser les polarités / Reverse polarities / Polarität wechseln

B Changer le tube contact / Change the contact tip / Kontaktrohr austauschen

NO GAS Ø mm	Ø mm
0.9	1.0
1.2	1.2

C Changer le galet / Change the roller / DV-Rolle austauschen

SPECIAL NO GAS

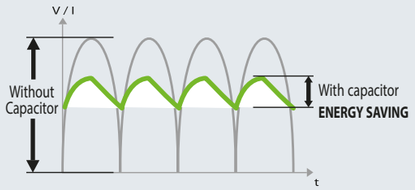
D Supprimer la buse / Remove the nozzle / Gasdüse abziehen
OU / OR / ODER
Utiliser une buse spéciale NO GAS (isolée) / Use a special nozzle
NO GAS (isolated) / Spezielle Gasdüse für "NO GAS" (isoliert) verwenden

150 A
Ref. 041868

CE NORM. EN60974-1	MADE IN GYS CHINA	50 / 60 Hz	A		EURO	min→max A	Reg	EN60974-1 (40°C) IA (60%)	X% (I2 max)	Uo (V)	Electronic Control	100 mm 1 kg	200 mm 5 kg	300 mm 15 kg	Ø mm GAS	Ø mm NO GAS	MMA	Equipement d'origine / Original equipement / Originalausstattung / Equipamiento de fabrica	TYPE		cm	kg	Protected & compatible power generator (+/-15%)
SMARTMIG 110		230V 1~	13		—	40→110	2	—	85A @ 6%	25.5→30		■	—	—	—	0.9	—	0.9	D-044081	0.9	40×39×19	13.5	3 kW
SMARTMIG 142		230V 1~	13		—	40→140	4	60	90A @ 20%	28→39		■	■	—	0.6→0.8	0.9	—	0.6 / 0.8	A-042339	0.8	50×44×25	22.5	3.5 kW
SMARTMIG 152		230V 1~	13		■	40→140	4	60	90A @ 20%	28→39		■	■	—	0.6→0.8	0.9	—	0.6 / 0.8	A-042339	0.8	48×45×25,5	23	3.5 kW
SMARTMIG 162		230V 1~	16		■	30→160	4	70	115A @ 20%	25.5→40		■	■	—	0.6→1.0	0.9→1.2	—	0.6 / 0.8	A-042339	0.8	55,5×46×25,5	28	5 kW
SMARTMIG 3P		230V 1~	16		■	MIG 35→170 MMA 20→120	2+ electronic	70 40	110A @ 25% 115A @ 15%	35→45 65		■	■	—	0.6→1.0	0.9→1.2	2→3.2	0.6 / 0.8	A-042339	0.8	56×47×32	33.5	MIG 5.5 W MMA 6.5 kW
SMARTMIG 182		230V 1~	16		■	35→180	4	80	140A @ 15%	28→45		—	■	■	0.6→1.0	0.9→1.2	—	0.6 / 0.8	A-042339	0.8	79×77×47	47	6 kW
SMARTMIG 183		400V 3~	10		■	15→200	7	110	150A @ 25%	16→28.5		—	■	■	0.6→1.0	0.9→1.2	—	0.6 / 0.8	A-042339	0.8	79×77×47	53	6.5 kW

GMAW/FCAW
MIG/MAG
TRADITIONAL • SYNERGIC

Capacitor TRADITIONAL SYNERGIC MIG/MAG CAPACITOR



> PERFECT WELD

PATENTS REGISTERED NUMBERS
EUROPEAN TRADEMARK & DESIGN

SYNERGIC • EASY TO USE

Réglage automatique de la vitesse
- Auto adaptative wire speed
- Automatische Einstellung der Drahtgeschwindigkeit

ACCESSORIES BOX

230 V • 1~

MONOGYS 200-2 CS
200 A | Ø 200/300
GAS | Capacitor
3 m + 2 m, 25 mm²
020351 **1 503,30** €HT

MONOGYS 250-4 CS
250 A | Ø 200/300
GAS | Capacitor
3 m + 2 m, 25 mm²
020368 **1 760,70** €HT

MONOGYS 320-4 CS
320 A | Ø 200/300
GAS | NO GAS | Capacitor
4 m + 3.5 m, 35 mm²
063020

400 V • 3~

TRIMIG 200-4S
200 A | Ø 200/300
GAS
3 m + 2 m, 25 mm²
033818 **1 647,40** €HT
Delivered :

TRIMIG 250-4S.DV
250 A | Ø 200/300
GAS
3 m + 4 m, 25 mm²
033825 **1 976,90** €HT
Delivered :

TRIMIG 300-4S
300 A | Ø 200/300
GAS | NO GAS
4 m + 4 m, 35 mm²
021624 **2 205,50** €HT
no accessories :
033832 **1 966,60** €HT

CE NORM. EN60974-1		50/60 Hz			AM A Norm	AM A Intensive	min→max A	Reg	EN60974-1 (40°C) IA (60%)	EN60974-1 (40°C) X% (I2 max)	U0 (V)	Electronic Control	max m/min	200 mm 5 kg	300 mm 15 kg	Ø mm GAS	Ø mm NO GAS	Capacitor Inside	Equipement d'origine / Original equipement / Originalausstattung / Equipamiento de fabrica: mm	TYPE		cm	kg	Protected & compatible power generator (+/-15%)
MADE IN FRANCE	MONOGYS 200-2 CS	230 V 1~	—	2 m	16	25	30→200	6	110	200 A @ 15%	17→34		15	▪	▪	0.6→1.0	—	▪	0.8/1.0	B 042100	1.0 mm	76 × 78 × 47	70	7.5 kW
	MONOGYS 250-4 CS	240 V 1~	—	2 m	25	40	40→250	8	170	250 A @ 15%	17→38		20	▪	▪	0.8→1.2	—	▪	0.8/1.0	B 042360	1.0 mm	76 × 78 × 47	83.5	9 kW
	MONOGYS 320-4 CS	240 V 1~	—	3 m	32	50	40→320	12	240	320 A @ 25%	17→43		20	▪	▪	0.6→1.2	0.9→1.2	▪	1.0/1.2	B 046849	1.2 mm	95 × 93 × 50	105	13 kW
	TRIMIG 200-4S	400 V 3~	▪	3 m	10	10	30→200	7	140	200 A @ 30%	17→34.5		15	▪	▪	0.6→1.0	—	—	0.8/1.0	B 042360	1.0 mm	76 × 78 × 47	70	7.5 kW
MADE IN GYS CHINA	TRIMIG 250-4S.DV	400 V 3~ / 230 V 3~	▪	5 m	10 / 16	16 / 25	35→250	10	180	250A @ 30%	17→37		20	▪	▪	0.6→1.2	—	—	0.8/1.0	B 042360	1.0 mm	95 × 93 × 50	91.5	9 kW
MADE IN FRANCE	TRIMIG 300-4S	400 V 3~	▪	5 m	16	20	35→300	12	240	300 A @ 35%	17→37		20	▪	▪	0.6→1.2	0.9→1.2	—	1.0/1.2	B 046849	1.2 mm	95 × 93 × 50	100.5	12 kW

GMAW/FCAW
MIG/MAG
TRADITIONAL • SYNERGIC

EN 1090

ADJUSTABLE WIRE CREEP SPEED

WF WIRE FEEDER COMPATIBILITY NEW

Ø 200/300

TF-4RN	TF-4W
AIR	LIQUID
061699 638,40 €HT	061705 669,30 €HT

ACCESSORIES BOX

COMPACT

PROMIG 400-4S
400 V • 3 ~
350 A Ø 200/300
no accessories :
035898 **2 224,00** €HT

PROMIG 400-4S DV WS
230 / 400 V • 3 ~
350 A Ø 200/300
LIQUID
no accessories :
061675 **3 027,10** €HT

PROMIG 400-4S DUO.DV
230 / 400 V • 3 ~
350 A Ø 200/300
WF
no accessories :
035911 **2 347,50** €HT

GENERATOR

PROMIG 400 G.DV
230 / 400 V • 3 ~
350 A
WF
no accessories :
035904 **2 100,40** €HT

PROMIG 400 G.DV WS
230 / 400 V • 3 ~
350 A
WF LIQUID
no accessories :
061682 **2 718,20** €HT

OPTIONS

Câble d'inversion de polarité
- Polarity reversal cable
- Umpolungskabel

1.3 m	95 mm²	033689	78,30 €HT
5 m	95 mm²	032439	160,70 €HT
10 m	95 mm²	032446	280,10 €HT

Faisceaux de liaison - Connection cable - Zwischenschlauchpakete

AIR COOLED

5 m	50 mm²	034822	331,80 €HT
5 m	70 mm²	034839	352,20 €HT
10 m	50 mm²	034853	455,10 €HT
10 m	70 mm²	034860	516,90 €HT
10 m	95 mm²	045941	663,10 €HT

LIQUID COOLED

1.6 m	70 mm²	033696	300,70 €HT
5 m	70 mm²	033641	413,90 €HT
10 m	70 mm²	033658	642,50 €HT
10 m	95 mm²	034877	714,60 €HT
15 m	95 mm²	034884	1 035,80 €HT
20 m	95 mm²	034891	1 565,00 €HT

Support cables
037700 17,50 €HT

CE NORM. EN60974-1	MADE IN FRANCE	50/60 Hz	Norm	Intensive	min → max	Reg	IA (60%)	X% (I2 max)	100%	U0 (V)	Electronic Control	max m/min	200 mm 5 kg	300 mm 15 kg	GAS	NO GAS	mm	TYPE			Cooling system	cm / kg	kg	Protected & compatible power generator (+/-15%)
			A		A		EN60974-1 (40°C)								Ø mm		Equipement d'origine Original equipement Originalausstattung Equipamiento de fabrica							
PROMIG 400-4S		400 V 3~	16	20	40 → 350	14	270	350 A @ 35%	220 A	17-42		20	■	■	0.6 → 1.6	—	1.0 / 1.2	**B**-046849	■	—	Air	95 × 90 × 40	112	20 kW
PROMIG 400-4S DV WS		230 & 400 V 3~	230 V : 25 400 V : 16	230 V : 40 400 V : 25	40 → 350	14	270	350 A @ 35%	220 A	17-42		20	■	■	0.6 → 1.6	—	1.0 / 1.2	**B**-046849	■	—	Liquid	95 × 90 × 40	130	20 kW
PROMIG 400-4S DUO.DV		230 & 400 V 3~	230 V : 25 400 V : 16	230 V : 40 400 V : 25	40 → 350	14	270	350 A @ 35%	220 A	17-42		20	■	■	0.6 → 1.6	0.9 → 1.6	1.0 / 1.2	**B**-046849	■	+ TF4R	Air	95 × 90 × 40	113	20 kW
PROMIG 400 G.DV											—	—			—	OPTION	—		—	+ TF4R			109	
PROMIG 400 G.DV WS		230 & 400 V 3~	230 V : 25 400 V : 16	230 V : 40 400 V : 25	40 → 350	14	270	350 A @ 35%	220 A	17-42		20	■	■	0.6 → 1.6	0.9 → 1.6	1.0 / 1.2	**B**-046849	■	+ TF4W	Liquid	95 × 90 × 40	113	20 kW
TF-4R		—	—		—	—	—	—	—	—		20	■	■	0.6 → 1.6	0.9 → 1.6	1.0 / 1.2	**B**-046849	—	■	Air	61 × 48 × 25	15.5	20 kW
TF-4RN																					Liquid	62 × 49 × 32	19	20 kW
TF-4W																					Liquid	62 × 49 × 32	19	

GMAW/FCAW
MIG/MAG
TRADITIONAL • SYNERGIC

X%

MAGYS 400 **350 A - 50%**
MAGYS 500 **450 A - 50%**
FULL SYNERGIC MIG OVER 1 000 PARAMETERS

EN 1090

+/−

ADJUSTABLE : ELECTRONIC CONTROL
- CREEP SPEED
- BURN BACK
- POST GAS

DYNAMIC ARC CONTROL TECHNOLOGY

MATERIAL THICKNESS TEST

24 m/min max

4 DRIVE ROLLERS Ø 37 mm
MOTOR 70W
HIGH QUALITY
FOR **HIGH PRECISION**
Rollers Type C

MAGYS 400-4 , WS-4R, WS-4L

SHOCK RESISTANT

EASY CLEANING

COMPACT

MAGYS 400-4

350 A | Ø 200/300

AIR

no accessories :
032170 **3 418,30** €HT

GENERATOR

MAGYS 400 GR

350 A

AIR | WF

no accessories :
032187 **3 130,00** €HT

MAGYS 500 GR

450 A

AIR | WF | GOUGING

no accessories :
032194 **3 480,10** €HT

MAGYS 500 WS

450 A

LIQUID | WF | GOUGING

no accessories :
032200 **3 933,10** €HT

WF **WIRE FEEDER COMPATIBILITY**

Ø 200/300 -

WS-4R
AIR
034723 **834,00** €HT

WS-4L
LIQUID
033573 **875,20** €HT

OPTIONS WS-4R/4L

Skate
040977 **121,50** €HT

Wirefeeder support details p. 59
036277 **144,20** €HT

SMALL SIZE

Ø 200 -

W5S-4L
AIR | LIQUID
032835 **607,50** €HT

Câble d'inversion de polarité
- Polarity reversal cable
- Umpolungskabel

1.3 m	95 mm²	033689 **78,30** €HT
5 m	95 mm²	032439 **160,70** €HT
10 m	95 mm²	032446 **280,90** €HT

Faisceaux de liaison - Connection cable
- Zwischenschlauchpakete

AIR COOLED

5 m	50 mm²	034822 **331,60** €HT
5 m	70 mm²	034839 **352,20** €HT
10 m	50 mm²	034853 **455,10** €HT
10 m	70 mm²	034860 **516,90** €HT
10 m	95 mm²	045941 **663,10** €HT

LIQUID COOLED

1.6 m	70 mm²	033696 **300,70** €HT
5 m	70 mm²	033641 **413,90** €HT
10 m	70 mm²	033658 **642,90** €HT
10 m	95 mm²	034877 **714,60** €HT
15 m	95 mm²	034884 **1 035,80** €HT
20 m	95 mm²	034891 **1 565,00** €HT

GOUGING **Gougeage - Gouging - Fugenhobeln**

Ø 8 mm max
041516 **278,00** €HT

Adaptateur gougeage
- Gouging clamp adaptor
- Fugenhobeladapter

70 mm² - 5 m
040670 **123,60** €HT

Électrodes de gougeage
- Gouging - Electrodes
- Fugenhobelelektrode
- Electrodos de carbono

Ø 6.4 mm (x50)	086081 **19,80** €HT
Ø 8 mm (x50)	086098 **28,80** €HT

Screen protection included with Magys

046191
51,50 €HT

Cable support (x4)

046535
55,20 €HT

CE NORM. EN60974-1	MADE IN FRANCE		AM Norm	AM Intensive			EN60974-1 (40°C) I(A) (60%)	X% (I2 max)	100%	U0 (V)	Electronic Control	max m/min	200 mm 5 kg	300 mm 15 kg	Ø mm GAS	Ø mm NO GAS	Equipement d'origine Original equipement Originalausstattung Equipamiento de fabrica	TYPE			Cooling system	cm	kg	Protected & compatible power generator (+/-15%)
		50/60 Hz	A		A	Reg																		
MAGYS 400-4		400V 3~	20	25	40→350	20	320	350 A @ 50%	260 A	17-43		24	■	■	0.6→1.6	0.9→1.6	1.0 / 1.2 mm	C 042117	■	—	Air	46 × 93 × 110	134	20 kW
MAGYS 400 GR												—	—	—	—	—	—	—	—	+ WS-4R or W5S-4L				
MAGYS 500 GR		400V 3~	25	32	45→450	30	410	450 A @ 50%	320 A	18-51	—	—	—	—	—	—	—	—	—	+ WS-4R or W5S-4L	Air	48 × 93 × 110	152	30 kW
MAGYS 500 WS																				+ WS-4L or W5S-4L	Liquid		157	
WS-4R		—	—	—	—	—	—	—	—	—		24	■	■	0.6→1.6	0.9→2,4	1.0 / 1.2 mm	C 042117	—	■	Air	68 × 56 × 35.5	22	—
WS-4L																					Liquid			
W5S-4L		—	—	—	—	—	—	—	—	—		20	■	—	0.6→1.6	0.9→1.6	0.8 / 1.0 mm	B 042360	—	■	Air + Liquid	32 × 49 × 23	12	—

PROMIG 400-4S

		TYPE B				Fe/CrNi	Alu
pack PROMIG 400-4S 1 035928 **2 479,90** €HT		Ø1/1.2 (original equipment)		4m, 50 mm² 047853		350 A, 4 m, air 040946	
pack PROMIG 400-4S 2 035935 **2 490,20** €HT		Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 040915	4m, 50 mm² 047853			350 A, 3 m, air 040731

PROMIG 400-4S DV WS

pack PROMIG 400-4S DV WS 1 062740 **3 391,60** €HT		Ø1/1.2 (original equipment)		4m, 50 mm² 047853		500 A, 4 m, liquid 041004	
pack PROMIG 400-4S DV WS 2 062757 **3 426,60** €HT		Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 040915	4m, 50 mm² 047853			500 A, 3 m, liquid 046160

PROMIG 400-G.DV

pack PROMIG 400-G.DV 1 035942 **3 418,90** €HT	TF-4RN 061699	Ø1/1.2 (original equipment)		4m, 50 mm² 047853	10 m, air, ø 70 mm² 034860	350 A, 4 m, air 040946	
pack PROMIG 400-G.DV 3 036109 **3 254,20** €HT	TF-4RN 061699	Ø1/1.2 (original equipment)		4m, 50 mm² 047853	5 m, air, ø 70 mm² 034839	350 A, 4 m, air 040946	
pack PROMIG 400-G.DV 2 035959 **3 429,20** €HT	TF-4RN 061699	Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 040915	4m, 50 mm² 047853	10 m, air, ø 70 mm² 034860		350 A, 3 m, air 040731
pack PROMIG 400 G.DV 4 036116 **3 264,50** €HT	TF-4RN 061699	Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 040915	4m, 50 mm² 047853	5 m, air, ø 70 mm² 034839		350 A, 3 m, air 040731

PROMIG 400-4S DUO DV

pack PROMIG 400-4S DUO DV 1 035966 **2 603,50** €HT		Ø1/1.2 (original equipment)		4m, 50 mm² 047853		350 A, 4 m, air 040946	
pack PROMIG 400-4S DUO DV 2 035973 **2 613,80** €HT		Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 040915	4m, 50 mm² 047853			350 A, 3 m, air 040731
pack PROMIG 400-4S DUO DV 3 035980 **3 861,70** €HT	TF-4RN 061699	Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 040915	4m, 50 mm² 047853	10 m, air, ø 70 mm² 034860	350 A, 4 m, air 040946	350 A, 3 m, air 040731
pack PROMIG 400-4S DUO DV 4 036123 **3 696,90** €HT	TF-4RN 061699	Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 040915	4m, 50 mm² 047853	5 m, air, ø 70 mm² 034839	350 A, 4 m, air 040946	350 A, 3 m, air 040731

PROMIG 400 G.DV WS

pack PROMIG 400 G.DV WS 1 062764 **4 165,80** €HT	TF-4W 061705	Ø1/1.2 (original equipment)		4m, 50 mm² 047853	5 m, liquid, ø 70 mm² 033641	500 A, 4 m, liquid 041004	
pack PROMIG 400 G.DV WS 2 062771 **4 394,40** €HT	TF-4W 061705	Ø1/1.2 (original equipment)		4m, 50 mm² 047853	10 m, liquid, ø 70 mm² 033658	500 A, 4 m, liquid 041004	
pack PROMIG 400 G.DV WS 3 062788 **4 200,80** €HT	TF-4W 061705	Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 040915	4m, 50 mm² 047853	5 m, liquid, ø 70 mm² 033641		500 A, 3 m, liquid 046160
pack PROMIG 400 G.DV WS 4 062795 **4 429,40** €HT	TF-4W 061705	Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 040915	4m, 50 mm² 047853	10 m, liquid, ø 70 mm² 033658		500 A, 3 m, liquid 046160

MAGYS 400-4

			TYPE C					Fe/CrNi	Alu
pack MAGYS 400-4 1 032279 **3 674,30** €HT			Ø1/1.2 (original equipment)		4m, 50 mm² 047853			350 A, 4 m, air 040946	
pack MAGYS 400-4 2 032286 **3 688,70** €HT			Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 042162	4m, 50 mm² 047853				350 A, 3 m, air 040731

MAGYS 400-GR

pack MAGYS 400 GR 1 032293 **4 736,80** €HT	WS-4R 034723		Ø1/1.2 (original equipment)		4m, 50 mm² 047853		10 m, air, ø 70 mm² 034860	350 A, 4 m, air 040946	
pack MAGYS 400 GR 2 032309 **4 751,20** €HT	WS-4R 034723		Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 042162	4m, 50 mm² 047853		10 m, air, ø 70 mm² 034860		350 A, 3 m, air 040731
pack MAGYS 400 GR 4 036451 **4 572,10** €HT	WS-4R 034723		Ø1/1.2 (original equipment)		4m, 50 mm² 047853		5 m, air, ø 70 mm² 034839	350 A, 4 m, air 040946	
pack MAGYS 400 GR 3 032316 **4 510,30** €HT		W5S-4L 032835	Ø1/1.2 (original equipment)		4m, 50 mm² 047853		10 m, air, ø 70 mm² 034860	350 A, 4 m, air 040946	

MAGYS 500 GR

pack MAGYS 500 GR 1 032323 **5 494,00** €HT	WS-4R 034723		Ø1/1.2 (original equipment)		4m, 70 mm² 043831	10 m, air, ø 95 mm² 045941	450 A, 4 m, air 045392	
pack MAGYS 500 GR 2 036468 **5 183,10** €HT	WS-4R 034723		Ø1/1.2 (original equipment)		4m, 70 mm² 043831	5 m, air, ø 70 mm² 034839	450 A, 4 m, air 045392	

MAGYS 500 WS

pack MAGYS 500 WS 1 032330 **5 862,60** €HT	WS-4L 033573		Ø1/1.2 (original equipment)		4m, 70 mm² 043831	10m, liquid, ø 70 mm² 033658	500 A, 4 m, liquid 041004	
pack MAGYS 500 WS 4 036475 **5 634,00** €HT	WS-4L 033573		Ø1/1.2 (original equipment)		4m, 70 mm² 043831	5m, liquid, ø 70 mm² 033641	500 A, 4 m, liquid 041004	
pack MAGYS 500 WS 2 032347 **5 901,70** €HT	WS-4L 033573		Ø1/1.2 (original equipment)	Alu, Ø1/1.2 (x2) 042162	4m, 70 mm² 043831	10m, liquid, ø 70 mm² 033658		500 A, 3 m, liquid 046160
pack MAGYS 500 WS 3 032354 **5 594,90** €HT		W5S-4L 032835	Ø0.8/1 (original equipment)		4m, 70 mm² 043831	10m, liquid, ø 70 mm² 033658	500 A, 4 m, liquid 041004	

Cooling liquid (not included)

5L
062511 **41,20** €HT

10L
052246 **71,10** €HT

GMAW/FCAW
MIG/MAG
INVERTER

3 in 1 | GAS | NO GAS | MMA | INCLUDED

EASY TO USE

Example / Exemple EASYMIG 160

EASYMIG 110

110 A | Ø 100 | GAS | NO GAS | MMA

2 m | 1.6 m, 16 mm² | 1.6 m, 10 mm²

013599 **416,00** €HT

EASYMIG 130

120 A | Ø 100 | GAS | NO GAS | MMA

120 A on 13 A fuse

2 m | 1.6 m, 16 mm² | 1.6 m, 10 mm²

032231 **500,40** €HT

031869

EASYMIG 140

140 A | Ø 100 | GAS | NO GAS | MMA

140 A on 13 A fuse

2 m | 1.6 m, 16 mm² | 1.6 m, 10 mm²

032262 **572,50** €HT

031876

EASYMIG 150

140 A | Ø 100/200 | GAS | NO GAS | MMA

140 A on 13 A fuse

2 m | 1.6 m, 16 mm² | 1.6 m, 10 mm²

032248 **634,30** €HT

031883

EASYMIG 160

160 A | Ø 100/200 | GAS | NO GAS | MMA

2 m | 1.6 m, 16 mm² | 1.6 m, 16 mm²

032255 **747,50** €HT

EASYMIG 160 XL

160 A | Ø 200/300 | GAS | NO GAS | MMA

2.5 m | 2 m, 16 mm² | 2 m, 16 mm²

013605 **881,40** €HT

OPTIONS

NO GAS

KIT SOUDAGE NO GAZ Ø 0.9
- No Gas Welding Kit Ø 0.9
- Schweißset Fülldraht

TYPE **A**

for EASYMIG 150, 160 & 160XL

041240 **22,90** €HT

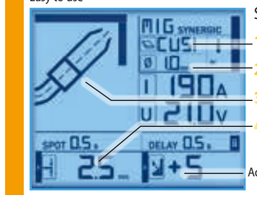
CE NORM. EN60974-1	MADE IN GYS CHINA							MIG EN60974-1 (40°C)		MMA EN60974-1 (40°C)							Ø mm		Ø mm	Equipement d'origine / Original equipement / Originalausstattung / Equipamiento de fabrica					
		50 / 60 Hz	A	EURO	I2 MMA A	I2 MIG A		IA (60%)	X% (I2 max)	IA (60%)	X% (I2 max)	Uo (V)	Electronic Control	100 mm 1 kg	200 mm 5 kg	300 mm 15 kg	GAS	NO GAS	MMA		TYPE		cm	kg
EASYMIG 110		230V 1~	16	—	20 → 80	30 → 110		60	100 A @ 20%	50	80 A @ 20%	62		■	—	—	0.6 → 0.8	0.9	1.6 → 2.5	0.8 (gas) 0.9 (no gas)	**D**-039476	0.8	41 × 42 × 19	9.5
EASYMIG 130		230V 1~	16	—	20 → 100	30 → 120		70	120 A @ 20%	60	100 A @ 20%	62		■	—	—	0.6 → 0.8	0.9	1.6 → 3.2	0.8 (gas) 0.9 (no gas)	**D**-039476	0.8	43 × 42 × 19	10.5
EASYMIG 140		230V 1~	16	■	20 → 120	30 → 140		80	140 A @ 15%	70	120 A @ 15%	62		■	—	—	0.6 → 0.8	0.9	1.6 → 3.2	0.8 (gas) 0.9 (no gas)	**D**-039476	0.8	43 × 42 × 19	11.3
EASYMIG 150		230V 1~	16	■	20 → 120	30 → 140		80	140 A @ 15%	70	120 A @ 15%	62		■	■	—	0.6 → 0.8	0.9	1.6 → 3.2	0.8 (gas) 0.9 (no gas)	**A**-046856	0.8	52 × 36 × 25	13
EASYMIG 160		230V 1~	16	■	20 → 140	30 → 160		95	160 A @ 20%	90	140 A @ 20%	59		■	■	—	0.6 → 0.8	0.9	1.6 → 3.2	0.8 (gas) 0.9 (no gas)	**A**-046856	0.8	50 × 36 × 25	14.3
EASYMIG 160 XL		230V 1~	16	■	20 → 140	30 → 160		95	160 A @ 20%	90	140 A @ 20%	59		—	■	■	0.6 → 0.8	0.9	1.6 → 3.2	0.8 (gas) 0.9 (no gas)	**A**-046856	0.8	55 × 44 × 25	15.7

GMAW/FCAW
MIG/MAG
INVERTER • SYNERGIC

4 in 1 | GAS | NO GAS | MMA | TIG

1 MIG / MANUAL
Enter your parameters

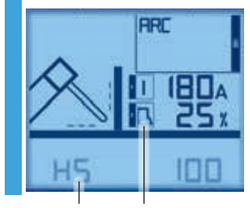
2 MIG / SYNERGIC
Easy to use



Select :
1. material
2. Ø wire
3. position
4. thickness

Fe	CrNi
AlMg5	CuSi3
AlSi5	AlSi12
CuAl8	F. C.

3 MMA



4 TIG lift

MULTIPEARL 200-2
200 A | Ø 100/200
P400 | PFC | FV | SR
GAS | NO GAS | MMA | TIG
3 m | 2.5 m, 16 mm² | 2 m, 16 mm²
031944 **1 420,90** €HT

MULTIPEARL 200-4 XL
200 A | Ø 200/300
P400 | PFC | FV | SR
GAS | NO GAS | MMA | TIG
3 m | 2.5 m, 16 mm² | 2 m, 16 mm²
031791 **1 534,20** €HT

MULTIPEARL 201-4
200 A | Ø 200/300
P400 | PFC | FV | SR
GAS | NO GAS | MMA | TIG
3 m | 2.5 m, 16 mm² | 2 m, 16 mm²
031821 **1 678,30** €HT

PFC POWER FACTOR CORRECTION
185 V ⇐ 265 V
100 m

FV FLEXIBLE VOLTAGE
85 V ⇐ 265 V
100 m

SR SECONDARY REGULATION
I (A) STABLE

OPTIONS

NO GAS
KIT SOUDAGE NO GAZ Ø 0.9
- No Gas Welding Kit Ø 0.9
- Schweißset Fülldraht
TYPE **A**
for MULTIPEARL 200-2
041240 **22,90** €HT

TIG torch kit SR17 V (valve)
4 m
10 / 25 mm²
044425 **94,80** €HT

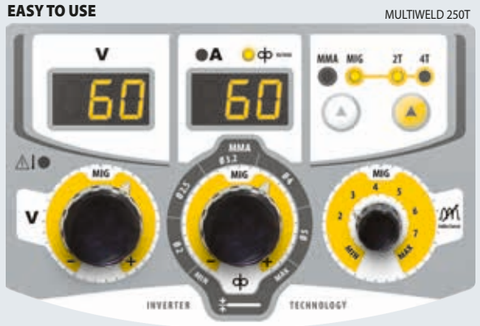
TIG torch kit SR17 DB
4 m
046108 **160,70** €HT

MADE IN FRANCE	CE NORM. EN60974-1	50 / 60 Hz	AM A	I2 MMA A	I2 TIG A	MIG min→max A	EN60974-1 (40°C) IA (60%)	X% (I2 max)	Uo (V)	Electronic Control	max m/min	100 mm 1 kg	200 mm 5 kg	300 mm 15 kg	GAS	NO GAS	Ø mm MMA	Equipement d'origine Original equipement Originalausstattung Equipamento de fabrica Ø	TYPE		cm	kg	Protected & compatible power generator (+/-15%)
Multi PEARL 200-2		110 V 1~	32	10→130	10→180	20→150	110	150 A @ 22%	85		15	■	■	—	0.6→1.0	0.9→1.2	1.6→3.2	0.6 / 0.8	A 042339	0.8	52.5x 47.5 x32	19	7.5 kW
		230 V 1~	13	10→200	10→200	20→200	135	200 A @ 20%									1.6→5.0						
Multi PEARL 200-4 XL		110 V 1~	32	10→130	10→180	20→150	110	150 A @ 22%	85		15	—	■	■	0.6→1.0	0.9→1.2	1.6→3.2	0.6 / 0.8	B 042353	0.8	69 x65.5 x38.5	25.5	7.5 kW
		230 V 1~	13	10→200	10→200	20→200	135	200 A @ 20%									1.6→5.0						
Multi PEARL 201-4		110 V 1~	32	10→130	10→180	20→150	110	150 A @ 22%	85		15	—	■	■	0.6→1.0	0.9→1.2	1.6→3.2	0.6 / 0.8	B 042353	0.8	78.5x68 x30	38	7.5 kW
		230 V 1~	13	10→200	10→200	20→200	135	200 A @ 20%									1.6→5.0						

GMAW/FCAW MIG/MAG INVERTER

3 in 1 — GAS / NO GAS / MMA

EASY TO USE



230 V • 1~

MULTIWELD 160M

230 V • 1 ~ — 160 A — Ø 200/300

P400 | GAS | NO GAS | MMA | Anti Sticking

2,5 m + 2 m, 16 mm² + 2 m, 16 mm²

013612 875,20 €HT

400 V • 3 ~

MULTIWELD 250T-C

400 V • 3 ~ — 250 A — Ø 200/300

GAS | NO GAS | MMA | Anti Sticking

no accessories :

014572 1 163,50 €HT

4 m + 4 m, 35 mm² + 4 m, 25 mm²

062238 1 388,00 €HT

MULTIWELD 250T

400 V • 3 ~ — 250 A — Ø 200/300

GAS | NO GAS | MMA | Anti Sticking

no accessories :

031678 1 266,50 €HT

4 m + 4 m, 35 mm² + 4 m, 25 mm²

014756 1 490,90 €HT

MULTIWELD 320T-C

400 V • 3 ~ — 320 A — Ø 200/300

GAS | NO GAS | MMA | Anti Sticking

no accessories :

063037

MULTIWELD 320T

400 V • 3 ~ — 320 A — Ø 200/300

GAS | NO GAS | MMA | Anti Sticking

no accessories :

062467

OPTIONS

NO GAS

KIT SOUDAGE NO GAZ Ø 0.9 - No Gas Welding Kit Ø 0.9 - Schweißset Fülldraht

TYPE A

041240 22,90 €HT

CO2 Gas heater and regulator
AC36V/150W

RH-258, G5/8 CN
063341

GH-258, G3/4 Russia
063358

GH-258, G7/8 UK
063365

MADE IN GYS CHINA (EN60974-1)	50/60 Hz	A	EURO	I2 MMA A	I2 MIG A	EN60974-1 (40°C) MIG IA (60%)	MIG X% (I2 max)	MMA IA (60%)	MMA X% (I2 max)	Uo (V)	Electronic Control	200 mm 5 kg	300 mm 15 kg	Ø mm GAS	Ø mm NO GAS	Ø mm MMA	Equipement d'origine / Original equipement / Originalausstattung / Equipamiento de fabrica	TYPE		cm	kg	Protected & compatible power generator (+/-15 %)
MULTIWELD 160M	230 V 1~	16	■	20 → 140	30 → 160	95	160 A @ 20%	90	140 A @ 20%	59		■	■	0.6 → 0.8	0.9	1.6 → 3.2	0.8 (gas) / 0.9 (no gas)	A-046856	0.8	79 × 77 × 47	30	5 kW
MULTIWELD 250T-C	400 V 3~	16	■	40 → 220	40 → 250	170	250 A @ 20%	150	220 A @ 20%	59		■	■	0.6 → 1.2	0.9 → 1.2	1.6 → 5	0.8/1.0	A-041189	—	58 × 52 × 32	32	9 kW
MULTIWELD 250T	400 V 3~	16	■	40 → 250	40 → 250	200	250 A @ 30%	200	250 A @ 30%	59		■	■	0.6 → 1.2	0.9 → 1.2	1.6 → 5	0.8/1.0	A-041189	—	79 × 77 × 47	40	9 kW
MULTIWELD 320T-C	400 V 3~	16	■	40 → 300	40 → 320	200	320 A @ 20%	180	300 A @ 20%	59		■	■	0.6 → 1.2	0.9 → 1.2	1.6 → 6	0.8/1.0	B-042360	—	58 × 52 × 34	38	13 kW
MULTIWELD 320T	400 V 3~	16	■	40 → 300	40 → 320	240	320 A @ 30%	220	300 A @ 30%	59		■	■	0.6 → 1.2	0.9 → 1.2	1.6 → 6	0.8/1.0	B-042360	—	77 × 79 × 47	44	13 kW

OPTION MIG WIRE FEEDER

EXAFEED 4L
032408 **1 606,20** €HT
AIR | LIQUID

PUSH PULL COMPATIBILITY

MADE IN FRANCE

EN60974-1 (40°C) IA (60%)	X% (12 max)	Electronic Control	max m/min	200 mm 5 kg	300 mm 15 kg	Ø mm GAS	Ø mm NO GAS	Equipement d'origine - Original equipement - Originalausstattung - Equipamiento de fabrica	TYPE	cm	kg
500	60		22	■	■	0.6 → 1.6	0.9 → 2.4	1.0 / 1.2 mm	C-042117	70 × 51 × 38	20.5

CONNECTION CABLE

AIR COOLED

5 m	70 mm²	047587	465,40 €HT
10 m	70 mm²	047594	642,50 €HT
10 m	95 mm²	047600	745,50 €HT
15 m	95 mm²	038349	1 070,80 €HT
20 m	95 mm²	038431	1 565,00 €HT

LIQUID COOLED

1.8 m	70 mm²	037243	383,10 €HT
5 m	70 mm²	047617	525,10 €HT
10 m	70 mm²	047624	762,00 €HT
10 m	95 mm²	047631	854,60 €HT
15 m	95 mm²	038448	1 153,20 €HT
20 m	95 mm²	038455	1 688,60 €HT

ROLLERS
047020 91,70 €HT

SKIS
047037 48,40 €HT

REMOTE CONTROL
RC-HA2
10m (EXAFEED only)
047679 473,70 €HT

Push Pull (24V/42V) Connector 14pt, male
047686 26,80 €HT

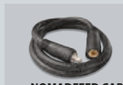
OPTION MIG PORTABLE FEEDER

Ø 200/300 -

NOMADFEED 425-4 CC/CV
036291 **1 853,30** €HT

UNIVERSAL
CHANTIER - JOBSITE

details p.55



NOMADFEED CABLE

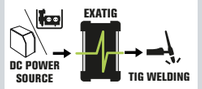
5 m	95 mm²	032439	160,70 €HT
10 m	95 mm²	032446	280,10 €HT
15 m	95 mm²	036666	403,70 €HT
20 m	95 mm²	036673	601,30 €HT

MADE IN FRANCE

OPTION TIG HF

EXATIG HF
013780 1 215,00 €HT

UNIVERSAL



details p.21

MADE IN FRANCE

OPTIONS

EXACOOL
LIQUID
1000 W, cooling unit (5.5l)
liquid not included
032422 **864,90** €HT

Cooling liquid
(not included)

5L
062511 41,20 €HT

10L
052246 71,10 €HT

Trolley T/M 400
1105 x 1135 x 540 mm
037328 679,60 €HT

Filter kit
046580 53,60 €HT

REMOTE CONTROL RC-HA1
EXAGON only
8 m
045675 138,00 €HT

EXAGON

7 in 1

MULTIPROCESS INVERTER CC/CV

1. MMA
2. MMA • PULSE — Kits MMA p. 15
3. TIG DC LIFT — Torches & consumables p. 29
4. GOUGING — Accessories p. 15
5. MIG Wire feeder — EXAFEED 4L
6. MIG Portable feeder — NOMADFEED 425-4 CC/CV
7. TIG HF — EXATIG

EXAGON 400 CC/CV

400 V • 3 ~
400 A
400A 60 %
SR | VRD inside | AD | IP 23

no accessories
010925 **2 944,70** €HT

VRD inside Voltage Reduction Device

MEMORY : 50 MMA JOBS + 50 TIG JOBS

QUICK ACCESS
Program charge mode easy

EASY USB UPDATE
DIRECT COMPUTER

ROBUST DESIGN

IP 23
INDOOR / OUTDOOR

CE NORM. EN60974-1	MADE IN FRANCE	50/60 Hz	A	I2 MMA A	I2 TIG A	I2 MIG A	MMA/TIG/MIG EN60974-1 (40°C) IA (60%)	X% (12 max)	100%	Uo	cm	kg	Protected & compatible power generator (+/-15 %)	
EXAGON 400 CC/CV		400 V 3~	32 A	20 → 400	5 → 400	15 → 400	400	60	350 A	84 V	58 × 52 × 30	36	30 kW	36 kVA

GMAW/FCAW
MIG/MAG
INVERTER • PULSE

ACCESSIBILITY

3 interface levels

- EASY
- ADVANCED
- EXPERT

10 languages

- French
- English
- German
- Italian
- Spanish
- Czech
- Dutch
- Russian
- Chinese
- Japanese

MIG

MANUAL	STANDARD DYNAMIC
SPOT	PULSE

MODULARC

TIG

LIFT
PULSE

MMA

STANDARD
PULSE

GOUGING

Ø 4 › 6.4 (400G)
Ø 4 › 8 (500G)

PRODUCTIVITY

QUICK LOAD — JOB list

MULTIJOB — JOB sequence

AUTOMATION

CONNECT 5 — for Automation (5 programs)

SAM — Automation module compatibility SAM-1N MIG/GMAW **(details p.55)**

AUTOMATE / ROBOT

CONNECTIVITY

TRACEABILITY

History data export

- QMOS - WPQR
- DMOS - WPS

ENERGY CONTROL : 20 kHz, kJ or kJ/cm

PORTABILITY

Share configuration & jobs

SOFTWARE UPDATE

Neopulse evolutions

gys.fr

Retrouvez toutes les synergies :
- Find all the synergies :
- Finde alle Synergien :

www.gys.fr

PFC POWER FACTOR CORRECTION — 185 V ⇐ 265 V — 100 m

IP 23 INDOOR / OUTDOOR

NEOPULSE 220C & 220C XL

NEOPULSE 320C

NEOPULSE 220 C
230 V • 1 ~
220 A — Ø 200
PFC IP 23S
no accessories/no trolley
061835 **3 727,20** €HT

NEOPULSE 220 C XL
230 V • 1 ~
220 A — Ø 200/300
PFC IP 23S
no accessories/no trolley
061842 **3 871,30** €HT

NEOPULSE 320 C
400 V • 3 ~
320 A — Ø 200/300
IP 23
no accessories/no trolley
062474 **4 633,20** €HT

OPTIONS

USB key 16 Go/GB included 062344 20,60 €HT

Push Pull (24V/42V) Connector 14pt, male 047686 26,80 €HT

REMOTE CONTROL
RC-HA2 for Neopulse 320C 10m 047679 473,70 €HT

Filter kit Neopulse 320C 063143 103,00 €HT

Cooling liquid (not included)
5L 062511 41,20 €HT
10L 052246 71,10 €HT

Skate for Neopulse 320C + **WCU** 037717 133,90 €HT

Trolley T/M 400 for Neopulse 320C 1105 x 1135 x 540 mm 037328 679,60 €HT

EN60974-1 EN60974-5 EN60974-10	MADE IN FRANCE	50 / 60 Hz	A	A	PUSHPULL	MIG EN60974-1 (40°C) I (60%)	X% (I2 max)	100%	Uo	Electronic Control	m/min	Ømm GAS	NO GAS	Ø mm 200 mm 5 kg	300 mm 15 kg	Equipement d'origine Original equipement Originalausstattung Equipamiento de fabrica	TYPE	cm	kg	Protected & compatible power generator (+/-15 %)
			AM	min→max							max									
NEOPULSE 220 C		200→240 V · 1 ~	16	15→220	24 V	150 A	20%	130 A	80 V	■	20	0.6→1.2	0.9→1.2	■	—	acier-steel 0.8 /1.0 mm	B	55 × 41 × 29	27	7.5 kW
NEOPULSE 220 C XL		200→240 V · 1 ~	16	15→220	24 V	150 A	20%	130 A	80 V	■	20	0.6→1.2	0.9→1.2	■	■	acier-steel 0.8 /1.0 mm	B	32 × 49 × 60	29.5	7.5 kW
NEOPULSE 320 C		400 V · 3 ~	25	10→320	24/42 V	300 A	40%	280 A	85 V	■	22	0.6→1.2	0.9→1.6	■	■	acier-steel 1 /1.2 mm	F (061873)	30 × 68 × 55	32	13 kW

IP 23 INDOOR / OUTDOOR

GMAW/FCAW
MIG/MAG
INVERTER • PULSE

NEW

NEW

NEOPULSE 400 G

400 A | 400 A 60 %

400 V • 3 ~

IP 23

no accessories/no trolley

014497 **3 747,80** €HT

NEOPULSE 500 G

500 A | 500 A 50 %

400 V • 3 ~

IP 23

no accessories/no trolley

014503 **4 056,70** €HT

CE NORM. EN60974-1	MADE IN FRANCE		AM	min → max		EN60974-1 (40°C)						Protected & compatible power generator (+/-15 %)
		50 / 60 Hz	A	A	PUSHPULL	I (60%)	X% (I2 max)	100%	Uo	cm	kg	
NEOPULSE 400 G		400 V · 3 ~	32	10 → 400	—	400 A	60%	360 A	85 V	68 × 30 × 42	28.5	20 kW
NEOPULSE 500 G		400 V · 3 ~	32	10 → 500	—	470 A	50%	430 A	85 V	68 × 30 × 42	29	25 kW

OPTION MIG WIRE FEEDER

NEW

NEOFEED 4W

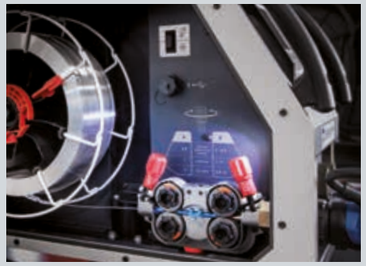
014527 **1 956,30** €HT

AIR | LIQUID

IP 23

PUSH PULL COMPATIBILITY

MADE IN FRANCE



EN60974-1 (40°C) IA 60%	X% I2 max	Electronic Control	max m/min	Ø mm 200	Ø mm 300	Ø mm GAS	Ø mm NO GAS	Equipement d'origine - Original equipment Originalausstattung - Equipamiento de fabrica	TYPE	cm	kg
500	60		22	■	■	0.6 → 1.6	0.9 → 2.4	1.0 / 1.2 mm	F-061873	70 × 51 × 38	20.5

ROLLERS
047020
91,70 €HT

SKIS
047037 48,40 €HT

RC connection kit only for NEOPULSE 320C
063938

CONNECTION CABLES

AIR COOLED				LIQUID COOLED			
5 m	70 mm²	047587	465,40 €HT	**1.8 m**	70 mm²	037243	383,10 €HT
10 m	70 mm²	047594	642,50 €HT	**5 m**	70 mm²	047617	525,10 €HT
10 m	95 mm²	047600	745,50 €HT	**10 m**	70 mm²	047624	762,00 €HT
15 m	95 mm²	038349	1 070,80 €HT	**10 m**	95 mm²	047631	854,60 €HT
20 m	95 mm²	038431	1 565,00 €HT	**15 m**	95 mm²	038448	1 153,20 €HT
				20 m	95 mm²	038455	1 688,60 €HT

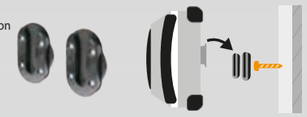
REMOTE CONTROL

NEW

SOFTWARE UPDATE

Remote control RC-HD2
062122

included fixation



Option
MAGNETFIX 50
029637
74,20 €HT

Fixing kit 2
for trolley T/M
400A
037779 37,10 €HT

10 pts, male
064355

10 pts , female
064362

Command cable

1.8 m	063907
5 m	063914
11 m	036925 154,50 €HT

RC connection kit only for NEOPULSE 320C
063938

RC-HA2
10m
047679 473,70 €HT

OPTIONS

Filter kit
063143 103,00 €HT

Mini USB Keyboard
AZERTY
027725 24,80 €HT

QWERTY
027770 30,90 €HT

USB key
16 Go/GB
included
062344 20,60 €HT

NEOCOOL
LIQUID
Cooling unit, 1000 W, 5.5 L
liquid not included
032750 **1 009,10** €HT

Cooling liquid
(not included)

5 L
062511 41,20 €HT

10 L
052246 71,10 €HT

Trolley T/M 400
1105 x 1135
x 540 mm
037328
679,60 €HT

EXAGON

		liquid not included								Fe/CrNi
pack EXAGON MAG A1 012417 6 128,80 €HT	EXAFEED 4L 032408		10 m, ai ø 70 mm² 047594			TYPE C, Ø 1/1.2 (Original Equipment)	4m, 70 mm² 043831	1105 x 1135 x 540 mm 037328		350 A, 4 m, air 040946
pack EXAGON MAG A2 013377 5 951,80 €HT	EXAFEED 4L 032408		5 m, air ø 70 mm² 047587			TYPE C, Ø 1/1.2 (Original Equipment)	4m, 70 mm² 043831	1105 x 1135 x 540 mm 037328		350 A, 4 m, air 040946
pack EXAGON MAG W1 012424 7 361,70 €HT	EXAFEED 4L 032408	EXACOOL 1000 W 032422	10 m, liquid ø 95 mm² 047631			TYPE C, Ø 1/1.2 (Original Equipment)	4m, 70 mm² 043831	1105 x 1135 x 540 mm 037328		500 A, 4 m, liquid 041004
pack EXAGON MAG W2 013384 7 032,20 €HT	EXAFEED 4L 032408	EXACOOL 1000 W 032422	5 m, liquid ø 70 mm² 047617			TYPE C, Ø 1/1.2 (Original Equipment)	4m, 70 mm² 043831	1105 x 1135 x 540 mm 037328		500 A, 4 m, liquid 041004
pack EXAGON MAG A5 013421 5 475,50 €HT				NOMADFEED 425-4 036291	5 m, ø 95 mm² 032439	TYPE C, Ø 1/1.2 (Original Equipment)	4m, 70 mm² 043831			450 A, 4 m, air 045392
pack EXAGON MAG A6 013438 5 767,50 €HT				NOMADFEED 425-4 036291	5 m, ø 95 mm² 032439	TYPE C, Ø 1/1.2 (Original Equipment)	4m, 70 mm² 043831		600 x 1150 x 584 mm 039568	450 A, 4 m, air 045392

NEOPULSE

	liquid not included						Fe/CrNi	Alu
pack NEOPULSE 220C A1 062801 3 899,90 €HT		TYPE B, Ø 0.8/1 (x2) (Original Equipment)		4 m, 35 mm² 043817			250 A, 3 m, air 040700	
pack NEOPULSE 220C A2 062818 3 935,20 €HT		TYPE B, Ø 0.8/1 (x2) (Original Equipment)	TYPE B, Alu, Ø 1/1.2 (x2) 040915	4 m, 35 mm² 043817				250 A, 3 m, air 040724
pack NEOPULSE 220CXL A1 062825 4 055,60 €HT		TYPE B, Ø 0.8/1 (x2) (Original Equipment)		4 m, 35 mm² 043817			250 A, 4 m, air 040922	
pack NEOPULSE 220CXL A2 062832 4 079,30 €HT		TYPE B, Ø 0.8/1 (x2) (Original Equipment)	TYPE B, Alu, Ø 1/1.2 (x2) 040915	4 m, 35 mm² 043817				250 A, 3 m, air 040724
pack NEOPULSE 320C A1 062849 4 940,90 €HT		TYPE F, Ø 1/1.2 (x4) (Original Equipment)		4m, 70 mm² 036994			350 A, 4 m, air 040946	
pack NEOPULSE 320C A2 062856 5 143,90 €HT		TYPE F, Ø 1/1.2 (x4) (Original Equipment)	TYPE F, Alu, Ø 1/1.2 (x4) 061903	4m, 70 mm² 036994				350 A, 3 m, air 040731
pack NEOPULSE 320C W1 062863 6 797,50 €HT	WCU 1kW C 013537	TYPE F, Ø 1/1.2 (x4) (Original Equipment)		4m, 70 mm² 036994	1105 x 1135 x 540 mm 037328		300 A, 4 m,liquid 043275	
pack NEOPULSE 320C W2 062870 6 894,30 €HT	WCU 1kW C 013537	TYPE F, Ø 1/1.2 (x4) (Original Equipment)	TYPE F, Alu, Ø 1/1.2 (x4) 061903	4m, 70 mm² 036994	1105 x 1135 x 540 mm 037328			300 A, 3 m, liquid 040748
pack NEOPULSE 320C W3 063402 #VALEUR!,0 €HT	WCU 1kW C 013537	TYPE F, Ø 1/1.2 (x4) (Original Equipment)	TYPE F, Alu, Ø 1/1.2 (x4) 061903	4m, 70 mm² 036994		Skate 037717		300 A, 3 m, liquid 040748

	liquid not included						Fe/CrNi	Alu
pack NEOPULSE 400G A1 062887 7 365,80 €HT	NEOFEED 4W 014527		5 m, air ø 70 mm² 047587	TYPE F, Ø 1/1.2 (x4) (Original Equipment)		4m, 70 mm² 043831		1105 x 1135 x 540 mm 037328	450 A, 3 m, air 045392	
pack NEOPULSE 400G W1 062894 8 659,00 €HT	NEOFEED 4W 014527	NEOCOOL 1000 W 032750	10 m, liquid ø 95 mm² 047631	TYPE F, Ø 1/1.2 (x4) (Original Equipment)		4m, 70 mm² 043831		1105 x 1135 x 540 mm 037328	500 A, 4 m, liquid 041004	
pack NEOPULSE 400G W2 062900 8 733,10 €HT	NEOFEED 4W 014527	NEOCOOL 1000 W 032750	10 m, liquid ø 95 mm² 047631	TYPE F Ø 1/1.2 (x4) (Original Equipment)	TYPE F, Alu Ø 1/1.2 (x4) 061903	4m, 70 mm² 043831		1105 x 1135 x 540 mm 037328		500 A, 3 m, liquid 046160
pack NEOPULSE 500G A1 062917 8 037,10 €HT	NEOFEED 4W 014527		10 m, air ø 95 mm² 047600	TYPE F, Ø 1/1.2 (x4) (Original Equipment)			4m, 95 mm² 047013	1105 x 1135 x 540 mm 037328	450 A, 3 m, air 045392	
pack NEOPULSE 500G W1 062924 9 050,20 €HT	NEOFEED 4W 014527	NEOCOOL 1000 W 032750	10 m, liquid ø 95 mm² 047631	TYPE F, Ø 1/1.2 (x4)) (Original Equipment)			4m, 95 mm² 047013	1105 x 1135 x 540 mm 037328	500 A, 4 m, liquid 041004	
pack NEOPULSE 500G W2 062931 9 124,40 €HT	NEOFEED 4W 014527	NEOCOOL 1000 W 032750	10 m, liquid ø 95 mm² 047631	TYPE F Ø 1/1.2 (x4) (Original Equipment)	TYPE F, Alu Ø 1/1.2 (x4) 061903		4m, 95 mm² 047013	1105 x 1135 x 540 mm 037328		500 A, 3 m, liquid 046160

Cooling liquid (not included)

5 L 062511 41,20 €HT

10 L 052246 71,10 €HT

NOMADFEED

CC/CV UNIVERSAL PORTABLE FEEDER

UNIVERSAL

OPTIONS

NOMADFEED CABLE

5 m	95 mm²	032439	160,70 €HT
10 m	95 mm²	032446	280,10 €HT
15 m	95 mm²	036666	403,70 €HT
20 m	95 mm²	036673	601,30 €HT

MADE IN FRANCE

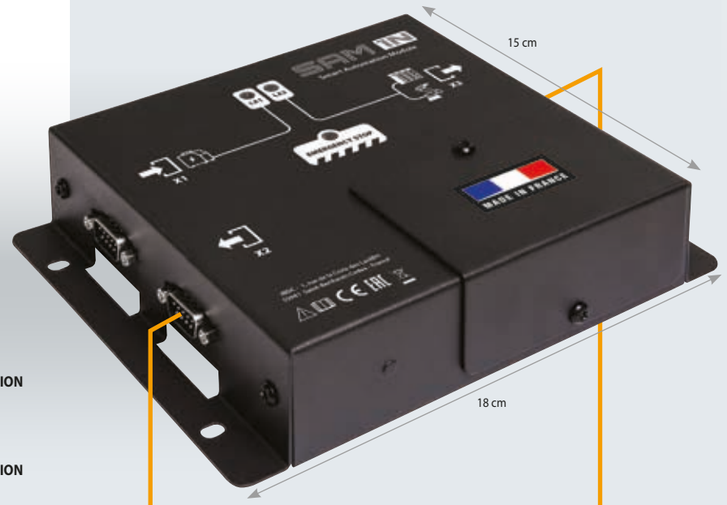
NOMADFEED 425-4 CC/CV
036291 **1 853,30** €HT

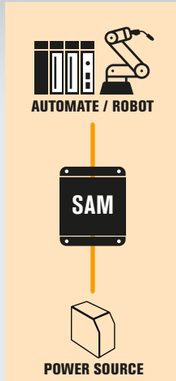
I V							DC power source		Equipement d'origine - Original equipement - Originalausstattung - Equipamiento de fabrica					Protected against over voltage			IP
	50/60 Hz	100% A	60% A	Ø mm	Electronic Control	GAS	NO GAS	Mode Constant Current	Mode Constant Voltage	Ø mm	TYPE				cm	kg	
888	16>110V DC	300	425	200/300		0.6→1.6	0.9→2.4	■	■	1.2/ 1.6	E-038615 C-038646	4 m	95 mm²	■	67.5 × 27 × 49	15.5	23

SAM

SMART AUTOMATION MODULE

- ✓ TITAN 400 DC
- ✓ TITANIUM 400 AC/DC
- ✓ NEOPULSE 320C, 400/500G





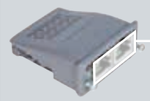
SAM 1N TIG/GTAW
+ POWER SOURCE CONNECTION
for TITAN & TITANIUM
037960

SAM 1N MIG/GMAW
+ POWER SOURCE CONNECTION
for NEOPULSE
062993

POWER SOURCE CONNECTION

AUTOMATE CONNECTION

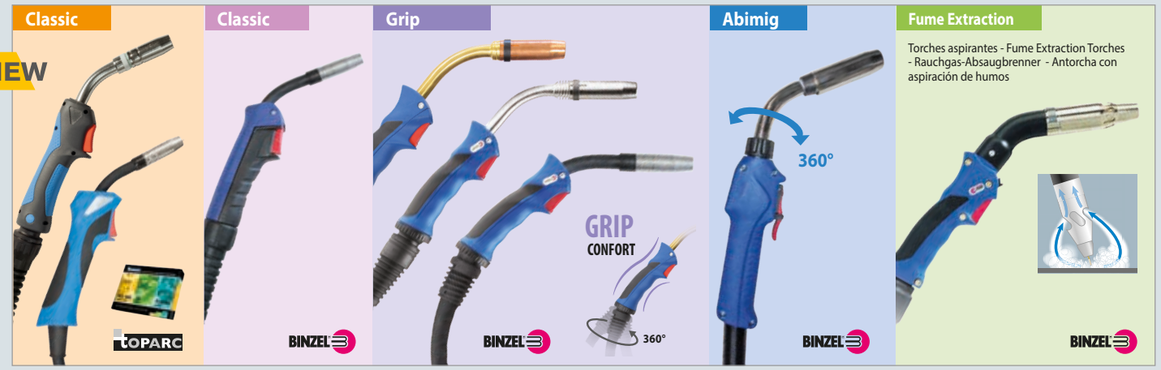
Option



- **SAM Ethernet IP** 062078
- **SAM Profinet** 062085
- **SAM Devicenet** 062092
- **SAM Can Open** 062108
- **SAM Ethercat** 063006
- **SAM Modbus TCP**

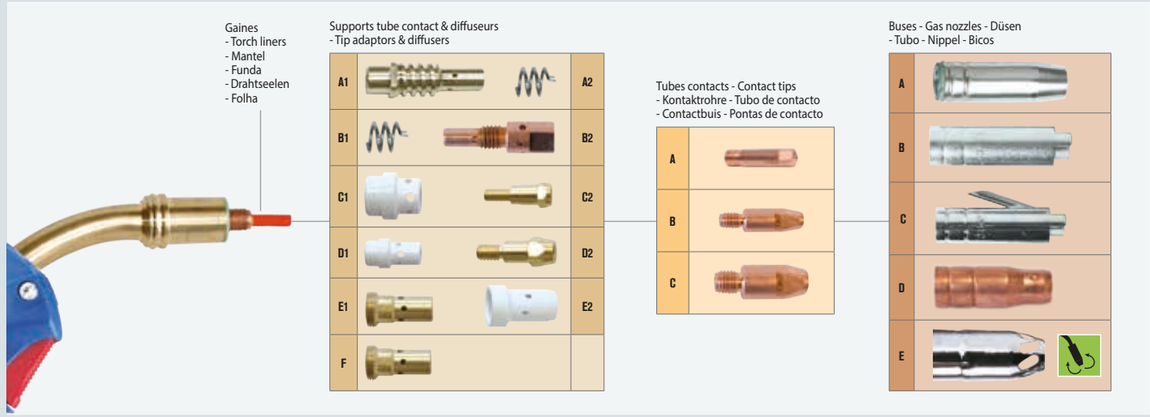
TORCHES & CONSUMABLES

TORCHES MANUELLES - Manual Torches - Brenner - Antorcha - Lastoort - Tocha



24V PUSH PULL & SPOOL GUN TORCHES (IDEAL ALU)

CONSOMMABLES - Consumables



Torches complètes - Complete Torches - Brenner - Antorcha - Lastoort - Tocha

	ACIER / INOX - STEEL/STAINLESS STEEL - STAHL/EDELSTAHL						ALU - ALUMINIUM - ALUMINIO					PUSH PULL		PUSH PULL PLUS		
	AIR				LIQUID		AIR			LIQUID		AIR		LIQUID	AIR	LIQUID
	150A	250A	350A	450A	300A	500A	150A	250A	350A	300A	500A	160A	220A	250A	300A	400A
X% 40°C, $ArCo_2$	150A 60%	200A 60%	290A 60%	450A 60%	270A 100%	450A 100%	150A 60%	200A 60%	290A 60%	270A 100%	450A 100%	160A 40%	220A 20%	240A 100%	270A 60%	350A 100%
	A1+A2	B1+B2	D1+D2	F	C1+C2	E1+E2	A1+A2	B1+B2	D1+D2	C1+C2	E1+E2	A1+A2	B1+B2	C1+C2	D1+D2	E1+E2
	M6 Ø0.8	M6 Ø1.0	M8 Ø1.2	M8 Ø1.2	M6 Ø1.2	M8 Ø1.2	M6 Ø0.8	M6 Ø1.0	M8 Ø1.2	M6 Ø1.2	M8 Ø1.2	M6 Ø1.0	M6 Ø1.2	M6 Ø1.2	M8 Ø1.2	M8 Ø1.2
	3 m 063754	4 m 063778	4 m 063792	4 m 045392 395,40 €HT	3 m 040694 261,60 €HT	4 m 041004 290,40 €HT	3 m 063761	3 m 063785	3 m 063808	3 m 040748 319,20 €HT	3 m CARBON 046160 294,50 €HT	4 m 044111 1 070,80 €HT	4 m 046283 1 091,40 €HT	5 m 038141 2 697,60 €HT	5 m 038738 2 368,10 €HT	5 m 038745 3 459,50 €HT
	3 m 041424 65,90 €HT	3 m 040700 118,50 €HT	3 m 040687 156,50 €HT		4 m 043275 292,80 €HT	5 m 038714 350,10 €HT	3 m 041462 79,30 €HT	3 m 040724 123,60 €HT	3 m CARBON 040731 164,80 €HT	4 m 043282 296,60 €HT	4 m CARBON 041097 306,90 €HT					
	3 m 043268 85,50 €HT	4 m 040922 130,80 €HT	4 m 040946 185,40 €HT			4 m 040564 834,00 €HT		4 m 040939 137,00 €HT	4 m CARBON 040953 193,00 €HT							
	3 m 043251 556,00 €HT	3 m 040540 638,40 €HT	4 m 040557 741,40 €HT													

Supports tube contact & diffuseurs - Tip adaptors & diffusers

ACIER / INOX - STEEL/STAINLESS STEEL - STAHL/EDELSTAHL						ALU - ALUMINIUM - ALUMINIO					PUSH PULL		PUSH PULL PLUS		
AIR				LIQUID		AIR			LIQUID		AIR		LIQUID	AIR	LIQUID
150A	250A	350A	450A	300A	500A	150A	250A	350A	300A	500A	150A	250A	250A	350A	500A
A1 (x5) 042902 25,20 €HT	B1 (x5) 042995 3,80 €HT	D1 (x3) 043008 5,60 €HT	F (x3) 045484 32,00 €HT	C1 (x3) 043589 5,00 €HT	E1 (x5) 042940 13,40 €HT	A1 (x5) 042902 25,20 €HT	B1 (x5) 042995 3,80 €HT	D1 (x3) 043008 5,60 €HT	C1 (x3) 043589 5,00 €HT	E1 (x5) 042940 13,40 €HT	A1 (x5) 042902 25,20 €HT	B1 (x5) 042995 3,80 €HT	C1 (x3) 043589 5,00 €HT	D1 (x3) 043008 5,60 €HT	E1 (x5) 042940 13,40 €HT
A2 (x10) 042988 6,80 €HT	B2 (x5) 042919 11,80 €HT	D2 (x5) 042926 13,40 €HT		C2 (x5) 043541 11,00 €HT	E2 (x3) 043022 5,80 €HT	A2 (x10) 042988 6,80 €HT	B2 (x5) 042919 11,80 €HT	D2 (x5) 042926 13,40 €HT	C2 (x5) 043541 11,00 €HT	E2 (x3) 043022 5,80 €HT	A2 (x10) 042988 6,80 €HT	B2 (x5) 042919 11,80 €HT	C2 (x5) 043541 11,00 €HT	D2 (x5) 042926 13,40 €HT	E2 (x3) 043022 5,80 €HT

Tubes contacts - Contact tips - Kontaktrohre - Tubo de contacto - Contactbuis - Pontas de contacto

	150A	250A	350A	450A	300A	500A	150A	250A	350A	300A	500A	150A	250A	250A	350A	500A
Ø 0.6	A (x10) 041905 5,60 €HT	B (x10) 041905 5,60 €HT	—	—	B (x10) 041905 5,60 €HT	—	—	—	—	—	—	—	—	—	—	—
Ø 0.8	A (x10) 041912 5,60 €HT	B (x10) 041950 8,70 €HT	C (x10) 041790 10,80 €HT	C (x10) 041790 10,80 €HT	B (x10) 041950 8,70 €HT	C (x10) 041790 10,80 €HT	A (x10) 041059 9,10 €HT	B (x10) 041059 9,10 €HT	—	B (x10) 041059 9,10 €HT	—	A (x10) 041059 9,10 €HT	B (x10) 041059 9,10 €HT	B (x10) 041059 9,10 €HT	C (x10) —	C (x10) —
Ø 1.0	A (x10) 041929 5,60 €HT	B (x10) 041967 8,70 €HT	C (x10) 419803 10,80 €HT	C (x10) 419803 10,80 €HT	B (x10) 041967 8,70 €HT	C (x10) 419803 10,80 €HT	A (x10) 041066 10,80 €HT	B (x10) 041066 10,80 €HT	C (x10) 419766 14,10 €HT	B (x10) 041066 10,80 €HT	C (x10) 419766 14,10 €HT	A (x10) 041066 10,80 €HT	B (x10) 041066 10,80 €HT	B (x10) 041066 10,80 €HT	C (x10) 419766 14,10 €HT	C (x10) 419766 14,10 €HT
Ø 1.2	A (x10) 040144 5,60 €HT	B (x10) 041974 8,70 €HT	C (x10) 419810 10,80 €HT	C (x10) 419810 10,80 €HT	B (x10) 041974 8,70 €HT	C (x10) 419810 10,80 €HT	A (x10) 041073 10,80 €HT	B (x10) 041073 10,80 €HT	C (x10) 419773 14,10 €HT	B (x10) 041073 10,80 €HT	C (x10) 419773 14,10 €HT	A (x10) 041073 10,80 €HT	B (x10) 041073 10,80 €HT	B (x10) 041073 10,80 €HT	C (x10) 419773 14,10 €HT	C (x10) 419773 14,10 €HT
Ø 1.4	—	—	C (x10) 419827 10,80 €HT	C (x10) 419827 10,80 €HT	—	C (x10) 419827 10,80 €HT	—	—	—	—	—	—	—	—	—	—
Ø 1.6	—	—	C (x10) 419834 10,80 €HT	C (x10) 419834 10,80 €HT	—	C (x10) 419834 10,80 €HT	—	—	C (x10) 041080 14,10 €HT	—	C (x10) 041080 14,10 €HT	—	—	—	C (x10) 041080 14,10 €HT	C (x10) 041080 14,10 €HT
Ø 2.4	—	—	C (x10) 040533 11,20 €HT	C (x10) 040533 11,20 €HT	—	C (x10) 040533 11,20 €HT	—	—	—	—	—	—	—	—	—	—

Buses - Gas nozzles - Düsen - Tubo - Nippel - Bicos

	150A Ø 12	250A Ø 15	350A Ø 16	450A	300A Ø 17	500A Ø 16	150A	250A Ø 15	350A Ø 16	300A Ø 12	500A Ø 16	150A Ø 12	250A Ø 15	250A Ø 15	350A Ø 16	500A Ø 16
Conique Conical nozzle Konische Düse	A (x3) 041875 6,20 €HT	A (x3) 041882 12,00 €HT	A (x3) 041783 18,80 €HT	A (x3) 045491 68,00 €HT	A (x3) 043534 11,20 €HT	A (x3) 042315 15,90 €HT	A (x3) Ø12 041875 6,20 €HT	A (x3) 041882 12,00 €HT	A (x3) 041783 18,80 €HT	A (x3) 043534 11,20 €HT	A (x3) 042315 15,90 €HT	A (x3) 041875 6,20 €HT	A (x3) 041882 12,00 €HT	A (x3) 041882 12,00 €HT	A (x3) 041783 18,80 €HT	A (x3) 042315 15,90 €HT
	E (x1) 043084 30,10 €HT	E (x1) 040571 29,90 €HT	E (x1) 040588 33,20 €HT			E (x1) 040588 33,20 €HT	—			—						
Pointage Spot welding Punktdüse	B (x1) 041851 7,50 €HT						A (x3) Ø16 046214 12,60 €HT			A (x3) Ø17 046221 16,70 €HT						
Soude clou Nail welding Nagelschweißdüse	C (x1) 041523 18,60 €HT															
Special No Gas (isolated)	D (x1) 041868 6,00 €HT															

Coffrets - Boxes - Verschleißteilebox - Cajas - Kistjes - Estojos

MB 15 (150 A) 041226 36,50 €HT	MB 15 / MB 25 (250 A) 037458 35,30 €HT	MB 25 (250 A) 041233 38,60 €HT	MB 36 (350 A) 041417 41,20 €HT
x3	x5 (M6-Ø 0.8) x5 (M6-Ø 1.0) x5 (Alu - M6-Ø 0.8)	x5	x2
x5	x5 (M6-Ø 0.8) x5 (M6-Ø 1.0) x5 (Alu - M6-Ø 1.0) x5 (Alu - M6-Ø 1.2)	x3	x3
x5 (M6-Ø 0.6) x5 (M6-Ø 0.8) x5 (Alu - M6-Ø 0.8)		x5 (M6-Ø 0.8) x5 (M6-Ø 1.0) x5 (Alu - M6-Ø 1.0)	x5 (M8-Ø 1.0) x5 (M8-Ø 1.2) x5 (Alu - M8-Ø 1.0) x5 (Alu - M8-Ø 1.2)
x3		x3	x2

Gaines - Torch liners - Mantel - Funda - Drahtseelen - Folha

ACIER - STEEL - STAHL- ACERO - STAAL - AÇO		
Ø 0.6 0.8	3 m	041592 8,50 €HT
	4 m	041837 9,30 €HT
Ø 1.0 à 1.2	3 m	041608 7,90 €HT
	4 m	041844 8,90 €HT
	5 m	062276 12,80 €HT
Ø 1.2 à 1.6	3 m	418417 8,30 €HT
	4 m	418424 10,10 €HT
	5 m	062283 12,80 €HT
		ABIMIG 038684 30,50 €HT
Ø 1.6 à 2.4	4 m	040526 9,30 €HT
	5 m	062290 12,80 €HT

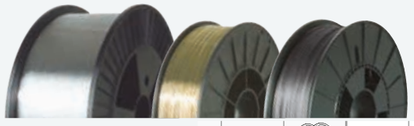
TEFLON		
Ø 0.6 à 0.8	3 m	041578 19,40 €HT
	4 m	044050 25,00 €HT
Ø 1.0 à 1.2	3 m	041585 19,60 €HT
	4 m	044067 23,10 €HT
	8 m	038677 49,50 €HT
Ø 1.2 à 1.6	4 m	044074 22,90 €HT

CARBON		
Ø 0.6 à 0.8	4 m	039834 36,10 €HT
	5 m	062306 56,10 €HT
Ø 1.0 à 1.2	4 m	039827 30,90 €HT
	5 m	062313 34,40 €HT
Ø 1.2 à 1.6	4 m	039810 38,60 €HT

PUSH PULL TORCH		
Ø 1.0/1.2	8m	038172 39,20 €HT

PUSH PULL PLUS		
Ø 0.8/1.0	145mm	038158 29,70 €HT
Ø 1.2/1.6	145mm	038165 30,30 €HT

BOBINES DE FIL - Welding wire reels - Massivdrahtspulen - Rollos de hilo- Draadbobijn - Bobines de fio



bobine écologique / ecological wire reel

100 mm

for		kg			Ø 0.6 mm	Ø 0.8 mm	Ø 0.9 mm	Ø 1.0 mm	Ø 1.2 mm	EXCELLIUM Ø 0.8 mm	EXCELLIUM Ø 1.0 mm	EXCELLIUM Ø 1.2 mm	NORMES AWS	NORMES EN	NORMES DIN
Acier - Steel - Stahl - Acero - Staal - Aço	Acier - Steel - Stahl- Acero - Staal - Aço (SG2)	0.9	100 mm	—	086593 9,70 €HT	086609 8,90 €HT							5.18 : ER 70S-6	ISO 14341-A : G46 4MG3Si1	8559 : SG2
		5	200 mm	—	086111 29,70 €HT	086128 20,00 €HT		086135 19,00 €HT							
		15	300 mm	—	086166 90,70 €HT	086227 38,10 €HT		086234 54,00 €HT	086241 50,90 €HT		086302 72,10 €HT	086319 70,10 €HT			
		18	—	300 mm		086272 63,30 €HT		086289 68,00 €HT	086296 65,90 €HT						
	Acier - Steel - Stahl- Acero - Staal - Aço (SG1)	5	200 mm	—	086418	086401 23,10 €HT							5.18 : ER 70S-3	ISO 14341-A : G42 2MG2Si1	8559 : SG1
	Acier - Steel - Stahl- Acero - Staal - Aço (CrMO2Si)	15	300 mm	—		086258 171,00 €HT							5.28 : ER 90S-B3	ISO 2195L-A : Cr CrMo2Si	–
	Acier - Steel - Stahl- Acero - Staal - Aço (UHSS)	5	200 mm	—		086203 84,50 €HT							ASME SFA-5.28 : ER 120 S-G	ISO 12534 : G Mn4Ni2, 5CrMo	–
	Fil fourré, Cored wire, Fülldraht, Hilo tubular Acier - Steel - Stahl NO GAS	0.9	100 mm	—			086104 18,40 €HT						5.20 : E71T-GS	ISO 17632-A T42 Z W N 1 H15	–
		4.5	200 mm	—			086265 80,00 €HT	086623 75,00 €HT	086630 64,70 €HT						
		15	300 mm	—				086388 199,80 €HT	086395 197,70 €HT						
	Rechargement Acier 60 HRC - Hardfacing	16	—	300 mm					086173 329,50 €HT				–	14700 : TZ Fe 2	8555 : MSG 6-CF-60
	Galva (G2Ti)	5	200 mm	—	086760 64,90 €HT	086777 52,60 €HT							5.18 : ER 70S-2	ISO 14341-A : G42 2 M G2Ti	8559 : SG2
	Cusi3 HLE - UHTS (Boron Steel)	1	100 mm	—		086692 46,40 €HT							5.7: ER CuSi-A	ISO 14640 : S Cu 6560	1733 : SG-CuSi3
		5	200 mm	—		086647 169,50 €HT		086654 171,00 €HT		086210 294,50 €HT					
	CuAl8 HLE - UHTS (Boron Steel)	5	200 mm	—		086661 168,90 €HT		086197 168,90 €HT					5.7 : ER CuAl-A1	ISO 14640 : S Cu 6100	1733 : SG-CuAl8
		15	300 mm	—				086180 494,30 €HT							
CrNi	Inox - Stainless - Edelstahl (308LSi)	1	100 mm	—		086616 26,00 €HT							5.9 : ER 308L Si	ISO 14343-A : G19 9 L Si	8556 : SG X2CrNi 19 9
		5	200 mm	—		086579 95,20 €HT		086340 88,00 €HT							
		15	300 mm					086357 224,50 €HT							
	Inox - Stainless - Edelstahl (316LSi)	5	200 mm	—		086326 107,50 €HT		086364 105,70 €HT					5.9 : ER 316L Si	ISO 14343-A : G19 12 3 L Si	8556 : SG X2 CrNiMo 19 12
		15	300 mm					086371 261,60 €HT							
Aluminium	Alu (AlMg2.7Mn)	2	200 mm	—					086517 53,20 €HT				5.10 : ER 5554	ISO 18273 : S Al 5554	1732 : SG-AlMg
		7	300 mm	—					086500 150,40 €HT						
	Alu (AlMg5)	0.5	100 mm	—		086548 16,40 €HT							5.10 : ER 5356	ISO 18273 : S Al 5356	1732 : SG-AlMg5
		2	200 mm	—		086555 49,50 €HT		086562 48,00 €HT							
		7	300 mm	—				086524 145,20 €HT	086531 144,20 €HT						
		7	—	300 mm							086487 177,10 €HT	086494 168,90 €HT			
	Alu (AlSi5)	0.5	100 mm	—		086685 15,70 €HT							5.10 :ER 4043	ISO 18273 : S Al 4043-A	1732 : SG-AlSi5
		2	200 mm	—				086142 44,70 €HT	086159 41,60 €HT						
	Alu (AlSi12)	0.5	100 mm	—		086678 17,30 €HT							5.10 : ER 4047	ISO 18273 : S Al 4047	1732: SG-AlSi12
		2	200 mm	—				086067 48,40 €HT	086074 47,00 €HT						
		7	300 mm						086043 146,30 €HT						

ADAPTATEURS BOBINES - Adaptors for wire reels - Korbspulenadapter

ALIGNER 200
Ø 200
042889
4,20 €HT

ECO ADAPTER 300 Intensive
pour bobine écologique
- for ecological wire reel
- für Eco Fülldrahtrolle
043305 15,90 €HT

After sales

Ø 200 & 300
Professional
71608

Ø 200 & 300
Industrial
71613

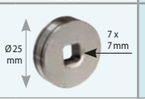
Guide fil - Guide Tube Kit
Ø 0.6 › 1.6 061965 17,30 €HT
Ø 1.8 › 2.8 061972 17,30 €HT

GALETS - Rollers - Drahtführungsrollen - Rollen - Rodillos - Wielen - Roletes

Smartmig 142/152/162/3P/182/183, EasyMIG 150/160/160XL, Multipearl 200-2, Multiweld 160/250

Monogys, Trimig, Promig, WSS-4L, Multipearl 200-4 XL/201-4, Multiweld 320 Neopulse 220C, 220C X

Magys 400-4, WS-4L/4R, Neofeed, Nomadfeed (down), Exafeed, Neopulse 300



Smartmig 110, EasyMIG 110/130/140

Nomadfeed (UP)

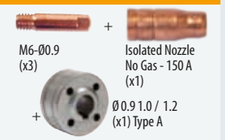
Neopulse 320C, 400G, 500G

		TYPE A	TYPE B	TYPE C	TYPE D	TYPE E	TYPE F
Acier - Steel - Stahl- Acero - Staal - Aço Inox - Stainless	Ø 0.6 / 0.8	x1 042339 14,50 €HT	x1 042087 20,60 €HT; x2 042353 31,30 €HT	x2 041738 29,10 €HT	x1 039483 14,50 €HT	x2 Ø 0.6 › 1.6 038561 70,10 €HT	x4 061859 70,10 €HT
	Ø 0.8 / 1.0	x1 041189 15,50 €HT	x1 042100 20,60 €HT; x2 042360 31,30 €HT	x2 042094 29,10 €HT			x4 061866 70,10 €HT
	Ø 1.0 / 1.2	x1 062221 15,50 €HT	x1 042179 20,60 €HT; x2 046849 30,90 €HT	x2 042117 29,10 €HT			x4 061873 70,10 €HT
	Ø 1.2 / 1.4			x2 039780 28,90 €HT			
	Ø 1. 2 / 1.6		x2 042384 30,90 €HT	x2 041752 28,90 €HT			x4 061880 70,10 €HT
Alu	Ø 0.8 / 1.0	x1 041196 15,50 €HT	x1 042155 20,60 €HT; x2 042377 30,90 €HT	x2 042148 28,90 €HT	x1 039469 14,50 €HT	x2 Ø 1.0 038578 37,10 €HT	x4 061897 70,10 €HT
	Ø 1.0 / 1.2	x1 062214 15,50 €HT	x1 042186 20,60 €HT; x2 040915 30,90 €HT	x2 042162 35,10 €HT		x2 Ø 1.2 038585 37,10 €HT	x4 061903 70,10 €HT
	Ø 1.2 / 1.6		x2 042391 30,90 €HT	x2 041776 28,90 €HT		x2 Ø 1.6 038592 37,10 €HT	x4 061910 70,10 €HT
Fil fourré - Cored wire	Ø 0.8 / 0.9	x1 046856 15,50 €HT			x1 039476 14,50 €HT		
	Ø 0.9 / 1.2	x1 042346 20,60 €HT	x1 042131 24,80 €HT; x2 042407 37,10 €HT	x2 042124 37,10 €HT		x2 Ø 1.2 038608 37,10 €HT	x4 Ø 0.9/1.1 061927 72,10 €HT
	Ø 1.2 / 1.4			x4 047693 92,70 €HT		x2 Ø 1.6 038615 37,10 €HT	x4 Ø 1.2/1.6 061934 72,10 €HT
	Ø 1.2 / 1.6			x2 038646 39,20 €HT		x2 Ø 1.8 061750 35,10 €HT	x4 Ø 1.4/2.0 061941 76,20 €HT
	Ø 1.6 / 2.4			x4 040519 92,70 €HT		x2 Ø 2.0 037106 37,10 €HT	x4 Ø1.6/2.4 061958 76,20 €HT
	Ø 1.8 / 2.0			x2 061743 39,20 €HT		x2 Ø 2.4 038622 37,10 €HT	
	Ø 0.9				x1 044081 14,50 €HT		

PINCE SPÉCIALE MIG/MAG - ORIGINAL FIX
- Special MIG-MAG plier - Spezial MIG / MAG Zange
- Pinza especial MIG MAG

KIT SOUDAGE NO GAZ Ø 0.9
- No Gas Welding Kit Ø 0.9

041240
22,90 €HT



Monomig 160-1, Easymig 150/160/160XL, Smartmig 142/152/162/3P/182/183, Multipearl 200-2

SUPPORT ÉLINGAGE DÉVIDOIR - Wire feeder support - Drahtvorschubhalterung

036277
144,20 €HT

TF-4RN/W	✓
WS-4R	✓
WS-4L	✓
NEOFEED	✓
EXAFEED	✓

MADE IN FRANCE

SUPPORT TORCHE MAGNÉTIQUE
- MIG torch stand with magnetic base - MIG-Brennerhalter mit Magnetfuß

041653 9,50 €HT

LIQUIDE ANTI–GRATTONS
- Anti spatter fluid
- Antihaftmittel

10 L
054134 65,50 €HT

PÂTE ANTI–ADHÉRENTE
- Anti spatter paste
- Antihaft-Paste

300 g
054110 6,40 €HT

PULVÉRISATEUR MÉTALLIQUE
- Metalic spray bottle - Metallische Sprühflasche

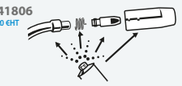
054127 9,50 €HT

SPRAY PROTECTION CÉRAMIQUE -
- Ceramic protective spray - Keramisches Schutzspray

054141 26,80 €HT

SPRAY PROTECTEUR (SANS SILICONE) -
Anti-spatter spray (without silicone) - Antihaftspray (Ohne Silicon)

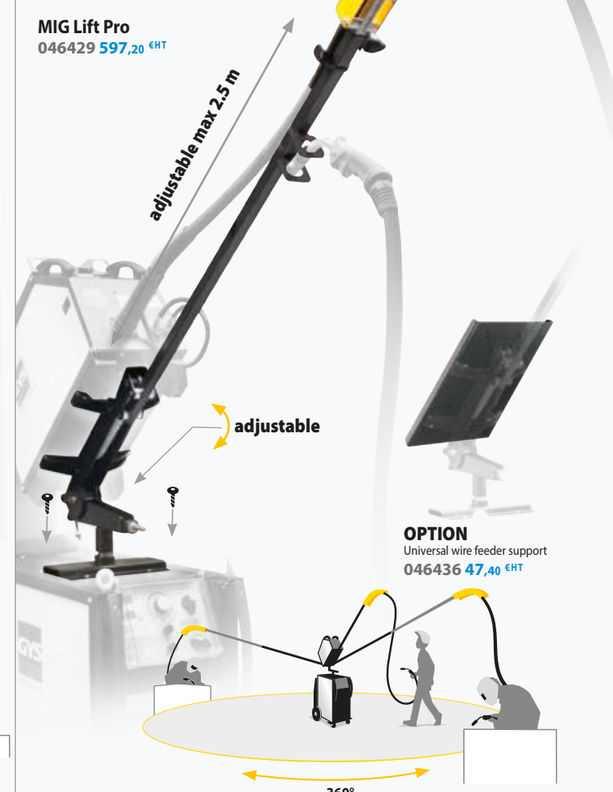
041806
4,20 €HT



SUPPORTS TORCHE MIG - MIG torch supports - MIG-Brennerteleskophalterung

MIG Lift Compact
046597 350,10 €HT

MIG Lift Pro
046429 597,20 €HT



OPTION
Universal wire feeder support
046436 47,40 €HT

MADE IN FRANCE	L	rotation	Torches compatibility: classic	Torches compatibility: fume extraction	Machines compatibility: MONOGYS / TRIMIG 320 -4CS	200 -4S	250 -4S.DV	300 -4S	PROMIG 400 -4S	400 G.DV	400-4S DUO.DV	400-4S DV WS	400 G.DV WS	MAGYS 400-4	400/500 GR	500 WS	EXAGON 400 CC/CV	NEOPULSE 400G	500G	Wire feeder compatibility: WS -4R/L	Neofeed/ EXAFEED	TF4RN/W
MIG LIFT COMPACT	adjustable 1.3 m max	180°	✓	—	✓	—	✓	✓	✓	—	✓	✓	—	✓	—	—	—	—	—	—	—	—
MIG LIFT PRO	adjustable 2.5 m max	360°	✓	✓	—	—	—	—	—	✓	✓	—	✓	—	✓	✓	sur chariot on trolley ✓	sur chariot -on trolley ✓	✓	✓	✓	✓

CALIBRATION SET

FOR MMA - TIG - MIG/MAG

IP67

VALISE D'ÉTALONNAGE - Validation/calibration set - Kalibrierungsset

GCU 1.0

060456 **5 148,00** €HT

- **Etablissement de QMOS et suivi des DMOS -**
  Creations of WPQR followed by WPS -
  Erstellung von WPQR und Nachverfolgung von WPS
- **Vérification périodique du matériel de soudage -**
  Regular welding equipment checks -
  Periodische Überprüfung des Schweißgerätes

MMA TIG MIG/MAG

- **Applications :**

Génie civil - Construction - Tiefbau · Chantier naval - Shipyard - Schiffswerft · Maintenance - Maintenance - Wartung · Industrie - Fabrication - Industrie · Nucléaire - Nuclear - Nuklear

Parameters (precision)				FV			IP
U	I		Gas calibration				
TRMS-Instant-Average							
1 > 120 V (± 0.5%)	1 > 500 A (± 0.5%)	1 > 30 m/min (± 1%)	1 > 30 L/min (± 5%)	85 > 265 V	21 x 43 x 57 cm	12 kg	IP 67

MADE IN FRANCE

Discover it on YouTube

Multimètre - Multimeter - Multimeter

Mesure d'énergie - Energy tracking - Energiemessung

Validation - Calibration - Kalibrierung

EN 1090 & EN 50 504 **SOFTWARE INCLUDED** 5 languages (FR/EN/DE/ES/IT)

Included connections

VM1 Voltage measurement cables (2m)
060531 **308,00** €HT
Ø 21 mm
Ø 13 mm

PC1 Power cable (2m)
060593 **61,80** €HT
50 mm²
Texas
CM50.21

GM1 Gas measurement (2m)
060555 **61,80** €HT

DRC1 Command cable DIN/DIN (2m)
060579 **61,80** €HT

RC1 Remote control DIN (2m)
060562 **82,40** €HT

VM2 Voltage measurement cable (2m)
060548 **103,00** €HT

VM2+VM1 :
Measurement
MIG/MAG (U)

USB1
USB 2.0 cable (1.5m)
060609 **61,80** €HT

ARC1
Command cable DIN/Amphenol (2m)
060586 **61,80** €HT

RC1 +	ECM1	✓
RC1 +	DRC1	✓
RC1 +	ARC1	✓

OPTIONS

ECM1
060524 **1 029,60** €HT

ECM1+VM1 :
Measurement MIG/MAG (U / I / / Gas)

Tachymètre vitesse fil
- Wire Speed Meter
- Geschwindigkeitsmesser
060517 **1 039,90** €HT

Packs Caliweld

PACK Complete Calibration	060630 **8 195,70** €HT	060456	connections included	060524	060425	060647 **185,40** €HT	—
PACK Calibration	060654 **6 177,60** €HT	060456	connections included	060524	—	—	—
PACK Tracking Calibration	060661 **6 187,90** €HT	060456	connections included	—	—	—	060517

CHARGES D'ÉTALONNAGE - Load banks - Lichtbogen-Last-Simulator

MADE IN FRANCE

	A	B
	LOAD 320A-100%	**LOAD 550A-3%**
	320 A @ 100% (MIG)	550 A @ 3% (MIG)
MMA	MMA : 5>370 A	5>550 A
TIG	(x1) 5>180 A, (x2) : 5>370 A	5>550 A
MIG/MAG	5>320 A	5>550 A
X%	**100%**	**3%**
/	55 x 59 x 63 cm / 27 kg	60 x 27 x 50 cm / 16 kg
	060418 **3 212,40** €HT	060425 **1 832,70** €HT

OPTION

CABLE
Rallonge câble,
connexions texas (mâle + femelle)

1.3 m	95 mm²	033689	**78,30** €HT
5 m	95 mm²	032439	**160,70** €HT
10 m	95 mm²	032446	**280,10** €HT
20 m	95 mm²	036673	**601,30** €HT

OPTION

MIG EURO CONNECTION
Câble connexion EURO MIG avec commande à distance - Calibration cable with euro torch connector and remote control
316 A @ 60%
054097 **391,30** €HT

CONTRÔLE DU GÉNÉRATEUR - Generator control - Prüfgeräte

Débimètre de bout de torche
- Torch Gas Flow-Meter
- Durchflussmesser
053939 **25,30** €HT

Pince ampèremètrique
- Clamp-on ammeter
- Strommesszange
400 A
053991 **144,20** €HT
600 A
053984 **257,40** €HT

Dynamomètre, peson mécanique
- Dynamometer
- Kraftmesser, mechanische Federwaage

max 10 kg
+/- 10 g
053960 **206,00** €HT

CONTRÔLE DE PIÈCES - Metal control - Werkstückprüfgeräte

Crayon marqueur thermique
-Thermal marking pencil -
Thermo-Prüfstift
121°C - 250°F
052765 **30,00** €HT

Jauge pour cordon de soudage
- Welding Gauge -
Schweißnahtlehre
053977 **61,80** €HT

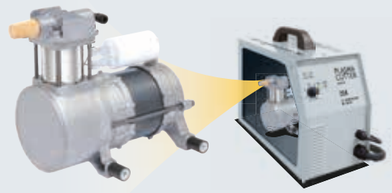
Thermomètre infrarouge
- Infrared Thermometer -
Infrarot Thermometer
-50/+380°C,
-58/+716°F
052994 **37,50** €HT

Miroir d'inspection flexible magnétique
- Flexible inspection mirror (magnetic)
- Flexibler, magnetischer Inspektionsspiegel
400 mm
060623 **9,70** €HT

PLASMA

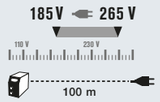
1~

COMPRESSOR — COMPRESSOR INSIDE

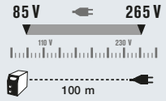


AD — ANTI-DUST VENTILATION CORRIDOR

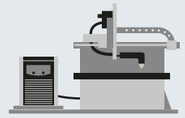
PFC — POWER FACTOR CORRECTION



FV — FLEXIBLE VOLTAGE



CNC — COMPUTER NUMERICAL CONTROL



CUTTER 25 K

230 V • 1 ~

25 A — Fe 8 mm, Al/CrNi 6 mm

P400 COMPRESSOR

MT25K, 4 m + 2 m, 10 mm²

030947 **1 112,00** €HT

CUTTER 35 KF

230 V • 1 ~

35 A — Fe 15 mm, Al/CrNi 10 mm

P400 PFC AD COMPRESSOR

MT35K, 4 m + 2 m, 10 mm²

031036 **1 544,40** €HT

CUTTER 30 FV

110 → 230 V • 1 ~

30 A — Fe 15 mm, Al/CrNi 10 mm

P400 PFC FV

TPT 40, 4 m + 4 m, 10 mm²

013858 **1 029,60** €HT

EASYCUT 40

230 V • 1 ~

40 A — Fe 20 mm, Al/CrNi 15 mm

TPT 40, 4 m + 2 m, 10 mm²

029743 **844,30** €HT

CUTTER 45 CT

110 → 230 V • 1 ~

45 A — Fe 28 mm, Al/CrNi 20 mm

P400 PFC FV GRID CUT AD IP 23 CNC ANALOGIC

4 m, 10 mm²

014787 **1 544,40** €HT

TPT 40, 4 m + 4 m, 10 mm²

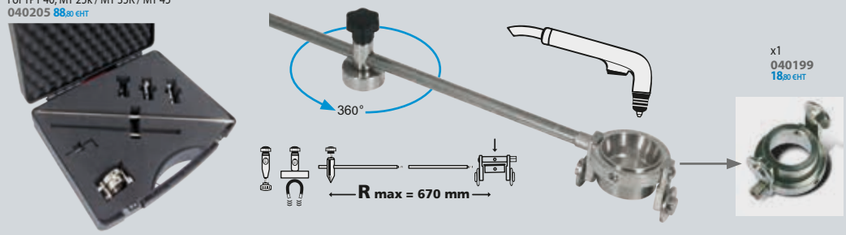
013629 **1 688,60** €HT

MT 70, 6 m + 4 m, 10 mm²

062962 **2 022,20** €HT

OPTIONS

Compass
For TPT 40, MT 25k / MT 35K / MT 45
040205 88,80 €HT

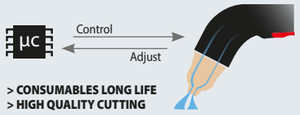


CE NORM. EN60974-1			50/60 Hz	AM A	I2 A	Coupe max Severance cut Fe	Coupe max Severance cut Al/CrNi	Coupe propre Clean cut Fe	Coupe propre Clean cut Al/CrNi	Perçage Piercing Fe	Perçage Piercing Al/CrNi	INTEGRATED TECHNOLOGY P400	PFC	FV	GRID CUT	AD	IP23	CNC	COMPRESSOR	AIR SYSTEM min	ideal	max	EN 60974-1 (40°C) I 60%	X% I2 max	100%	cm	kg	Protected & compatible power generator (+/-15%)	
MADE IN FRANCE	CUTTER 25K		230V 1~	16	5→25	8	6	6	4	—	—	■	—	—	—	—	—	—	■	included			12 A	26%	11 A	51 x 47 x 31	18.5	4.1 kW	5.9 kVA
MADE IN GYS CHINA	CUTTER 35KF		230V 1~	16	10→35	15	10	10	8	—	—	■	■	—	—	■	—	—	■	included			28 A	30%	20 A	62 x 56 x 32	33	8 kW	10 kVA
	EASYCUT 40		230V 1~	32	10→40	20	15	15	10	—	—	—	—	—	—	—	—	—	—	2.5 bar	4.5 bar 115 L/min	6.5 bar	10 A	20%	—	15 x 42 x 30	8	—	—
MADE IN FRANCE	CUTTER 30FV		230V 1~ 110V 1~	16	10→30	15	10	10	8	—	—	■	■	■	—	—	—	—	—	2.5 bar	5 bar 115 L/min	9 bar	23 A	30%	20 A	45 x 28 x 20	10.8	7.5 kW	6 kVA
																							19 A	25%	15 A				
	CUTTER 45CT	TPT 40	110/230V 1~	16	10→45	20	15	15	10	8	6	■	■	■	■	■	■	analogic	—	2.5 bar	5 bar 140 L/min	9 bar	41 A	50%	32 A	44 x 37 x 24	14	10 kW	8 kVA
		MT 70				28	20	25	15	12	10									5 bar	5.2 bar 185 L/min	9 bar							

PLASMA

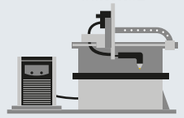
3~

CONSTANT PRESSURE CONTROL



> CONSUMABLES LONG LIFE
> HIGH QUALITY CUTTING

COMPUTER NUMERICAL CONTROL



6 modes :

- Coupage / Cutting / Vollblech
- Coupage verrouillé / Locked cutting / Verriegelter Vollblech-Modus
- Gougeage / Gouging / Fugenhobeln
- Gougeage verrouillé / Locked gouging
- Grillage / Metal Mesh / Gitter
- Marquage / Marking

Air control : Manual / Auto

4 modes :

- Coupage / Cutting / Vollblech
- Coupage verrouillé / Locked cutting / Verriegelter Vollblech-Modus
- Gougeage / Gouging / Fugenhobeln
- Grillage / Metal Mesh / Gitter

PATENTS REGISTERED NUMBERS EUROPEAN TRADEMARK & DESIGN

NEW

DIGITAL PRESSURE SENSOR

SYNERGIC AIR Pressure

SYNERGIC AIR Pressure

SYNERGIC AIR Pressure

CUTTER 70 CT

400 V • 3 ~

70 A — Fe 35 mm / Al/CrNi 25 mm

GRID CUT | AD | IP 23 | CNC ANALOGIC

4 m, 10 mm²
013636 **2 203,40** €HT

MT 70, 6 m + 4 m, 10 mm² + Starter Kit 70A
013841 **2 656,40** €HT

CUTTER 85A TRI

400 V • 3 ~

85 A — Fe 40 mm / Al/CrNi 30 mm

GRID CUT | Constant AIR Pressure | AD | IP 23 | CNC ANALOGIC

4 m, 10 mm²
029880 **4 447,90** €HT

MT 125, 6 m + 4 m, 10 mm² + Starter Kit 85A
029996 **4 859,80** €HT

NEOCUT 105

400 V • 3 ~

105 A — Fe 50 mm / Al/CrNi 40 mm

GRID CUT | Constant AIR Pressure | AD | IP 23 | CNC ANALOGIC | CNC DIGITAL | MARKING

4 m, 16 mm²
063044

MT 125, 6 m + 4 m, 16 mm² + Starter Kit
063112

CUTTER 125A TRI

400 V • 3 ~

125 A — Fe 57 mm / Al/CrNi 55 mm

GRID CUT | Constant AIR Pressure | AD | IP 23 | CNC ANALOGIC

4 m, 16 mm²
029897 **5 580,50** €HT

MT 125, 6 m + 4 m, 16 mm² + Starter Kit
029910 **5 910,00** €HT

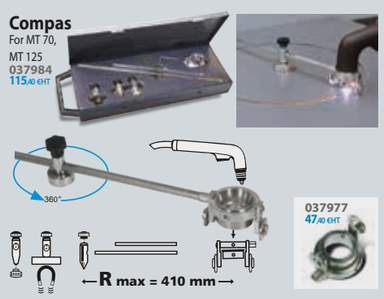
OPTIONS

Guiding kit

For MT 70, MT 125
038653 **401,60** €HT

Compas

For MT 70, MT 125
037984 **115,40** €HT



037977 **47,40** €HT

Filter kit

for CUTTER 70/85/125A TRI NEOCUT 105
046580 **53,60** €HT

	EN60974-1	MADE IN FRANCE		AM	I_2	mm						INTEGRATED TECHNOLOGY						AIR SYSTEM Pressure (bar)			EN 60974-1 (40°C)					Protected & compatible power generator (+/-15%)	
						Coupe max Severance cut		Coupe propre Clean cut		Perçage Piercing																	
			50/60 Hz	A	A	Fe	Al/CrNi	Fe	Al/CrNi	Fe	Al/CrNi	Grid Cut	Marking	Constant Pressure Control	AD	IP23	CNC	min	max	ideal	100%	IA 60%	X% I2 max	cm	kg		
CUTTER 70CT			400V 3~	16	20→70	35	25	25	18	15	12	■	—	—	■	■	analogic	5	9	5.2 (185L/min)	55 A	70	60	52 × 40 × 26	22	15 kW	
CUTTER 85A TRI			400V 3~	32	25→85	40	30	30	25	18	15	■	—	■	■	■	analogic	5	9	5.5 (305 L/min)	66 A	85	60	63 × 57 × 40	37.5	20 kW	25 kVA
NEOCUT 105			400V 3~	32	20→105	50	40	35	30	20	18	■	■	■	■	■	analogic & digital	5	9	5.5 (305 L/min)	105 A	—	100	58 x 52 x 30	33	30 kW	36 kVA
CUTTER 125A TRI			400V 3~	50	25→125	57	55	40	40	25	25	■	—	■	■	■	analogic	5	9	6 (305 L/min)	125 A	—	100	79 × 67 × 42	51	30 kW	36 kVA

CUTTER

pack CUTTER 25 K 029781 **1 279,20** €HT	2m, 10mm²	MT 25K, 4 m	PLASMA 600 040298		x1	x3	x3	x1
					Box MT 25K 039971			
pack CUTTER 35 KF 029804 **1 785,80** €HT	2m, 10mm²	MT 35K, 4 m		UNIVERSAL 800 051331	x1	x3	x3	x1
					Box MT 35K 039964			

CUTTER 45CT

pack CUTTER 45CT M1 062962 **2 022,20** €HT	OK	4 m, 10 mm² 036932	MT 70, **6 m** 037502			x1	x3	x3	x1	x1
						Box 20-50A 061613				
pack CUTTER 45CT M2 062979 **2 151,90** €HT	OK	4 m, 10 mm² 036932	MT 70, **12 m** 037519			x1	x3	x3	x1	x1
						Box 20-50A 061613				
pack CUTTER 45CT A 062986 **2 482,20** €HT	OK	4 m, 10 mm² 036932		AT 70, **12 m** 037533	Kit CNC *Computer Numerical Control* 039988	x1 037557	x5 037564	x5 037571	x1 (Ohmic) 037618	x1 037649

CUTTER 70CT

pack CUTTER 70CT M2 014589 **2 693,50** €HT	OK	4 m, 10 mm² 036932	MT 70, **6 m** 037502			x1	x3	x3	x1	x1
						Box 20-70A 037540				
pack CUTTER 70CT M3 014596 **2 823,20** €HT	OK	4 m, 10 mm² 036932	MT 70, **12 m** 037519			x1	x3	x3	x1	x1
						Box 20-70A 037540				
pack CUTTER 70CT A 014619 **3 141,20** €HT	OK	4 m, 10 mm² 036932		AT 70, **12 m** 037533	Kit CNC *Computer Numerical Control* 039988	x1 037557	x5 037564	x5 037588	x1 (Ohmic) 037618	x1 037649

CUTTER 85A TRI

pack CUTTER 85A TRI M1 029996 **4 859,80** €HT	OK	4 m, 10 mm² 036932	MT-125 **NO HF** **6 m** 039506				x1	x1	x1	x1	x1
							Starter kit				
pack CUTTER 85A TRI M2 029828 **5 120,00** €HT	OK	4 m, 10 mm² 036932	MT-125 **NO HF** **6 m** 039506			039575	x1	x3	x3 (45A) x3 (65A) x3 (85A)	x1	x1
							Box 25/65/85A 039537				
pack CUTTER 85A TRI M3 029835 **5 274,50** €HT	OK	4 m, 10 mm² 036932	MT-125 **NO HF** **12 m** 039513			039575	x1	x3	x3 (45A) x3 (65A) x3 (85A)	x1	x1
							Box 25/65/85A 039537				
pack CUTTER 85A TRI A 029842 **5 392,30** €HT	OK	4 m, 10 mm² 036932		AT-125 **NO HF** **12 m** 039520	Kit CNC *Computer Numerical Control* 039988		x1 039131	x5 039155	x5 039186	x1 (Ohmic) 039339	x1 039292

CUTTER 125A TRI

pack CUTTER 125A TRI M1 029910 **5 910,00** €HT	OK	4 m, 10 mm² 036932	MT-125 **NO HF** **6 m** 039506				x1	x1	x1	x1	x1
							Starter kit				
pack CUTTER 125A TRI M2 029859 **6 164,10** €HT	OK	4 m, 10 mm² 036932	MT-125 **NO HF** **6 m** 039506			039575	x1	x3	x3 (105A) x3 (125A)	x1	x1
							Box 105/125A 039544				
pack CUTTER 125A TRI M3 029866 **6 400,90** €HT	OK	4 m, 10 mm² 036932	MT-125 **NO HF** **12 m** 039513			039575	x1	x3	x3 (105A) x3 (125A)	x1	x1
							Box 105/125A 039544				
pack CUTTER 125A TRI A 029873 **6 526,90** €HT	OK	4 m, 10 mm² 036932		AT-125 **NO HF 12 m** 039520	Kit CNC *Computer Numerical Control* 039988		x1 039148	x5 039155	x5 039209	x1 (Ohmic) 039454	x1 039308

MT–AT TORCHES - for plasma 45A - 70A - 85A - 125A

AIR FLOW SYSTEM · HIGH QUALITY · TECHNOLOGY

MANUAL, NO HF

consumables not included

	I (60%)	I (100%)	L (m)	Consumables	ref
TPT 40	40 A	40 A	4	Included	060753 **145,20** €HT
MT-70	70 A (50%)	50 A	6	—	037502 **383,10** €HT
			12	—	037519 **512,80** €HT
MT-125	125 A	105 A	6	—	039506 **401,60** €HT
			12	—	039513 **566,30** €HT

AUTOMATIC, NO HF

Automatic detection

consumables not included

	I (60%)	I (100%)	L (m)	Consumables	ref
AT-70	70 A (50%)	50 A	6	—	037526 **514,80** €HT
			12	—	037533 **638,40** €HT
AT-125	125 A	105 A	6	—	038479 **514,80** €HT
			12	—	039520 **638,40** €HT

Filtre déshumificateur
- Compressed air cleaning filter
039728 **123,80** €HT

Cartouche pour filtre
- Filter cartridge
039735 **8,30** €HT

CNC Computer Numerical Control

CNC kit 1 Analogic (for Plasma 45, 70, 85, 105, 125)
039988 **185,40** €HT

CNC kit 2 Digital (for Plasma 105)
064737

064386

Consommables - Consumables

MT & AT TORCH

				x2	x10	x10	x4		
MT-25-45	Coupage - Cutting	**MT 25K**	x1	040175 **15,10** €HT	x3 040168 **23,30** €HT	x3 040151 **21,30** €HT	x1 040182 **35,70** €HT	**Box MT 25K**	039971 **39,60** €HT
		MT 35K				040212 **21,30** €HT	040229 **35,70** €HT	**Box MT 35K**	039964 **39,60** €HT
		MT 45K-TPT 40					040236 **35,70** €HT	**Box MT 45K**	039957 **41,60** €HT

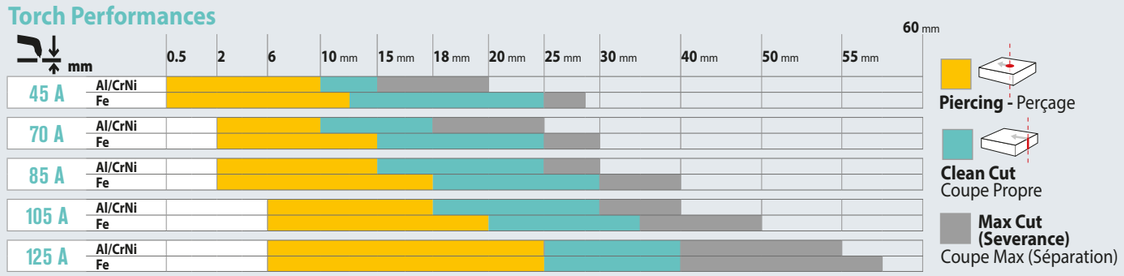
		Calibre (A)	x1 Diffuseur - Diffuser - Swirl Ring	x5 Electrode - Schneidelektrode	x5 Tuyère - Tip - Düse	x1 Ohmic Buse - Nozzle - Schneiddüsenhalter	x1 Patin /Deflecteur - Shield /Deflector	Coffrets - Boxes - Kasten
MT-70	Coupage - Cutting	**20-50 A**	x1 037557 **22,80** €HT	x3 037564 **18,80** €HT	x3 037571 **14,70** €HT	x1 037601 **29,90** €HT	x1 037625 **13,80** €HT	**BOX 20-50 A** 061613 **94,80** €HT
		70 A			x3 037588 **14,70** €HT			**BOX 20-70 A** 037540 **107,10** €HT
	Gougeage - Gouging	**70 A**	037557 **22,80** €HT	037564 **18,80** €HT	037595 **27,60** €HT	037601 **29,90** €HT	037632 **12,20** €HT	
AT-70	Coupage - Cutting	**20-50 A**	037557 **22,80** €HT	037564 **18,80** €HT	037571 **14,70** €HT	037601 **29,90** €HT or Ohmic 037618 **44,10** €HT	037649 **13,80** €HT	
		70 A			037588 **14,70** €HT			
MT-125	Coupage - Cutting	Precision cut 45 A	x1 039131 **25,00** €HT	x3 039155 **23,30** €HT	039315 **29,90** €HT	x1 039216 **41,90** €HT	x1 039230 **15,10** €HT	**BOX 45/65/85 A** 039537 **136,80** €HT
		45 A			x3 039162 **16,50** €HT			
		65 A			x3 039179 **16,50** €HT			
		85 A	x1		x3 039186 **16,50** €HT	x1	x1	
		105 A	x1 039148 **26,00** €HT	x3	x3 039193 **17,30** €HT	x1 039223 **41,90** €HT	x1 039247 **15,70** €HT	**BOX 85/105 A** 064720
		125 A	x1	x3	x3 039209 **17,30** €HT		x1	**BOX 105/125 A** 039544 **130,60** €HT
	Gougeage - Gouging	**65-85 A**	039131 **25,00** €HT	039155 **23,30** €HT	039261 **38,60** €HT	039216 **41,90** €HT	039254 **14,30** €HT	
		105 A	039148 **26,00** €HT		039278 **38,60** €HT	039223 **41,90** €HT		
		125 A			039285 **38,60** €HT			
AT-125	Coupage - Cutting	Precision cut 45 A	039131 **25,00** €HT	039155 **23,30** €HT	039315 **29,90** €HT	039216 **41,90** €HT or Ohmic 039339 **56,50** €HT	037496 **15,50** €HT	
		45 A			039162 **16,50** €HT		039292 **14,30** €HT	
		65 A			039179 **16,50** €HT			
		85 A			039186 **16,50** €HT			
		105 A	039148 **26,00** €HT		039193 **17,30** €HT	039223 **41,90** €HT or Ohmic 039445 **56,10** €HT	039308 **14,50** €HT	
		125 A			039209 **17,30** €HT			

Z TORCHES

for plasma 85A & 125A
OLD VERSION

	Tube de refroissement - Tube - Kühlrohr	Electrode - Schneidelektrode	Diffuseur - Diffuser - Swirl Ring	Tuyère coupage- Cutting tip - Schneiddüse	Buse - Nozzle - Schneiddüsenhalter	Patin coupage manuel - Manual cutting shield **Z torch**	Déflecteur coupage auto - Auto cutting deflector shield **Z Auto torch**
40 A	x1 040069	x5 039629 **35,10** €HT	x1 038547 **45,40** €HT	x5 037724 **27,00** €HT	x1 040090 **30,90** €HT	x1 037755 **18,60** €HT	x1 037656 **16,50** €HT
60 A				x5 037731 **27,00** €HT			
80 A				x5 037748 **26,80** €HT		x1 037762 **18,60** €HT	
110 A				x5 038523 **26,80** €HT		x1 038516 **18,40** €HT	x1 038509 **12,80** €HT
130 A				x5 038530 **39,40** €HT			

Torch Performances



INDUCTION
HEATING

PFC POWER FACTOR CORRECTION

185 V ⟷ 265 V

110 V 230 V

100 m

included

Spirale - Coil - Spiralförmiger draht
- Ø 18 mm 054806 37,0€HT
- Ø 24 mm 054790 38,0€HT
- Ø 30 mm 055469 39,0€HT

Fil tressé enroulable - Flexible wrappable wire - Flexibel geflochtener draht
- 800 mm 054813 66,0€HT

Fil droit rigide - Straight rigid wire - Steif gerade draht
- 800 mm 054868 66,0€HT

POWERDUCTION 10R

1 200 W | 230 V • 1 ~

AIR

062504

POWERDUCTION 37LG

3 700 W | 230 V • 1 ~

LIQUID

056992 3 138,0 €HT

POWERDUCTION 39LG

3 700 W | 230 V • 1 ~

PFC LIQUID

058583 3 815,0 €HT

POWERDUCTION 50LG

5 200 W | 230 V • 1 ~

PFC LIQUID

055599 4 615,0 €HT

POWERDUCTION 110LG

10 000 W | 400 V • 3 ~

LIQUID

058590

POWERDUCTION 160LG

16 000 W | 400 V • 3 ~

LIQUID

057814 8 492,0 €HT

Housse de protection - Protection cover - Schutzhaube for POWERDUCTION 160LG
050853 203,0€HT

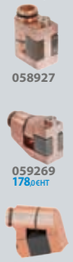
OPTIONS

37LG

UNIVERSAL 800
051331 224,0€HT

Cable support
052284
79,0€HT

37LG (Ø16)



058927

059269
178,0€HT

061569
151,0€HT

39 & 50 LG (Ø28)

Colle-Stick bi-composants Power Epoxy 150°C
054851 50,0€HT

20°
056862 233,0€HT

90°
056879 233,0€HT

056886 233,0€HT

053823
10,0€HT

056909
19,0€HT

053823
10,0€HT

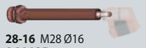
056909
19,0€HT

056886
233,0€HT

056916
23,0€HT

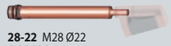
Adapters - Adaptateurs

Ø 28 >16



28-16 M28 Ø16
064485

Ø 28 > 22



28-22 M28 Ø22
064492

110 & 160LG (Ø32)

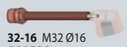
70°
059771
267,0€HT

90°
059788
267,0€HT

Straight
059795
336,0€HT

Adapters - Adaptateurs

for Ø 32 >16



32-16 M32 Ø16
064508

for Ø 32 > 22
original equipment 110 & 160 LG

32-22 M32 Ø22
064515

Cooling liquid (not included)

5 L
062511
41,20 €HT

10 L
052246
71,10 €HT

EN-60 335/1	MADE IN FRANCE		A	W	Freq. kHz	INTEGRATED TECHNOLOGY P400	PFC	Liquid Cooling	Cable L (m)	Inductor	Heating			cm	kg	Protected & compatible power generator (+/-15 %)
POWERDUCTION 10R		230 V, 1~, 50/60 Hz	16 mini	1 200	45 → 80	—	—	—	2	1	M10 → 1 s	2 mm → 5 s	Ø8 → 10 s	23 x 14 x 10	3	1.5 kW
POWERDUCTION 37LG		230 V, 1~, 50/60 Hz	16 mini	3 700	15 → 30	—	—	▪ 1.5 l	2	2	M10 → 1 s	2 mm → 5 s	Ø10 → 15 s	45 x 29 x 25	15	4 kW
POWERDUCTION 39LG		230 V, 1~, 50/60 Hz	16 mini	3 700	30 → 50	▪	▪	▪ 7 l	2	3	M12 → 1 s	2 mm → 5 s	Ø10 → 15 s	53 x 70 x 37	39.5	4 kW
POWERDUCTION 50LG		230 V, 1~, 50/60 Hz	25 mini	5 200	30 → 50	▪	▪	▪ 7 l	8	3	M14 → 1 s	2 mm → 3 s 4 mm → 5 s	Ø10 → 10 s	59 x 88 x 59	70	6 kW
POWERDUCTION 110LG		400 V, 3~, 50/60 Hz	16 mini	10 000	25 → 40	—	—	▪ 7 l	5	4	M18 → 1 s	2 mm → 2 s 4 mm → 4 s	Ø10 → 7 s	59 x 88 x 59	80	15 kW
POWERDUCTION 160LG		400 V, 3~, 50/60 Hz	32 mini	16 000	25 → 40	—	—	▪ 30 l	4	6	M20 → 1 s	2 mm → 2 s 4 mm → 4 s	Ø10 → 5 s	70 x 1015 x 60	120	22 kW

TROLLEYS

CHARIOTS - FAHRWAGEN - CARROS

MADE IN FRANCE

CE NORM. EN60974-1

SKATES

1
Skate MAGYS/PLASMA 1~
590 x 162 x 460 mm
716 x 108 x 354 mm
040977 121,50 €HT

2
Skate PLASMA 85/125A TRI
713 x 103 x 354 mm
039575 123,60 €HT

2B
Skate TITAN/ TITANIUM 400/ NEOPULSE 320C (+WCU)
700 x 100 x 350 mm
037717 133,90 €HT

3
Skate TIG 250 AC/DC
578 x 118 x 365 mm
040960 129,80 €HT

10 m³

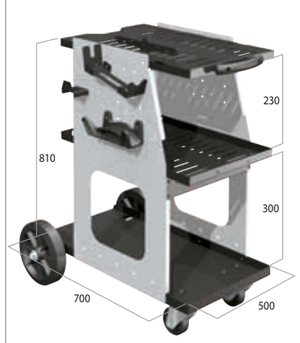
PLASMA

4
PLASMA 600
574 x 618 x 386 mm
630 x 103 x 300 mm
040298 127,70 €HT

5
UNIVERSAL 800
675 x 810 x 470 mm
801 x 149 x 517 mm
051331 224,00 €HT

4M³

6
WELD 610
773 x 616 x 425 mm
795 x 123 x 300 mm
040281 144,20 €HT



7
WELD 810
790 x 150 x 500 mm
037489 226,60 €HT

COMPATIBILITY

MMA	8	9	11	14
GYSARC 400				✓
PROGYS CEL 250 TRI		✓		✓
PROGYS FLEX 280 CEL		✓		✓
EXAGON 400	✓		✓	✓

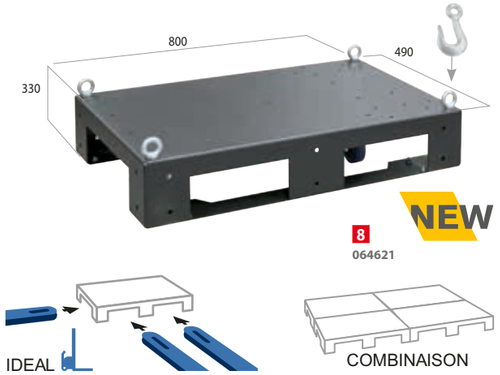
INDUCTION	5
POWERDUCTION 37LG	✓

TIG	2B	3	6	7	8	9	10	11	12	13	14
TIG 160 DC lift			✓	✓					✓	✓	✓
TIG 168 DC HF			✓	✓		✓			✓	✓	✓
TIG 200DC HF FV			✓	✓		✓			✓	✓	✓
PROTIG 200DC							✓			✓	✓
TIG 220DC HF FV							✓			✓	✓
TIG 300 DC HF				✓			✓			✓	✓
TITAN 400 DC	✓				✓			✓			✓
TIG 200 AC/DC-HF FV			✓	✓		✓	✓		✓	✓	✓
TIG 200L AC/DC-HF			✓	✓		✓	✓			✓	✓
TIG 220 AC/DC-HF							✓			✓	✓
TIG 250 AC/DC-HF		✓									
TITANIUM 400 AC/DC					✓			✓			✓

MIG	1	2B	6	7	8	9	11	14
MultiPEARL 200-2			✓	✓		✓		✓
MultiPEARL 200-4 XL			✓	✓				✓
MULTIWELD 250T-C					✓		✓	✓
WS-4R / WS-4L	✓							
EXAGON 400					✓		✓	✓
NEOPULSE 300								
NEOPULSE 220 C								✓
NEOPULSE 320 C		+WCU ✓			✓		✓	✓
NEOPULSE 400 G					✓		✓	
NEOPULSE 500 G					✓		✓	

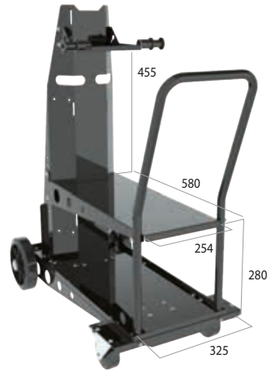
PLASMA	1	2	4	5	14
CUTTER 25 K			✓	✓	✓
CUTTER 35 KF	✓		✓	✓	✓
CUTTER 30 FV			✓	✓	
EASYCUT 40			✓	✓	
CUTTER 45CT			✓	✓	
CUTTER 70CT					✓
CUTTER 85A TRI		✓			✓
NEOCUT 105					✓
CUTTER 125A TRI		✓			✓

CHARIOT PALETTE - Pallet trolley



8
064621

10M³



9
10m³-XL/TM1
666 x 1032 x 484 mm
990 x 230 x 370 mm
041257 288,30 €HT

10
10m³-XL/TM2
912 x 910 x 507 mm
840 x 270 x 420 mm
039711 411,30 €HT

11
T/M 400 A
1105 x 1135 x 540 mm
1130 x 380 x 400 mm
037328 679,60 €HT

DIABLES - Sack truck - Fahrwagen mit Rädern

12
Diable 4m³
500 x 1060 x 450 mm
725 x 355 x 430 mm
015678 193,60 €HT

4 m³

13
Diable 10m³
550 x 1115 x 525 mm
815 x 296 x 542 mm
039704 288,30 €HT

10 m³

14
Diable JOBSITE XL
600 x 1150 x 584 mm
670 x 245 x 474 mm
039568 292,30 €HT

OPTION

4 m³
039551 55,60 €HT

OX & AD

for 2.5 m³ OX & AD
950 x 350 mm
727 x 182 x 382 mm
039100 123,60 €HT

TIG / MIG

COOLING UNITS

GROUPES FROIDS - KÜHLAGGREGATE - GRUPOS DE REFRIGERACIÓN

		50/60 Hz		W		ON/OFF	COMMAND	kg	COMPATIBILITY
UNIVERSAL	WCU 0.4kW A	230 V	1~	400	1.25 L	–	–	8	TIG 168 DC, 200 DC, T200 AC DC
	MULTI COOL 1300	230 V	1~	1300	7 L	■	■	19	all TIG 1~, all MIG 1~
DEDICATED	WCU 0.5kW A	230 V	1~	500	1.5 L	–	–	8	TIG 220 DC
	WCU 1kW A	230 V	1~	1000	3 L	–	–	14	TIG 220 AC DC
	WCU 1kW B	400 V	3~	1000	3 L	–	–	15	TIG 300 DC
	WCU 1kW C	400 V	3~	1000	5.5 L	–	–	17	TITAN 400 DC, TITANIUM 400 AC DC, NEOPULSE 320C
	EXACOOL	400 V	3~	1000	5.5 L	–	–	20	EXAGON
	NEOCOOL	400 V	3~	1000	5.5 L	–	–	20	NEOPULSE 400G / 500G

Cooling liquid (not included)

5 L
062511 41,20 €HT

10 L
052246 71,10 €HT

x1
064324

x1
064331

x1
064348

GROUPES UNIVERSELS - Universal watercooling units - Kühlaggregat

WCU 0.4kW A
413 x 150 x 200 mm
041271 566,30 €HT

ON/OFF ✓
COMMAND ✓

MULTICOOL 1300
695 x 280 x 387 mm
036628 700,20 €HT

GROUPES DÉDIÉS - Dedicated cooling units - Kühlaggregat

WCU 0.5kW A
477 x 157 x 230 mm
039490 628,10 €HT

WCU 1kW A
480 x 233 x 240 mm
039773 1 029,20 €HT

WCU 1kW B
480 x 233 x 240 cm
032217 1 060,50 €HT

WCU 1kW C
680 x 230 x 300 mm
013537 1 070,30 €HT

EXACOOL
680 x 230 x 300 cm
032422 864,90 €HT

NEOCOOL
680 x 230 x 300 cm
032750 1 009,10 €HT

PORTASPOT

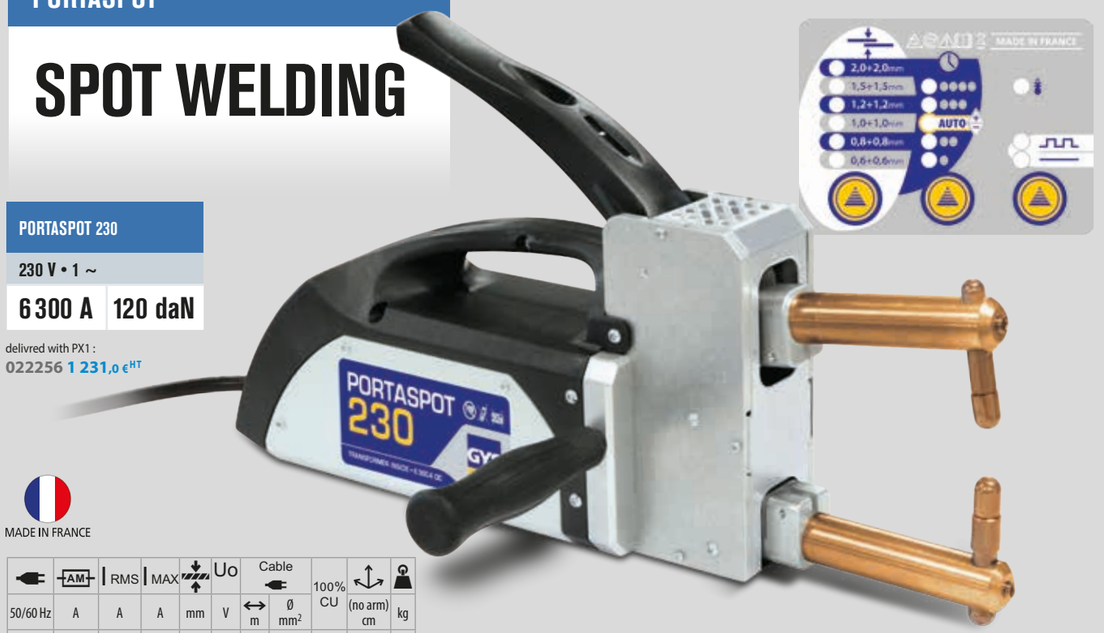
SPOT WELDING

PORTASPOT 230

230 V • 1 ~

6 300 A | **120 daN**

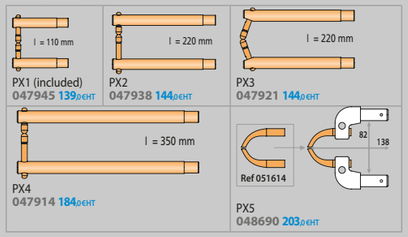
delivred with PX1 :
022256 1 231,0 €HT



MADE IN FRANCE

	AM	RMS	MAX		Uo	Cable		100% CU		
50/60 Hz	A	A	A	mm	V	m	Ø mm²		(no arm) cm	kg
1 x 230 V	16(D)	6 300	8 900	2+2	2.5	2.5	3x2.5 H05VVF	OK	36 x 29 x 10	10

ARMS Cu



PX1 (included)
047945 139,00 €HT

PX2
047938 144,00 €HT

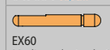
PX3
047921 144,00 €HT

PX4
047914 184,00 €HT

PX5
048690 203,00 €HT

ELECTRODES

EX40
Short electrode 40 mm
047884 18,00 €HT



EX60
Medium electrode 60 mm
047891 21,00 €HT

EX80
Long electrode 80 mm
047907 21,00 €HT

CAPS & ACCESSORIES

Caps type F (x 6)
049970 14,00 €HT

Caps remover
050846 73,00 €HT

Lame - Blade
052857
43,00 €HT

Affuteur de caps - Cap grinder
048966 67,00 €HT

GYSPOT ARC PULL

DRAWN ARC WELDING

NEW

PFC POWER FACTOR CORRECTION
185 V ⇄ 265 V
100 m

SR SECONDARY REGULATION
I (A) STABLE

AD ANTI DUST

PFC EN 61000-3-12 POWER FACTOR CORRECTION

SYNERGIC

+ **MANUAL**

+ **EXPERT CONTROL**

7 languages
FR, EN, DE, SP, IT, NL & RU

UNIQUE
SYNERGIC
DIGITAL GUN
LINEAR MOTOR

PRO ★★★

GYSPOT ARC PULL 350

Acier / Steel / Stahl	Alu
350 A	208 → 240 V • 1 ~

PFC SR AD

3 m, 25 mm²
062191

3 m, 25 mm² 064591
064638

20L / min
(FR) 041998 37,30 €HT
(UK) 040274
(NL) 040267
(IT) 038691

30L / min
(FR) 041622 78,30 €HT
(UK) 041646
(DE) 041219
(NL) 041615
(IT) 038707

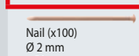
CROCO
T400.70
043787
31,30 €HT

4 m³

WELD 810
037489 226,60 €HT

MADE IN FRANCE	CE NORM. EN60974-1	I2	U2	AM	kW			
		50/60 Hz	A	V	A		cm	kg
GYSPOT ARC PULL 350		208 › 240 V	10 › 350	20.4 › 34 V	16	15.6	30 x 24.5 x 22	11.3

Mandrel
Ø 2 mm (x1)
064065

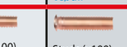


Nail (x100)
Ø 2 mm
x 50 mm
048164 16,00 €HT

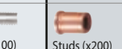
Ø 2 mm (x100)
064034

Mandrels

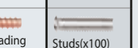
Ø 4 mm (x2)
049000 35,00 €HT



Studs (x100)
M4
x 16 mm
059603 11,00 €HT



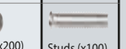
Studs (x100)
AlMg3 - M4
x 16 mm
049383 11,00 €HT



Inox - Stainless steel (x100)
Ø 4
x 50 mm
064607

Ø 5 mm (x1)
048157 16,00 €HT

Studs (x100)
M5
x 18 mm
049383 11,00 €HT

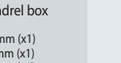


Studs (x100)
M5 - AlMg3
x 16 mm
049383 11,00 €HT

Self-threading studs (x100)
M5
x 12 mm
049383 11,00 €HT
x 18 mm
049420 10,00 €HT

Ø 6 mm (x1)
048164
16,00 €HT

Studs (x100)
M6
x 20 mm
063969



Studs (x200)
internal M5
x 20 mm
063990

Studs(x100)
M6 - AlMg3
x 16 mm
049420
10,00 €HT

Studs (x200)
internal M4
x 20 mm
063990

Ø 7.1 mm (x1)
064041

Studs (x200)
internal M5
x 20 mm
064003

Studs (x200)
internal M5
AlMg3
x 20 mm
064027

Ø 8 mm (x1)
064058

Studs (x100)
M8
x 20 mm
063976

Studs (x100)
M8 - AlMg3
x 16 mm
063983

Mandrel box
Ø 2 mm (x1)
+ 4 mm (x1)
+ 5 mm (x1)
+ 6 mm (x1)
+ 7.1 mm (x1)
+ 8 mm (x1)
064591

ASPIRATEURS DE FUMÉE - Fume Extraction Systems - Rauchgasabsauggerät

SMOBIPLUS
- 1500 m3/h
- 72 dB
- arm 3 m

400V 3~ / 50 Hz
with plug 3P + Earth
063068 **3 964,00** €HT

230V 1~ / 50 Hz
with Plug 1P + N + E
063075 **4 530,30** €HT

120V 1~ / 60 Hz
without plug
with UL-CSA components
063082 **6 651,30** €HT

Included Filters kit :
- 1x metal pre-filter
- 1x synthetic prefilter
- 1x main filtering panel
- 1x 5 Kg active carbon filter

063099 617,80 €HT

UNI 2.0 RE
- 400 V 3 ~
- 50 Hz
- 1 100 W
- 1 300 m³/h max

- arm 3 m
- no plug
- 100 kg
- extraction 0.5 m/s

061545
3 603,60 €HT

Included :
Pré filtre, treillis Aluminium
Class of filtration G3 EN 779
+ Filtre - Coal Filter
H 12 EN 779, Filtration >99%
046467 525,10 €HT

Option :
Extraction flexible
10 m, Ø 152 mm
062139 92,70 €HT

EVO 2.1 RE
Breveté
-Patented

- 230 V 1 ~
- 50 Hz
- 1 100 W
- 1 200 m³/h max

- arm 3 m
- ☕ included
- 85 kg

061552
3 583,10 €HT

TORCHES ASPIRANTES - Fume Extraction Torches - Rauchgas-Absaugbrenner - Antorcha con aspiración de humos

Acier/Inox - Steel/Stainless steel - Stahl/Edelstahl				
	AIR			LIQUID
	150 A	250 A	350 A	500 A
original equipment	M6	M6	M8	M8
	Ø 0.8	Ø 1.0	Ø 1.2	Ø 1.2
X % 40°C - $ArCo_2$	150A - 60%	200A - 60%	290A - 60%	380A-100%
GRIP	GRIP	GRIP	GRIP	GRIP
L	3 m	3 m	4 m	4 m
Ref.	043251 556,00 €HT	040540 638,40 €HT	040557 741,40 €HT	040564 834,00 €HT

Details p.56

pour torches aspirantes - for fume Extraction Torches

- 230V / 1 ~ , 1 100 W
- 200 m³/h max
- 190 mbar max
- 26 kg, 390 x 210 x 500 mm
- 71 db
- Système de nettoyage automatique du filtre - Filter auto cleaning system - Automatische Filterabreinigung

included :
5 m, Ø50

= 100 m³/h

Automatic ON/OFF
043237 3 336,00 €HT
Manual
043244 2 821,20 €HT

MASQUES RESPIRATOIRES - Masks respirators - Atemschutzmasken - Máscaras respiratorias

FFP3 - EN 140 / EN 143 / EN 166
(x1) Size M/L
037021 97,90 €HT

FFP3 - EN 140 / EN 143
(x1) Size M/L
037014 45,60 €HT

Étui / Case
037045 16,50 €HT

FFP3 - EN 143
Anti poussières / Anti odeurs
037038 19,00 €HT

FFP1
(x20) EN 149
043916 37,10 €HT

FFP2D-OV
M / L (x5) EN 149
043923 33,00 €HT

GANTS DE SOUDAGE - Welding gloves - Schweißhandschuhe - Guantes

EN388 4244
EN 407 424X4X EN12477 Class : A1

Heavy Duty T10
(MMA - MIG - Plasma)
045101 8,00 €HT

EN388 4244
EN 407 424X4X EN12477 Class : A1

Gants de soudage
renforcés - Reinforced welding gloves
T10
045873 10,00 €HT

EN388 2122
EN 407 322X2X EN12477 Class : A1

Gants PRO TIG
T10
045194 10,30 €HT

EN388 2111XX
EN 407 423X4X EN12477 Class : A1

Gants PRO TIG EXTRA
T10
045323 12,80 €HT

NEW

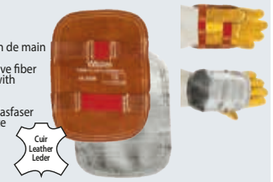
Gants de soudage
renforcés - Reinforced welding gloves
T9 : 064164
T10 : 064171

EN 12477 TYPE B

NEW

Bouclier protection de main en fibre de verre
- High heat reflective fiber glass handshield with leather back
- Hochhitzefester Handschutz mit Glasfaser und Leder rückseite

20 x 15 cm
x1
064157



GANTS DE MANUTENTION / MEULAGE - Handling gloves - Handschuhe - Guantes

Anti coupure
- Anti-cut
T9
045897
10,80 €HT

EN388 4342

✓ écran tactile
- touch screen friendly

Anti coupure
haute résistance
High resistance anti-cut
EN 420
EN 388:4121

T9 : 045910 40,20 €HT
T10 : 045927 40,20 €HT

Anti coupure
haute dextérité
- High dexterity anti-cut
EN 420
EN 388:1121

T9 : 045903 38,10 €HT
T10 : 045934 38,10 €HT

NEW

EN420 2003
EN388 2003

T10
064188

TABLIER CUIR MULTI-USAGE - Multi-use leather apron - Delantal de cuero multi-uso - Mehrzweck-Lederschürze

045200 18,00 €HT

045217 33,20 €HT

MANCHETTES DE SOUDEUR - Welding sleeves - Schweißerärmel - Mangas protectoras

EN ISO 11611
Class 2-A1

045231 18,20 €HT

037670 19,40 €HT

VESTE - Jacket - Jacke

EN ISO 11611
Class 2-A1

XL (52/54)
037663 68,00 €HT

98% cotton, 2% antistatic

S (40/42)	046313	96,80 €HT
M (44/46)	046320	96,80 €HT
L (48/50)	046337	96,80 €HT
XL (52/54)	046344	96,80 €HT
XXL (56/58)	046351	96,80 €HT

IEC 61482-2 Class 1-4kA
EN ISO 11612 A1+A2-B1-C1-E3-F1
EN 14404 +A1 Type 2
EN ISO 11611 Class 2-A1 & A2
EN 1149-5

KITS DE PROTECTION - Protection kits - Schweißerschutzkit

Lot de 1er Équipement du soudeur
- Starter welding kit - Schweisserkit für Einsteiger
070493 16,50 €HT

Lot Équipement professionnel du soudeur
- Professional kit
- Profi-Schweisserkit
070561 32,00 €HT

CHAUSSURES - Shoes

NEW

0% metal

EN ISO 20345
S3 HI HRO SRC

40	064225
41	064232
42	064249
43	064256
44	064263
45	064270

PANTALON - Trouser - Hose

EN ISO 11612 A1+A2-B1-C1-E3-F1
EN ISO 11611 Class 2-A1 & A2
IEC 61482-2 Class 1-4kA
EN 1149-5
EN 14404 +A1 Type 2

98% cotton,
2% antistatic

S (40/42)
046368 86,50 €HT
M (44/46)
046375 86,50 €HT
L (48/50)
046382 86,50 €HT
XL (52/54)
046399 86,50 €HT
XXL (56/58)
046412 86,50 €HT

LUNETTES DE PROTECTION
- Protection goggles - Schutzbrillen

Antiprojection/meulage - Anti-projection/grinding - Anti-proyección/amoladura - Spritzschutz/Schleifen

EN 166

Shade/IR5
042841 26,80 €HT

Shade/IR0
042810 6,20 €HT

Shade/IR0
047778 19,00 €HT

Shade/IR0
042827 5,40 €HT

Shade/IR0
047792 17,60 €HT

Shade/IR0
042865 24,30 €HT

Shade/IR0
047839 25,00 €HT

NEW

adjustable Ø 55>62 cm

Shade/IR5
EN 397/352-3/166
064218

SOUDURE CHALUMEAU
- Torch welding - Autogenschweißen

Shade/IR5
042803 8,00 €HT

Shade/IR5
042858 10,30 €HT

CAGOULE TEXTILE DE PROTECTION
- Fireproof hood - Textil-Schweißer-schutzhaube - Máscara de protección

NEW

EN ISO 11611
Class 1/
A1+A2
064195

EN 470
EN 11611
CLASS 1
ISO 15025:
CLASS 1
045224
22,70 €HT

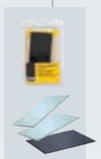
EN ISO 11612
EN 1149-5
(A1, B1, C1,F1)
037687 26,40 €HT

HELMETS

TEINTE/SHADE 11

NEW

Masque pliable
- Foldable mask
- Faltbare leder-Schutzmaske
064201



Verres
- Lenses -
Schutzläser
042605
2,10 €HT

HAND MASK 11
042209 8,30 €HT

GRIND

FLIP FLAP 0/11 manual
042513 16,50 €HT

GRIND

LCD TECHNO 11
042537 29,10 €HT

98 x 35 mm
0.60 ms

LCD EXPERT 11 RACER
037182 44,70 €HT

LCD MASTER 11
043442 37,10 €HT

100 x 49 mm
0.50 ms

XL

LCD EXPERT 11 CARBON
040755 44,70 €HT

100 x 49 mm
0.50 ms

XL

MMA · TIG · MIG/MAG : 25 A › 175 A

MMA · TIG · MIG/MAG : 10 A › 175 A

HELMETS

TEINTE/SHADE 11 TRUECOLOR

Normal LCD screen

Truecolors LCD Technology

NEW

LCD INVADER 11 TRUECOLOR
062252 44,30 €HT

100 x 49 mm
0.25 ms

XL

NEW

LCD SPACE 11 TRUECOLOR
062245 50,50 €HT

100 x 49 mm
0.25 ms

XL PANORAMIC

PANORAMIC

OPTIONS

Sac pour masque de soudage
- Carry bag for helmet welding
043299 6,20 €HT

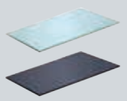
Bandeau anti-transpiration
- Antiperspirant - headband
043466 2,70 €HT
x2

Loupe -
Magnifying
glass
x1

zoom x2
042780
3,30 €HT

zoom x3
064140

VERRES
- Lenses
- Schutzgläser



				LCD AUTOMATIC TECHNOLOGY										MASK BRAND
105x50 (x50)	042629 6,20 €HT	105x50 (x50)	042643 10,30 €HT	HANDMASK	—	11	—	—	92x36 mm	—	—	■	—	400 g	Gys
110x90 (x5)	040816 3,80 €HT	110x90 (x5)	040762 3,60 €HT	FLIP FLAP	—	11	—	—	97x80 mm	—	—	■	Simple	425 g	Toolit
110x90 (x5)	040816 3,80 €HT	102x40 (x5)	040830 2,30 €HT	LCD TECHNO 11	■	3>11	0.6 ms	1/2/1/2	98x35 mm	—	☼	—	Simple	400 g	Toolit
110x90 (x5)	040816 3,80 €HT	104x55 (x5)	040847 2,70 €HT	LCD MASTER 11	■	3>11	0.5 ms	1/1/1/1	100x49 mm	—	☼	—	Simple	430 g	Top Arc
119x98 (x5)	040823 4,20 €HT	104x55 (x5)	040847 2,70 €HT	LCD EXPERT 11	■	3>11	0.5 ms	1/1/1/1	100x49 mm	—	☼	—	Simple	470 g	Toolit
110x90 (x5)	040816 3,80 €HT	103.6x54 (x5)	040809 2,90 €HT	LCD INVADER 11 TRUECOLOR	■	3>11	0.25 ms	1/1/1/1	100x49 mm	✓	☼	—	Multi	470 g	Toolit
385x150 (x3)	037311 7,90 €HT	103.6x54 (x5)	040809 2,90 €HT	LCD SPACE 11 TRUECOLOR	■	3>11	0.25 ms	1/1/1/1	100x49 mm	✓	☼	—	Multi	470 g	Toolit

TEINTE/SHADE 9-13

EN 175-EN 379

MASTER 9/13 G IRON
038325 59,80 €HT

PROMAX 9/13 G VOLCANO
037205 65,90 €HT

HERMÈS SILVER
040908 63,90 €HT

MASTER 9/13 G BONES
038318 59,80 €HT

PROMAX 9/13 G SHARK
037199 65,90 €HT

EXPERT 9/13 G CARBON
040878 63,90 €HT

HERMÈS RED
040885 63,90 €HT

IDEAL

4 SENSORS HIGH SENSITIVITY

TECHNO 9/13
042544 45,40 €HT

MASTER 9/13 G LCD
040861 55,60 €HT

PROMAX 9/13 G SILVER
045774 63,90 €HT

EXPERT 9/13 G
042216 61,80 €HT

HERMÈS GOLD
040892 63,90 €HT

GYSMATIC 9 / 13 G
043909 142,10 €HT

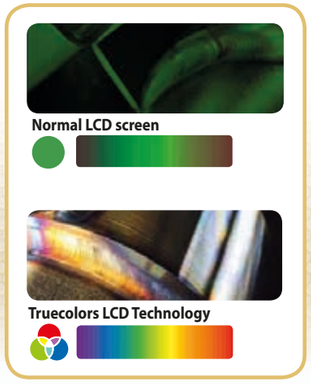
LCD FIREMAN 9-13 TRUECOLOR
062269

NEW

TECHNO	MASTER	PROMAX	EXPERT	HERMÉS	EXPERT	PRO
92 x 42 mm	92 x 42 mm	100 x 49 mm	98 x 43 mm	98 x 43 mm	100 x 60 mm	100 x 49 mm
0.30 ms	0.30 ms	0.25 ms	0.30 ms	0.30 ms	0.08 ms	0.25 ms
	GRIND	GRIND XL	GRIND	GRIND	GRIND XL ×4	GRIND

BASIC — PRO — EXPERT — PRO

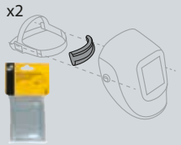
TEINTE/SHADE 9-13 TRUECOLOR

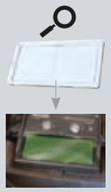


OPTIONS

Sac pour masque de soudage - Carry bag for helmet welding
043299 6,20 €HT

Bandeau anti–transpiration - Antiperspirant - headband
043466 2,70 €HT
x2



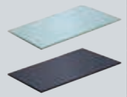


Loupe - Magnifying glass
for Zeus, Spaceview, Ergotech & Alien True Color
x1

zoom x2
042780 3,80 €HT

zoom x3
064140

VERRES - Lenses - Schutzgläser



110x90 (x5)	040816 3,80 €HT	95.5 x 50.5 (x5)	040854 2,50 €HT	TECHNO	4 - 9>13	0.30 ms	—	0.15>0.8 s	1/2/1/1	2	92x42 mm	—	—	☼	Simple	440 g	Toolit
116x89.5 (x5)	040779 4,20 €HT	103.5 x 53 (x5)	040786 2,70 €HT	MASTER	4 - 9>13	0.30 ms	—	0.10>1 s	1/2/1/2	2	92x42 mm	✓	—	☼	Comfort	460 g	Top Arc
226x106 (x5)	045781 6,60 €HT	104 x 55 (x5)	040847 2,70 €HT	PROMAX	4 - 9>13	0.25 ms	—	0.15>0.8 s	1/1/1/2	2	100x49 mm	✓	—	☼	Simple	460 g	Toolit
111x91 (x5)	063723 3,80 €HT	103.6 x 54 (x5)	040809 2,50 €HT	EXPERT	4 - 9>13	0.30 ms	—	0.10>1 s	1/1/1/2	2	98x43 mm	✓	—	☼ + 2 🔋 (CR 2032)	Comfort	540 g	Toolit
115x102 (x5)	040793 3,80 €HT	103.6 x 54 (x5)	040809 2,50 €HT	HERMES	4 - 9>13	0.30 ms	—	0.10>1 s	1/1/1/2	2	98x43 mm	✓	—	☼ + 2 🔋 (CR 2032)	Simple	520 g	Toolit
114x133 (x10)	043893 7,30 €HT	G : 106 x 66 (x10)	043886 5,80 €HT	GYSMATIC 9/13 G	4 - 9>13	0.08 ms	✓	0.10>0.9 s	1/1/1/2	4 HIGH SENSITIVITY	100x60 mm	✓	✓	☼ + 2 🔋 (CR 2450)	Simple	580 g	Gys
226 x 106 (x5)	045781 6,60 €HT	103.6 x 54 (x5)	040809 2,50 €HT	LCD FIREMAN 9-13 TRUECOLOR	4 - 9>13	0.25 ms	—	0,15 > 0,8 s	1/1/1/2	2	100x49 mm	✓	—	☼	Multi	490 g	Toolit

TEINTE/SHADE 5-9/9-13

EN 175-EN 379

JUNON 5-9/9-13 RED
037786 57,70 €HT

JUNON 5-9/9-13 BLUE
037793 56,10 €HT

JUNON

93 x 42 mm | 0.20 ms

GRIND

BASIC

ZEUS 5-9/9-13 G INDIAN
038332 84,50 €HT

ZEUS 5-9/9-13 G FIRE
044098 84,50 €HT

ZEUS 5-9/9-13 G COSMIC
044104 84,50 €HT

ZEUS

100 x 67 mm | 0.20 ms

GRIND | XL | ×4

ERGOTECH 5-9/9-13 SILVER
044173 88,60 €HT

ERGOTECH 5-9/9-13 BLACK
045477 88,60 €HT

ERGOTECH 5-9/9-13 DREAM
037212 88,60 €HT

ERGOTECH

100 x 67 mm | 0.20 ms

GRIND | ×4

PRO

APOLLO 5-9/9-13 G
037809 92,70 €HT

100 x 67 mm | 0.15 ms

GRIND | XL | ×4 | PANORAMIC

PANORAMIC

SPACEVIEW 5-9/9-13
040717 127,70 €HT

100 x 93 mm | 0.10 ms

GRIND | XXL | ×4

EXPERT

OPTIONS

Sac pour masque de soudage
- Carry bag for helmet welding

043299 6,20 €HT

Bandeau anti–transpiration
- Antiperspirant - headband

043466 2,70 €HT

x2

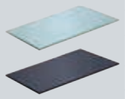
Loupe
- Magnifying glass

for Zeus, Spaceview, Ergotech & Alien True Color
x1

zoom x2
042780 3,80 €HT

zoom x3
064140

VERRES
- Lenses
- Schutzgläser



110 x 90 (x5)	040816 3,80 €HT	96 x 50 (x5)	040854 2,50 €HT	JUNON	4 - 5>9 / 9>13	0.20 ms	—	0.25 & 0.7 s	1/1/1/2	2 HIGH SENSITIVITY	XL : 93x42 mm	✓	✓	Li-Mi + ☼	Multi	490 g	Toolit
114 x 133 (x10)	043893 7,30 €HT	103.7 x 69.5 (x5)	043695 3,30 €HT	ZEUS	4 - 5>9 / 9>13	0.20 ms	—	0.15 > 0.8 s	1/1/1/2	4	XL : 100x67 mm	✓	✓	☼ + 2 (CR 2450)	Multi	560 g	Toolit
114 x 133 (x10)	043893 7,30 €HT	103.7 x 69.5 (x5)	043695 3,30 €HT	ERGOTECH	4 - 5>9 / 9>13	0.20 ms	—	0.15 > 0.8 s	1/1/1/2	4 HIGH SENSITIVITY	XL : 100x67 mm	✓	✓	☼ + 2 (CR 2450)	Multi	560 g	Top Arc
114 x 133 (x10)	043893 7,30 €HT	103.7 x 69.5 (x5)	043695 3,30 €HT	APOLLO	4 - 5>9 / 9>13	0.15 ms	—	0.15 > 0.8 s	1/1/1/2	4 HIGH SENSITIVITY	XXL : 100x67 + 2x103.7x69.5 mm	✓	✓	☼ + 2 (CR 2450)	Multi	495 g	Toolit
114 x 133 (x10)	043893 7,30 €HT	104 x 96 (x5)	043596 4,20 €HT	SPACEVIEW	4 - 5>9 / 9>13	0.10 ms	—	0.15 > 0.8 s	1/1/1/2	4 HIGH SENSITIVITY	XXL : 100x93 mm	✓	✓	☼ + 2 (CR 2032)	Multi	540 g	Toolit

TEINTE/SHADE

5-9/9-13 TRUECOLOR

EN 175-EN 379

Normal LCD screen

Truecolors LCD Technology

Battery charger
037472 20,80 €HT

Battery included
037465 96,80 €HT

x1
038424
20,80 €HT

x5
038417
5,40 €HT

Filtration class
EN 12941 : TH2 P R SL

Air 165 / 200 / 220 L/min
Battery included

GYSMATIC 5/13 AIR TRUECOLOR XXL
047846 720,80 €HT

GYSMATIC TRUECOLOR XL
037908 171,00 €HT

100 x 60 mm | 0.08 ms

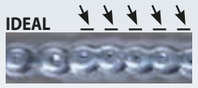
GRIND | XL | ×4 | Class 1/1/1/1

ALIEN TRUECOLOR XXL
037229 133,90 €HT

100 x 90 mm | 0.15 ms

GRIND | XXL | ×4

IDEAL



COMFORT PRO

DIGITAL

GYSMATIC TRUECOLOR XXL
037236 206,00 €HT

100 x 83 mm | 0.10 ms

GRIND | XXL | ×4 | Class 1/1/1/1

DIGITAL

PANORAMIC TRUECOLOR 3XL
037281 292,50 €HT

131 x 84 mm | 0.15 ms

GRIND | XXXL | ×4 | Class 1/1/1/1

PANORAMIC

XL

XXL

PANORAMIC

OPTIONS

Sac pour masque de soudage
- Carry bag for helmet welding

043299 6,20 €HT

Bandeau anti–transpiration
- Antiperspirant - headband

043466 2,70 €HT

Special **Comfort Pro**
062627 5,20 €HT

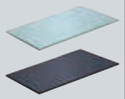
Loupe - Magnifying glass

for Zeus, Spaceview, Ergotech & Alien True Color
x1

zoom x2
042780 3,80 €HT

zoom x3
064140

VERRES
- Lenses
- Schutzgläser



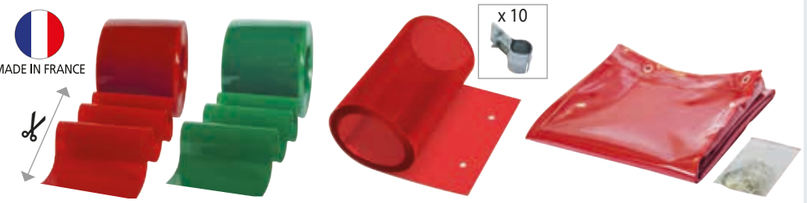
110 x 90 (x10)	040816 3,80 €HT	106 x 66 (x10)	043886 5,80 €HT	GYSMATIC TRUECOLOR XL	4 - 5>9 / 9>13	0.08 ms	✓	0,1 > 0,9s	1/1/1/1	—	4 HIGH SENSITIVITY	XL : 100x60 mm	✓	✓	☼ + 2 (CR 2450)	Comfort	590 g	Gys
114 x 133 (x10)	043893 7,30 €HT	104 x 96 (x5)	043596 4,20 €HT	ALIEN TRUECOLOR XXL	4 - 5>9 / 9>13	0.15 ms	✓	0,15 > 0,8 s	1/1/1/2	—	4 HIGH SENSITIVITY	XXL : 100x90 mm	✓	—	☼ + 2 (CR 2032)	Multi	560 g	Toolit
114 x 133 (x10)	043893 7,30 €HT	106 x 89,5 (x10)	046825 8,30 €HT	GYSMATIC TRUECOLOR XXL GYSMATIC 5/13 AIR TRUECOLOR XXL	4 - 5>9 / 9>13	0.10 ms	✓	0,1 > 0,9 s	1/1/1/1	✓	4 HIGH SENSITIVITY	XXL : 100x83 mm	✓	✓	☼ + 2 (CR 2450)	Comfort Pro	590 g	Gys
385 x 150 (x3)	037311 7,30 €HT	special kit (x5)	037304 9,50 €HT	PANORAMIC TRUECOLOR 3XL	3 - 4>8 / 8>12 + 2x : 3>10	0.15 ms	✓	0,15 > 0,8 s	1/1/1/1	—	4 HIGH SENSITIVITY	131x84 + 2x(67x75) mm	✓	—	☼ + 2 (CR 2450)	Multi	610 g	Toolit

(Column headings: HF; DELAY; DIGITAL; MASK BRAND)

ÉCRANS DE PROTECTION - Welding curtain and frame - Schweißerschutzwand

ISO 25980 / EN 1598 / AWSF2.3M:2011

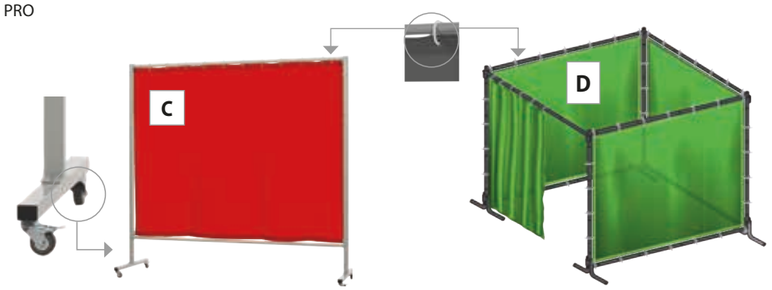
MADE IN FRANCE



	OPTI ROLL Red	OPTI ROLL Green	OPTI STRIPS PRE-DRILLED	OPTI 140.0
↔ cm	30 x 5000	30 x 5000	30 x 180 (x8)	160 x 140
mm	2	2	2	0,4
ref	061521 432,50 €HT	061538 432,50 €HT	061514 288,30 €HT	060487 46,40 €HT

BASIC

PRO



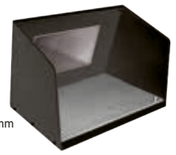
MADE IN FRANCE

	A	B	C	D
	OPTI 200.0	OPTI 200.G	OPTI 215.0	OPTICAB 240.G
mm	2000 x 2000	2000 x 2000	2000 x 2150	2400 x 2400 x 1800 (H)
mm	0,4	0,4	0,4	0,4
rollers	—	—	OK	—
ref	060227 154,50 €HT	060463 154,50 €HT	060470 321,30 €HT	060616 329,50 €HT

CABINE DE SOUDAGE - Welding booth -Schweißstand

590 x 450 x 1000 mm

060050 817,60 €HT



Compact
400 x 400 x 500 mm

060173 230,70 €HT

MAGNET - Magnethalterung

(x2)
052291 39,20 €HT

COUVERTURE ANTI-CHALEUR - Heat protection cover - Hitzeschutzdecke - Manta anti-calor

Class M0

	PROTEC 550	PROTEC 1200	PROTEC 1300	PROTEC 1300L
Protection	M0	M0	M0	—
temperature	550°C/1000°F	1200°C/2200°F	1300°C/2400°F	1300°C/2400°F
mm	2000 x 2000	1750 x 1500	2000 x 1800	2000 x 1800
g/m²	580	1200	620	420
ref	050495 61,80 €HT	050204 152,40 €HT	053595 156,50 €HT	060500 140,10 €HT

MANOMÈTRES–DÉBITMÈTRES - Pressure-Regulator - Druckminderer - Reductor de presión - Manometer stromingsmeter - Manómetro-debitómetro

	12 L / min	20L / min	30 L / min (Argon/CO_2)	OPTIMAPRO 30 L / min (Argon/CO_2)
FR	041820 30,70 €HT	041998 37,90 €HT	041622 78,30 €HT	043619 249,20 €HT
DE	041820 30,70 €HT	041998 37,90 €HT	041219 78,30 €HT	043633 249,20 €HT
UK		040274 37,90 €HT	041646 80,40 €HT	043626 249,20 €HT
NL		040267 37,90 €HT	041615 78,30 €HT	043640 249,20 €HT
IT		038691 35,50 €HT	038707 78,30 €HT	

CARTOUCHES DE GAZ - Disposable bottles - Einweggasflaschen

Pour cartouche de gaz - For disposable bottle - Für Einweggasflaschen (Argon/CO_2)
041639 29,90 €HT

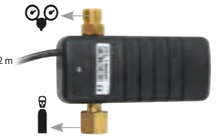
	composition % Ar	composition % CO_2	material	L	ref.
AR/CO_2 1.8 L	80	20	Acier-Steel - Stahl	1.8 (150L)	043664 41,40 €HT
AR/CO_2 2.2 L	80	20	Acier-Steel - Stahl	2.2 (220L)	043671 57,90 €HT
AR pur 2.2 L	100	—	Alu	2.2 (220L)	043688 57,90 €HT

Pressure-flowmeters are country-specific : see datasheets at www.gys.fr

PRÉCHAUFFEUR DE GAZ - Gas preheater - Gasvorwärmer

Compatible :
20L/min (FR & DE) 041998
30L/min (FR) 041622

for CO_2 pur or CO_2/Ar
230 V
power : 25 W
max pressure : 200 bar
IP 44
1.5 kg
(FR & DE) 046511 158,60 €HT



RACCORDS GAZ - Gas connector - Gasanschlüsse

x2
045712 9,30 €HT

Ø 9 mm
x1
046245 4,80 €HT

Tuyau caoutchouc- Rubber hose
Ø 6.0 X 12 (DIN 73379)
4 m 046269 23,70 €HT
✂ x m 046276 9,90 €HT

MARTEAUX À PIQUER - Chipping Hammers - Schlaghammer - Martillos

HAMMER 260
260 mm / 240 g
(x1)
044159 4,60 €HT

HAMMER 285
285 mm / 425 g
(x1)
044128 5,40 €HT

HAMMER 290 PRO
Premium
290 mm / 465 g
(x1)
044135 6,20 €HT

HAMMER 320 PRO
Premium
320 mm / 425 g
(x1)
044142 20,80 €HT

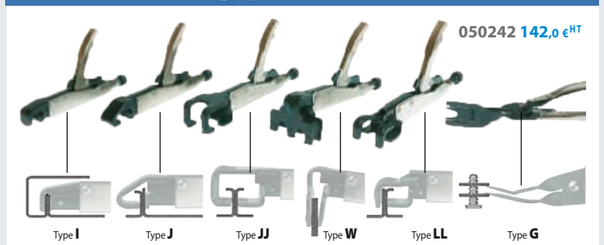
BROSSES - Wire brushes - Bürsten - Brosses - Cepillos

			Acier - Steel - Stahl - Acero - Staal - Aço		Inox - Stainless - Edelstahl	
A	4	—	(x1)	044241 2,30 €HT	(x1)	044258 3,10 €HT
			(x24)	044265 41,20 €HT	(x24)	044272 65,90 €HT
B	3	—	(x1)	044227 1,90 €HT	(x1)	044289 2,30 €HT
C	2	•	(x1)	044166 2,90 €HT	—	
D		—	(x1) Laiton - Brass	038073 2,50 €HT	—	
			(x1) Zinc	038080 3,80 €HT		

POSITIONNEURS MAGNÉTIQUES - Special welding magnet - Imán especial para soldadura - Magnetische Positionierer

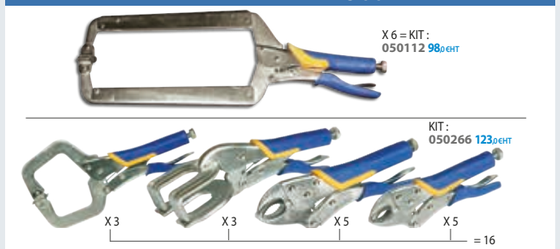
	MAGNETIC P15.90	MAGNETIC P16.90	MAGNETIC P19.90	MAGNETIC P20.180	MAGNETIC D36.90	MAGNETIC D50.90 DUAL	MAGNETIC D50.90	MAGNETIC D70.90M	MAGNETIC D70.120M	MAGNETIC D70.135M
	Classic				Switchable ON/OFF					
max	15 kg	16 kg	19 kg	20 kg	30 kg	50 kg	50 kg	70 kg	70 kg	70 kg
	60/90°	45/90/135°	45/90/135°	articulated 0 > 180°	45/90/135°	90°	90°	90°	45/60/75/ 90/105/135°	45/75/ 90/105/135°
x	2	4	1	1	1	1	1	1	1	1
	100 x 73 x 12	45 x 32 x 28	156 x 102 x 20	204 x 86 x 28	111 x 95 x 25	148 x 148 x 38	71 x 60 x 48	48 x 32 x 70	111 x 55 x 80	99 x 55 x80
Ref.	047044 28,90 €HT	044180 8,60 €HT	044203 9,20 €HT	044302 16,10 €HT	044197 33,60 €HT	047051 109,20 €HT	047075 76,20 €HT	047068 68,00 €HT	047082 87,60 €HT	047099 88,60 €HT

PINCES AXIALES - Axial-grip pliers



050242 142,0 €HT

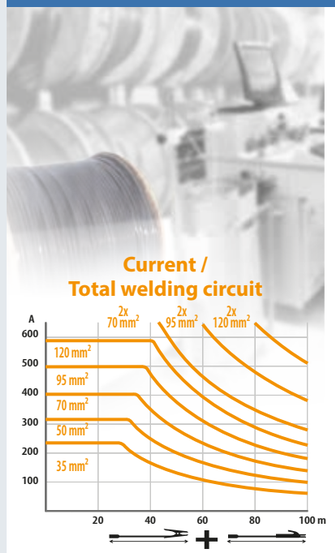
PINCES ÉTAU MONO SERRAGE - Lock-grip pliers



X 6 = KIT :
050112 98,0 €HT

KIT :
050266 123,0 €HT

CÂBLE - Cable - Kabel



Welding Cable - Schweißkabel

EN 60246-5
H01N2-D
(Caoutchouc - Rubber)

	L	Ref.	EN 60974-9 A (60%)	EN 60974-9 A (35%)
16 mm²	x m	046207 6,40 €HT	120	130
	100 m	046252		
25 mm²	x m	046306 9,10 €HT	164	184
	5 m	045408 41,20 €HT		
	100 m	046603		
35 mm²	x m	046405 11,80 €HT	210	240
	100 m	046702		
50 mm²	x m	046757 15,30 €HT	273	320
	100 m	046801		
70 mm²	x m	046832 18,60 €HT	348	417
	500 m	036680 7 217,50 €HT	348	417
95 mm²	x m	046863 25,20 €HT	430	525
	300 m	036697 5 967,80 €HT	430	525

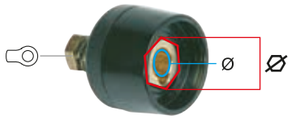
High Flexibility Electrical Cable

	L			A (60%)	A (35%)
10 mm²	100 m	054882	054875	88	92
	20 m	056107 60,80 €HT	056091 58,70 €HT		
16 mm²	100 m	054905	054899	120	130
	20 m	056121 75,20 €HT	056114 75,20 €HT		
25 mm²	100 m	054929	054912	164	184
	20 m	056145 112,30 €HT	056138 112,30 €HT		
35 mm²	100 m	054943	054936	210	240
	20 m	056169 151,80 €HT	056152 151,80 €HT		
50 mm²	100 m	054967	054950	273	320
	20 m	056183 210,10 €HT	056176 210,10 €HT		
70 mm²	50 m	—	056565 632,20 €HT	310	380

COSSES - Cable lugs - Kabelschuhe - Terminal - Kabelschoen - Terminal

	max	Ø		Ref.
	10 mm²	M5	x100	047501 17,60 €HT
	16 mm²	M5	x100	047518 20,60 €HT
	25 mm²	M5	x100	047525 39,20 €HT
	35 mm²	M6	x100	047532 49,50 €HT
	50 mm²	M10	x100	047549 79,30 €HT
	70 mm²	M10	x100	047556 201,30 €HT
	95 mm²	M10	x50	047570 199,80 €HT
	16 mm²	M10	x10	038219 26,80 €HT
	25 mm²	M10	x10	038226 28,90 €HT
	35 mm²	M14	x10	038233 35,10 €HT
	50 mm²	M14	x10	038240 45,40 €HT
	75 mm²	M16	x10	038257 71,10 €HT
	125 mm²	M15	x5	038264 46,40 €HT

DOUILLES TEXAS - Dinze sockets - Anschlussbuchse



	I A max	mm	mm²	Ø mm	Ø mm	Ø	Compatibility		Ref.
DF 25.14	200	32	10/25	14	9	M8	CM25.14	x 20	045644 37,10 €HT
DF 70.21	400	49	35/70	21	13	M10	CM 50.21, CM 70.21	x 10	045637 51,50 €HT
DF 95.24	500	38	70/95	24	13	M12	CM 95.24	x 5	045743 41,20 €HT

ADAPTATEURS TEXAS - Adaptators - Adapter mit Messfunktion

AMF 25/50
Adaptateur mâle/femelle - Male/female adaptor
038110 6,80 €HT

AMF 50/25
Adaptateur mâle/femelle - Male/female adaptor
038127 6,80 €HT

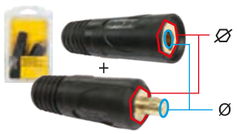
CDFM 95/95
Connecteur mâle/double femelles - Male/female adaptor 95 mm²
038134 14,90 €HT

AMF 25/50		AMF 50/25		CDFM 95/95	
300A @ 35%	200A @ 60%	300A @ 35%	200A @ 60%	400A @ 35%	300A @ 60%

TEXAS MESURE DE TENSION
- Dinze voltage measuring cable
- Spannungsmessleitung

VM1
060531 308,90 €HT

CONNECTEURS TEXAS - Dinze connectors - Stecker - Conectadores - Schakeleaars - Conectores



	I A max	mm²	Ø mm	Ø mm	Compatibility		Ref.
CFM 25.14	200	10/25	14	9	CM 25.14, DF 25.14, CF 25.14	x1	045507 8,30 €HT
CFM 50.21	300	35/50	21	13	CM 50.21, CF 50.21, TX 70.21	x1	045606 10,30 €HT
CFM 70.21	400	50/70	21	13	CM 70.21, TX 70.21	x1	047488 13,40 €HT

CM 25.14	200	10/25	14	9	DF 25.14, CF 25.14	x20	045668 41,20 €HT
CM 50.21	300	35/50	21	13	DF 70.21, CF 50.21	x10	045613 45,40 €HT
CM 70.21	400	50/70	21	13	DF 70.21, CF 70.21	x5	045750 18,00 €HT
CM 95.24	500	70/95	24	13	DF 95.24	x5	047495 54,60 €HT

CF 25.14	200	10/25	14	9	CM 25.14	x30	045651 107,10 €HT
CF 50.21	300	35/50	21	13	CM 50.21	x10	045620 55,60 €HT
CF 70.24	400	50/70	24	13	CM 70.21	x5	045736 41,20 €HT

PC1
MMA/TIG/MIG connection
060593 61,80 €HT

CABLE
Rallonge câble, connexions texas (mâle + femelle)

1.3 m	95 mm²	033689 78,30 €HT
5 m	95 mm²	032439 160,20 €HT
10 m	95 mm²	032446 280,10 €HT

PINCES DE MASSE - Earth clamps - Masseklemmen - Pinzas de masa - Massaklem - Pinças de massa

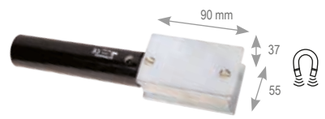
CROCO

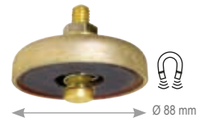
	CROCO A200.35	CROCO B250.25	CROCO B300.70	CROCO T300.70	CROCO T400.70	CROCO B600.95	CROCO T600.95	CROCO M600.95
A	200 A	250 A	300 A	300 A	400 A	600 A	600 A	600 A
max	35 mm²	25 mm²	70 mm²	70 mm²	70 mm²	95 mm²	95 mm²	95 mm²
A (X%)	200A (35%) 150A (60%)	250 A (35%) 200 A (60%)	300A (35%) 250A (60%)	300A (35%) 250A (60%)	400A (35%) 300A (60%)	600A (35%) 500A (60%)	600A (35%) 400A (60%)	600A (35%) 400A (60%)
x1 (vrac)	043114 4,40 €HT	038035 6,40 €HT	043138 10,30 €HT	037922 5,80 €HT	043213 6,00 €HT	038042 14,70 €HT	046559 11,80 €HT	038301 13,40 €HT
*	043107 4,80 €HT			037939 6,40 €HT	043206 6,80 €HT			
(x25)	043121 82,40 €HT		043145 245,10 €HT	037946 131,80 €HT	043152 146,30 €HT			

RHINO & TYREX

	RHINO 300.50	TYREX 400.70	TYREX XL 400.70	RHINO 600.95	TYREX 600.95	TYREX + 600.95	TYREX 800.120
A	300 A	400 A	400 A	600 A	600 A	600 A	800 A
max	50 mm²	70 mm²	70 mm²	95 mm²	95 mm²	95 mm²	120 mm²
A (X%)	300A (35%) 250A (60%)	400A (35%) 300A (60%)	400A (35%) 300A (60%)	600A (35%) 500A (60%)	600A (35%) 500A (60%)	600A (35%) 500A (60%)	800A (35%) 700A (60%)
x1 (vrac)	038059 14,70 €HT	043176 15,50 €HT	048997 13,40 €HT	038066 23,50 €HT	043220 20,20 €HT	046566 23,90 €HT	046573 76,20 €HT
					(x10) 043169 193,60 €HT		

MASSES MAGNÉTIQUES - Earth magnets - Magnetische Masse





	SQUARE MAGNET 500.70	ROUND MAGNET 500.70	ROUND MAGNET 600.95
A	500 A	500 A	600 A
max	70 mm²	70 mm²	95 mm²
A (X%)	500A (35%), 400A (60%)	500A (35%), 400A (60%)	600A (35%), 500A (60%)
x1 (vrac)	048980 14,10 €HT	048973 12,40 €HT	047105 75,20 €HT

PINCES DE MASSE ASSEMBLÉES - Earth clamp kits - Vormontierte Masseklemmen

A		L (m)	(mm²)	(mm²)	Ø		Ref.
150 / 200 A	CROCO A200.35	2	16	10 / 25	9	x1	043770 20,60 €HT
200 A	CROCO T300.70	4	16	10 / 25	9	x1	036932 40,20 €HT
250 A	CROCO T400.70	3	25	10 / 25	9	x1	043787 31,30 €HT
250 A	CROCO T400.70	4	25	35/50	13	x1	043794 40,00 €HT
300 A	TYREX 400.70	4	25	35 / 50	13	x1	043800 49,50 €HT
400 A	CROCO T400.70	4	35	35 / 50	13	x1	043817 53,60 €HT
400 A	CROCO T400.70	4	50	35 / 50	13	x1	047853 74,20 €HT
400 A	TYREX 400.70	4	50	35 / 50	13	x1	043824 70,20 €HT
600 A	TYREX 600.95	4	70	35 / 50	13	x1	043831 121,50 €HT
600 A	CROCO M600.95	4	70	35 / 50	13	x1	036994 121,50 €HT
800 A	TYREX+ 800.120	4	95	35 / 50	13	x1	047013 203,90 €HT

SOUDAGE À L'ÉTAIN - Soldering - Weichlöten

60W
040373 **10,40** €HT

COMPLETE
100W
040397 **30,90** €HT

Pompe à dessouder
- Desoldering pump
- Entlötpumpe
040380 **8,30** €HT

Fil à souder
- Soldering wire
- Lötdraht
Étain - Tin - Zinn

Norm ISO EN 9453

	Norms DIN 1707	Norms EN 9453	Composition % Sn	Pb	Cu	T° fusion °C	Décapant - Flux	Ø mm	g	Ref.
Étain-Plomb TIN LEAD Zinn-Blei	SnPb60	S-Sn40Pb60	40	60	—	183-238	integrated	2	50	046610 4,40 €HT
									100	046627 7,30 €HT
									250	047136 16,50 €HT
	Sn50Pb	S-Sn50Pb50	50	50	—	183-216	integrated	1.5	50	046641 4,80 €HT
									100	046658 8,50 €HT
									250	047129 18,60 €HT
	Sn60Pb	S-Sn60Pb40	60	40	—	183-190	integrated	1	50	046665 8,50 €HT
									100	046672 8,50 €HT
									250	047112 20,20 €HT
Étain-Cuivre TIN COPPER Zinn-Kupfer	SnCu3	S-Sn97Cu3	97	—	3	227-310	external (ref.040549)	2	50	046689 6,00 €HT
									100	046696 10,60 €HT
									250	047143 26,20 €HT
	SnCu07	Sn993 Cu07	99.3	—	0.7	227	integrated	1	**100**	062696

Flux universel
- Soldering flux
- Lötfett

T° fusion 450 °C
20 g
040549 4,60 €HT

Graisse décapante pour alliage étain
Soldering flux for tin alloys
Lötfett für Zinn-Legierungen

T° fusion 80 °C
100 g
047808 6,20 €HT

LAMPES À SOUDER PROFESSIONELLES - Professional blow torches - Gasbrenner

PIEZO START

Lampe à souder perçable à 1 brûleur
- Blowtorch
- Lötlampe mit 1 Brenner
040342 **28,90** €HT

Lampe à souder à 1 brûleur
- Blowtorch
- Lötlampe mit 1 Brenner
038820 **55,60** €HT

-22°C 360°

Lampe à souder, avec 2 brûleurs interchangeables
- Blow torch, with 2 interchangeable burners
- Lötlampe mit 2 auswechselbaren Brennern
052741
124,60 €HT

LIGHTER START

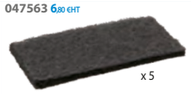
Lampe à souder, soupape de sécurité
- Blow torch with safety valve
- Lötlampe, Sicherheitsventil
040359 **31,30** €HT

BRIQUET À TASSE - Cup lighter - Topfanzünder

040403
4,20 €HT

TAMPONS DE NETTOYAGE AVANT BRASAGE - Pre-brazing cleaning pads

047563 **6,80** €HT



CARTOUCHES DE GAZ - Gas Cartridges - Gaskartusche

Model	Connection	composition % butane	propane	propylene	360°	T°	Norms	ml	g	ref.	
A1	Pierceable	▪	—	—	—	—	EN417:2012	360	190	040410 3,00 €HT	12
A2	European fitting 7/16"	▪	▪	—	▪	1900°C	EN521 / EN 417	930	460	038837 16,50 €HT	12
B1		▪	▪	—	—	1800>2100°C	EN417:2012 - UN 2037	600	390	040427 9,70 €HT	12
B2		▪	▪	▪	—	2200°C	EN417:2012 - UN 2037	600	450	040434 17,60 €HT	12
B3		▪	▪	▪	▪	2200°C	EN417:2012 - UN 2037	380	220	040441 17,80 €HT	36

MÉTAUX D'APPORT FLAMME - Gas welding rods - Lötstäbe

Norms DIN 8513	Ag	Cu	Zn	P	Iron	Other	T° fusion °C	Décapant - Flux	Ø mm	L mm	X...	Ref.	Applications
BRASAGE FORT / STRONG BRAZING													
Cu P 6	—	94	—	6	—	—	710-880	paste (ref. 047440)*	2	333	5	047181 5,80 €HT	Cuivre-cuivre. Pour plomberie, chauffage, sanitaire. Copper - copper. For plumbing, heating, sanitation.
											25	047198 10,60 €HT	
										500	25	047204 16,10 €HT	
											1 kg	047211 34,90 €HT	
Ag 5 P	5	88.8	—	6.2	—	—	645-810	paste (ref. 047440)	2	333	5	047228 10,60 €HT	Cuivre-cuivre et métaux cuivreux. Décapant obligatoire sur cuivre-laiton. Pour climatisation, réfrigération. Copper - Copper and copper alloys. Must use welding flux on copper - brass. For air conditioning, refrigeration.
Ag 12	12	48	40	—	—	Si 0.2	800-830	—	1.5	333	2	047235 7,30 €HT	Cuivre-cuivre et métaux cuivreux. Pour climatisation, réfrigération. Copper - Copper and copper alloys. For air conditioning, refrigeration.
										500	4	047242 12,40 €HT	
Ag 40Sn	40	30	28	—	—	Sn 2	640-700	paste (ref. 047440)	1.5	333	2	047266 11,20 €HT	Cuivre, laiton, aciers, inox. Pour climatisation, réfrigération, chauffage, matériel électrique. Copper, brass, steel, stainless steel. For air conditioning, refrigeration, heating, electrical equipment.
									2	333	2	047273 16,50 €HT	
Ag 45Sn	45	27	25	—	—	Sn 3	640-680	—	1.5	333	2	047259 13,20 €HT	
Cu Zn40	—	60	40	—	—	Si 0.25	890-900	powder (ref. 047457)	2	333	5	047280 6,00 €HT	Acier, galva, cuivre, fonte. Pour chauffage, carrosserie, machine agricole. Steel, galvanized steel, copper, cast iron. For heating, car body, agricultural machinery.
										500	8	047297 7,10 €HT	
CuNi10 Zn42	—	48	41.8	—	—	Ni 10 Si 0.2	920-935	integrated	2	500	8	047303 13,40 €HT	
											32	047815 39,60 €HT	
BRASAGE ALLIAGE BASE ALUMINIUM / BRAZING ALLOY BASES ALUMINUM													
Zn + Al	—	—	98	—	—	Al 2	375-388	integrated	2	500	2	047433 6,80 €HT	Pour alu-alu et alu-Cu. Climatisation, réfrigération : fabrication et réparation. Excellente capillarité, allongement élevé. For alu-alu and alu-copper. Air conditioning, refrigeration: manufacture and repair. Excellent capillarity, high elongation.
BRASAGE ALLIAGE ACIER CUIVRÉ / BRAZING COPPERED STEEL													
Fe + Cu	—	0.15	—	0.012	98	Si 0.2 - Mn 1	1 500	—	1.6	333	10	047150 3,00 €HT	Fer/acier courant. Iron / steel.
									2	333	10	047167 3,80 €HT	
									2	500	10	047174 4,20 €HT	

Décapant
- Flux
- Flussmitel

Pate pour Cu/P/Ar
- paste for Cu/P/Ar
T° work 500-800°C,
100 g
047440

Poudre pour laiton
- Powder for brass
T° work 800-1000°C,
100 g
047457

* not for Cu/Cu brazing

CHALUMEAUX SOUDEURS/BRASAGE - Gas welding/brazing torches - Autogen-Schweißbrenner

G400 (400 L/h)

Capacity : 0,4 > 4 mm
L = 330 mm / 320g

		(6)					
039001 70,10 €HT	✓	—	—	—	—	—	—
038790 90,70 €HT	✓	✓	—	—	—	—	—
039117 282,20 €HT	✓	—	✓ 40/60 100 l	✓ 2 x 3m	✓	✓	✓

Kit complet chalumeau soudeur - Complete gas welding blowtorch kit - Autogen-Schweißen Komplettset (type SO)
039117 **282,20** €HT

Poste BI-GAZ - Dual gas soldering/brazing set

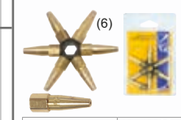
040366 **180,00** €HT

Novacet
600 ml/330 g
040434 17,60 €HT
12

Oxygène
- Oxygen bottle
110 l
040458 37,50 €HT
12

Tête de coupe - Cutting nozzle - Hochdruckschneidköpfe
039124 54,80 €HT

7 gas welding nozzles



039025 24,10 €HT	40>400 l/h
037007 62,90 €HT	250>1000 l/h

G1000 (1000 L/h)

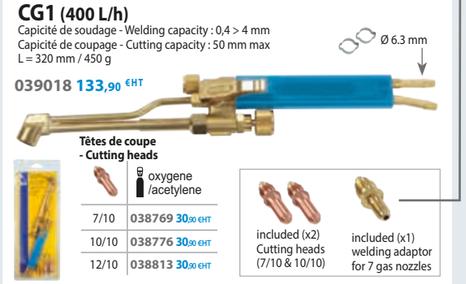
Capacity : 2 >10 mm / L = 460 mm / 770 g
038868 **185,40** €HT

CHALUMEAU SOUDEUR/COUPEUR - Gas welding/cutting torches- Autogen-Schweißbrenner

CG1 (400 L/h)

Capacité de soudage - Welding capacity : 0,4 > 4 mm
Capacité de coupage - Cutting capacity : 50 mm max
L = 320 mm / 450 g

039018 **133,90** €HT



	oxygene /acetylene
7/10	038769 30,90 €HT
10/10	038776 30,90 €HT
12/10	038813 30,90 €HT

included (x2) Cutting heads (7/10 & 10/10)

included (x1) welding adaptor for 7 gas nozzles

CHALUMEAUX COUPEURS HAUTE PRESSION - High pressure cutting torch - Autogen-Schweißbrenner

HG1 Cutting capacity : 120 mm max

L = 470 mm / 1.12 kg

038882 **133,90** €HT

Têtes de coupe G1 haute pression
- High pressure cutting G1 heads

High pressure

HG1 Shielded

Cutting capacity : 120 mm max
L = 470 mm / 1.27 kg

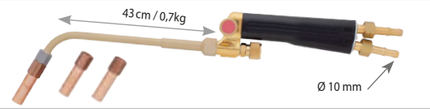
038783 **150,40** €HT

calibre caliber	cutting (mm)	oxygene /acetylene	oxygene /propane
7/10	3>10	038899 14,50 €HT	038943 14,90 €HT
10/10	10>25	038905 16,50 €HT	038950 15,90 €HT
12/10	25>50	038912 14,50 €HT	038967 15,90 €HT
16/10	50>80	038929 14,50 €HT	038974 15,90 €HT
20/10	80>120	038936 14,50 €HT	038981 15,90 €HT

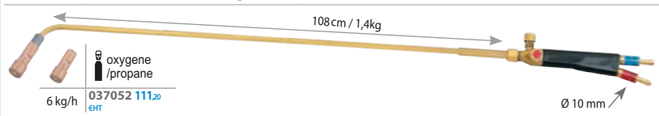
CHALUMEAUX CHAUFFEURS - Blowtorches - Autogen-Schweißbrenner

CH80
040335
55,20 €HT
butane / propane

	oxygene /propane
0,8 kg/h	037069 41,20 €HT
1,0 kg/h	037076 41,20 €HT
1,2 kg/h	037083 41,20 €HT



CH120
038806
175,10 €HT



CH1000
038875
525,10 €HT

	oxygene /propane
6 kg/h	037052 111,20 €HT

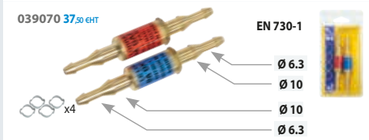
KITS CHALUMEAUX - Blowtorch kit - Schweißbrennerset

Kit chalumeau 3 brûleurs
- Blowtorch kit- Schweißbrennerset
040328 **33,80** €HT

Kit chalumeau zingueur
- Blowtorch kit zinc worker
038844 **50,70** €HT

LOT ANTI-RETOUR PARE FLAMME OX/AD - Flashback arrestor kit - Schnellkupplungsset

039070 **37,50** €HT



RACCORDS RAPIDES OX/AD - Quick release connectors OX/AD - Schnellverschlüsse OX/AD

039087 **46,20** €HT

DÉTENDEURS - Regulators - Druckminderer

EN 585/ISO 2503

Oxygene
5 m³/h
039032 **41,00** €HT

Acetylene
1 m³/h
039056 **41,00** €HT

PRO
Oxygene
max 70 m³/h
moy 31 m³/h
039049 **77,30** €HT
Acetylene
max 26 m³/h
moy 5 m³/h
039063 **77,30** €HT
Propane
max 26 m³/h
moy 5 m³/h
038998 **75,20** €HT

DE	OX Pro	AD PRO	Propane PRO
	039049 77,30 €HT	039063 77,30 €HT	039063 77,30 €HT

TUYAUX - Hose - Schlauch

Kit OX/AD :

Ø 6,3 mm	2 x 4 m (🟥 + 🟦)	039094 34,20 €HT
	100 m 🟥	064294
	100 m 🟦	064287
Ø 10 mm	2 x 4 m	039452 46,20 €HT
	40 m 🟥	064317
	40 m 🟦	064300

Kit Propane :

Ø 6.3 mm, 4 m
038851 **26,80** €HT

Ø 10 mm, 4 m
037090 **32,40** €HT

LUNETTES DE PROTECTION - Gas welding goggles - Schutzbrillen

Shade/IR5
042803
8,30 €HT

Shade/IR5
042858
10,30 €HT

LAMPE BALADEUSE - Hand Lamp - Handleuchte

100-250 lumens (×3)

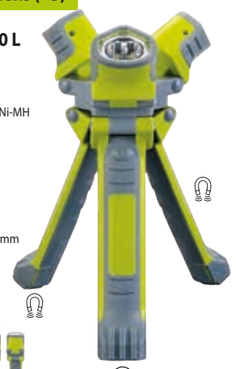
TRIPODE 250 L
3 × 1 W COB LED

3 × 3.6 V - 300 mAh
AAA rechargeable, Ni-MH
USB charging (6h)
USB power supply

operating time
High position : 1 h
Low position : 3 h
Flashing : 5 h

260 × 100 × 100 mm

059955 48,0€HT



400 lumens

400 L
COB LED

Li-ion
Charging time : 8h
USB power supply

operating time
High position : 2.5 h
Low position : 5 h
Top light (1 W) : 6 h

230 × 65 × 40 mm

059153 39,0€HT

200-400 lumens

ÉTANCHE 400 L
COB LED

3.7 V - 2000 mAh Li-ion
USB charging only (4/6 h)

operating time
High position : 2 h
Mid position : 4 h
Top light (4 W) : 3 h

285 × 65 × 65 mm
IP 56

059948 47,0€HT

Étanche - Waterproof

250-600 lumens

PRO 600 L
COB LED, 80 CRI

3.7 V - 2200 mAh Li-ion
micro USB charging (3.5 h)
USB power supply

operating time :
High position : 1.5 h,
Mid position : 4.5 h,
Top light (100 lumens) : 10 h

190 × 56 × 29 mm
IP 54
210 g

060883 62,0€HT

LAMPE INSPECTION - Inspection Lamp - Inspektionslampen

120-200 lumens

MINI 200 L

COB LED, 80 CRI, 6500 K

3.7 V - 700 mAh Li-ion
micro USB charging only (2.5 h)

operating time
High position : 1.5 h
Low position : 4 h
Top light : 3.5 h

IP 20
76 g, 174 × 27.5 × 28 mm

060852 37,0€HT

120 lumens

100-280 lumens

FRONTALE 280 L

3 W COB LED
80 CRI+
6500 K

3.7 V - 1500 mAh Li-po
micro USB charging only

operating time
High position : 2 h
Low position : 6 h

IP 65

110 g
78.5 × 47.5 × 42 mm

060845 43,0€HT

motion detection mode

50›500 lumens

FLEXIBLE 500 L

COB LED
80 CRI+
6500 K

3.7 V - 2600 mAh Li-ion
USB charging (4 h)
USB power supply

operating time
High position : 2 h
Low position : 16 h
Top light : 9.5 h

IP 54
290 g
423 × 65.5 × 44.5 mm

060869 69,0€HT

0›600 lumens

PRO 600 L

COB LED
6500 K

3.7 V - 2600 mAh Li-ion
USB power supply

operating time
1.5 > 15 h

380 × 40 × 45 mm
300 g

057760 67,0€HT
058309

charge indicator

120 lumens

LAMPE AMBIANCE 360° - 360° ambiant lamp

60›1000 lumens

1000 L
>80 CRI SMD LED
6500 K

3.7 V - 5200 mAh Li-ion
USB charging (4.5h)
USB power supply

operating time 2 > 27 h

260 × 75 × 75 mm
IP 54
450 g

059764 101,0€HT

USB charging /Power supply

800-1600 lumens

1600 L

Li-ion
Charging time : 3/4 h
Power supply charger

operating time
Floodlight : 3 h
Torch : 4 h
Side light of the torch :12 h
3 modes together—2 h

IP 44

060890 105,0€HT

LAMPE SOUS CAPOT
- Under bonnet lamp
- Leuchte für Motorhaube

300-600 lumens

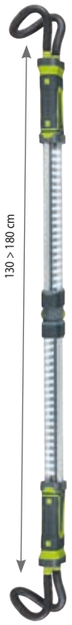
600 L
120 COB LED

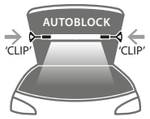
3.7 V - 4000 mAh Li-ion
charging time : 10/12 h
Power supply charger

operating time
High position : 1.5 h
Low position : 3 h

1.3 kg

059962 96,0€HT





250-800 lumens

800 L
120 COB LED

3.7 V - 4000 mAh Li-ion
charging time : 10/12 h
Power supply charger

operating time
High position : 3 h
Low position : 6 h

058002 85,0€HT
058316

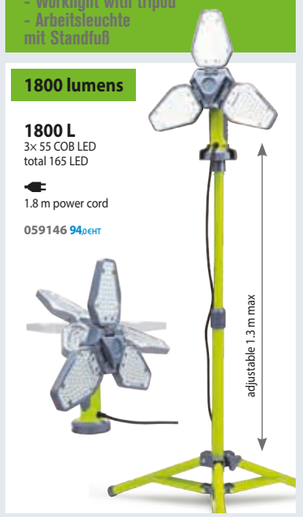
PROJECTEUR SUR TRÉPIED
- Worklight with tripod
- Arbeitsleuchte mit Standfuß

1800 lumens

1800 L
3× 55 COB LED
total 165 LED

1.8 m power cord

059146 94,0€HT



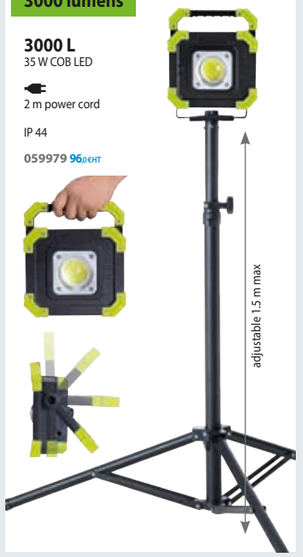
3000 lumens

3000 L
35 W COB LED

2 m power cord

IP 44

059979 96,0€HT



4000 lumens

4000 L
3× 20 COB LED,
total 60 LED

3 m
power cord

059986 137,0€HT

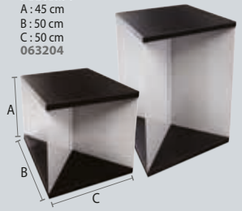
MARKETING

NEW

Podium de présentation
- Display stand
- Podest

PODIUM 1
A : 45 cm
B : 50 cm
C : 50 cm
063204

PODIUM 2
A : 80 cm
B : 50 cm
C : 50 cm
063211



Console
- Display
- Produkt-Aufsteller
(machines not included)

GYSMI 80P + 130P + 160P + E163
060203 51,50€HT

GYSMI 130P + 160P + 200P + E163
060449 53,60€HT

Petit présentoir
- Product Display - Geräte-Aufsteller
(machines not included)
060043 220,40€HT

Linéaire de vente avec 2 étagères
- Retail display space with 2 shelves
- Lochwandregal mit 2 Böden
(machines not included)
060784 617,80€HT

NEW

Barnum 3 x 3 m
098022 226,60€HT

NEW

Oriflamme
- Flag
1,75 x 0,50 m
098015
49,50€HT

Open barnum
2 x 2 m
098039 113,30€HT

Type	A	E	M
complet - complete - komplett	061002 3 318,70€HT	061040 5 082,30€HT	061026 4 278,20€HT
sans linéaire - without display stand - ohne Inhalt	061019 2 700,50€HT	061057 4 464,70€HT	061033 3 660,50€HT

more details : www.gys.fr

French manufacturer
since 1964

INVEST IN THE FUTURE

www.gys.fr

Tools

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